

# Report on the Census of Production 1963 

2 Coke ovens and manufactured fuel

Report on the Census of Production 1963

22 Coke ovens and manufactured fuel

Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act 1947 (10 \& 11 Geo. 6 Cha. 39 Sec. 7 )


## Notes

These notes give the main information needed for interpreting the figures in the industry repo
(More detailed information about the Census is $g$ iven in a separate booklet - Introductory
Notes': Part 1 of the Report on the Census of Notes': Part 1 of the Report on the Census of
Production for 1963.)

GENERAL INFORMATION
Changes in the 1963 census
There were few changes resulting from amendments to the Standard Industrial Classification
only minor changes in the scope of certain only minor changes in the scope of certain
industry reports compared with 1958. Any such
changes changes are explained in the introduct ions to the industry reports concerned or by footnotes to the tables
Indusirial Classification
Establishments were classiffied to industries on
the basis of major activity in conformity the basis of major activity in conformity with
the second edition of the Standard Industrial the second edition of the Standard Industri
Classificat ion (Consolidated Edition 1963, incorporating Amendment 1). Each industry was
basically defined in terms of its principal basicalty defined in terms of its principa
products, these being of a similar nature o commonly, associated in production. Normar
an establishment was classified to an industry an establishment was classified to an industry
if its sales of the principal products of that if its sales of the principal productsor that
industry accounted for a greater proportion of its total sales than did its sales of the
principal products of any other industry. ever, where the application of this rule would
enave resulted in a change of classif have resulted in a change of classif icat ion
between 1958 and 1963. the estabs ishment was between 1958 and 1963 , the establishment was
reclassif fied only if the sales of principal reclassified only if the sales of principal
products of the newly predominant industry was
more than one third greater more than one third greater than the sales of
principal products of the previousiy predominant principal products of the previousiy predominant
industry. This modification of the general
rule was. industry. This mod if ication of the general
rule was introduced for 1958 to avoid discont inuit ies which would result from marginal
changes in sales between successive censuses. changes in sales between successive censuses.
The principle of chassif fication by major
output was also normally followed in compiling output was also normally followed in compiling
the analysis by sub-divisions of an industry. In certain industries, classification was dealt with in a different way. Details of any
non-standard treatment are given in the intro-non-standard treatment are given in the intro-
ductions to the relevant industry reports.

TERMS USED IN THE CENSUS REPORT
Average number employed
Firms were required to state the number of persons on the payroll (i.e. whose Nat ional Insurance cards were held by them) on the
average during the year of return, whether fullaverage during the year of return, whet ther full-
time or part-time employees. Separate figures were required for (a) administrative, technical and clerical employees and (b) operatives (see
below). Averages could be calculated from below). Averages could be calculated from
figures relating to the last week of each calendar month; figures shown in respect of the
average number employed relate to average number employed relate to the sum of
these averages. Firms were also required to these averages. Firms were also required to
state the number of working proprietors (see below) where appropriate and these are included
in total employment figures. in total
excluded.

The figures include persons engaged in merchant ing or factoring and canteen workers where particulars in respect of these activities . Thesing Proprietors These include all persons regarded as 'self-
employed' for Nat ional Insurance purposes, and members of their families who worked in the business without receiving a fixed wage or salary; but persons who worked less that half
the normal number of working hours the normal number of working hours are excluded.
For Great Britain, directors working in the For Great Britain, directors working in the
business but not in receipt of a definite wage, business but not in receipt of a definite wage,
salary or commission are included under this heading for 1963, but are excluded for 1958 . For Northern Ireland, directors of 1 imited
companies, other than those paid by fee only, are included for both years. (Directors paid
by fee only are not included in any of the by fee only are not included in any of
employment figures for either year.
Employees
Employees
(1) Administrative, technical and clerical
employees include managers, superintendents
and works foremen; research, experimental. and works foremen; research, experimental,
deve lopment, technical and design employees (other than operatives); draughtsmen and
tracers; editorial staff, staff reporters, canvassers, compet it ion and advertising staff; travellers; and office (including
works of fice) employes. For Great works off ice) employees. For Great
Britain, but not for Northern Ireland, they include also managing and other directors
in rece ipt of a def inite wage, salary or in rece ipt of a definite wage, salary or
conmission
(ii) Operatives include all other classes of employees, that is, broadly speaking, all
manual wage earners. They include those employed in and about the factory or
works; operatives employed in power houses, transport work, stores, warehouses,
shops and canteens; inspectors, viewers shops and canteens; inspectors, viewers,
and similar workers; maintenance workers; and similar workers; maintenance workers; side work of erection, fitting, etc. a also included, but outworkers (i.e.
per sons employed by the firm who pheir own homes, etc. on materials supplied by the firm) are excluded Information about the numbers of outworkers
employed was collected only for the gloves employed
industry.
Capital Expenditure
This represents the cost incurred during the year of new building and other new
constructional work (including of fice constructional work (including off ice
buildings, canteens and the like used in connection with the business covered by the return but not dwelling houses for
employees). The value is that or
employees). The value is that charged to
capital account during the year of return: capital account during the year of return;
it includes expenditure on new buildings or
on the extension or on the extension or reconstruct ion of old buildings, the value of work of a capital
nature carried out by firms' own staff, a the cost of any newly constructed buildings purchased. The figures shown include any cogal charges, st ions, etc.

Notes - cont inued on pages iii and iv

This Report on the Coke Ovens and Manufactured Fuel Industry relates to establishments engaged wholly or mainly in manufacturing coke, low temperature carbonisation products, briquettes, ovoids and other manufactured fuel.
Gas works are excluded and shown in the report on the Gas Industry (Part 127).
Crude coal tar, which was a principal product of the Gas Industry in the 1958 1958 figures in this bed as a principal product of this industry for 1963 and the eclassification of crude coal tar has not in practice affected the industrial reclassification of crude coal tar has
classification of any establishments.
This industry corresponds to minimum list heading 261 in the Standard Industrial Classification (Consolidated edition, 1963).
There were no larger establishments in this industry in Northern Ireland in 1958

In interpreting the data in the tables it is essential to bear in mind the notes and definitions which appear on pages (ii), (iii) and (iv).

## LIST OF TABLES

| $\begin{aligned} & \text { Table } \\ & \text { No. } \end{aligned}$ | Title | Page |
| :---: | :---: | :---: |
| 1 | Industry summary: United Kingdom. <br> Estimates for all firms, 1958 and 1963 | 22/3 |
| 2 | Analysis of larger firms by sub-divisions within the industry, 1958 and 1963 | 22/ |
| 3 | Analysis of larger firms by size of enterprise within the industry, 1963 | 22/5 |
| 4 | Percentage analysis of employees, by age and sex, all firms, 1963: United Kingdom | 22/6 |
| 5 | Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries, 1958 and 1963 | 22/7 |
| 6 | Sales of principal products of the industry by establishments classified to other industries, 1958 and 1963 | 22 |
| 7 | Sales of other than principal products by larger firms in the industry, 1958 and 1963 | 22/9 |
| 8 | Production of certain principal products of the industry by larger firms, including production by establishments classified to other industries, 1958 and 1963 | $\begin{aligned} & \text { DoEs } \\ & \text { NOT } \\ & \text { APPLY } \end{aligned}$ |
| 9 | Purchases of selected principal products of the industry by larger firms, 1963 | $\begin{aligned} & \text { DoEs } \\ & \text { NOT } \\ & \text { APPLY } \end{aligned}$ |
| 10 | Purchases by larger firms in the industry, 1954 and 1963 | 22/10 |
| 11 | Transport costs and employment of larger firms, 1963 | 22/11 |
| 12 | Payments for certain services, etc. by larger firms, 1963 | 22/11 |
| 13 | Percentage analysis of twelve-month periods covered by returns from larger firms, 1963 | 22/12 |
| 14 | Sales of all parts of machinery and plant by larger firms, including sales by establishments classified to other industries, 1958 and 1963 | $\begin{aligned} & \text { DOES } \\ & \text { NOT } \\ & \text { APPLY } \end{aligned}$ |

TABLE 1 Industry summary: United Kingdom
Estimates for all firms, 1958 and 1963 (a)

|  | Unit | 1958 | 1963 |
| :---: | :---: | :---: | :---: |
| Number of enterprises | No. | 36 | 33 |
| Number of establishments |  | 102 | 68 |
| Gross output | £ 000 | 212,848 | 190,423 |
| Net output | " | 36, 157 | 28,071 |
| Net output per head | \& | 1,548 | 1,534 |
| Sales and work done $\quad\{$ goods produced and work done | \& 000 | 200,996 | 199,677(b) |
| merchanted goods and canteen takings | ${ }^{\prime}$ | 171 | 286 |
| Customs and Excise duty (net) | " | 783 | 1,029 |
| Purchases $\quad\left\{\begin{array}{l}\text { materials for processing and } \\ \text { packaging, and fuel }\end{array}\right.$ | " | 164,624 | 154,973 |
| goods for merchanting and canteen purchases | " |  | 275 |
| Payments to other organisations $\quad\left\{\begin{array}{l}\text { for work done on materials given out } \\ \text { for transport }\end{array}\right.$ | " | ${ }^{26}$ | 83 |
| Stocks and work in progress |  | 11,594 | 5,459 |
| Total stocks and $\quad\{$ change during year | " | + 12.017 | - 10,072 |
| work in progress $\quad$ at end of year | * | 34, 264 | 23,376 |
| Goods on hand for sale $\quad$ change during year | " | + 11,664 | - 9,390 |
| at end of year | " | 24,016 | 13,814 |
| Work in progress $\quad\left\{\begin{array}{l}\text { change during year }\end{array}\right.$ | * | + 17 | - 151 |
| at end of year |  | 167 | 608 |
| Materials, stores and fuel $\{$ change during year | " | + 336 | - 532 |
| at end of year | " | 10,081 | 8,954 |
| total, including working proprietors | Th. | 23.4 | 18.3 |
| Average number employed $\quad$ operatives |  | 19.9 | 15.4 |
| other employees (c) |  | 3.5 | 2.9 |
| ges and salaries $\quad\left\{\begin{array}{l}\text { of operatives }\end{array}\right.$ | £. 000 | 12,441 | 12,171 |
| of other employees (c) | " | 2,624 | 2,818 |
| Employers' contributions to National Insurance and private pension schemes, etc. (d) | " |  | 1,001 |
| Capital expenditure (e) |  |  |  |
| Total | " | .. | 3,596 |
| New building work | * | 1,227 | 319 |
| Land and existing buildings (f) | " | .. | 11 |
| Plant and machinery (f) | ${ }^{*}$ | 12,996 | 3, 194 |
| Vehicles (f) | ${ }^{\prime}$ | 135 | 72 |

(a) For 1963, estimates for small firms and for firms not making sat isfactory returns accounted for about 1 per cent. of the total figures in which they were incorporated. (For 1958 the
comparable figure was also about 1 per cent.) A summary of the detailed returns received comparable figure was also about 1 per cent.) A summary of the detailed returns received is
given in Table 2.
(b) Including services rendered to other organisations (amounts charged for hiring out plant, machinery and other goods, for providing transport, or for technical or other services rendered)
(c) Administrative, technical and clerical employees.
(d) Including pensions and gratuities paid other than from pension funds
(e) Excluding expenditure for establishments not yet in production.
(f) Acquisitions less disposals.

TABLE 2 Analysis of larger firms by sub-divisions within the industry, 1958 and 1963 Firms employing 25 or more persons: United Kingdom (a)

| ( |
| :--- |

TABLE 3 Analysis of larger firms by size of enterprise within the industry, 1963 (i) Output, employment, capital expenditure and stocks Firms employing 25 or more persons: United Kingdom

| Average number employed by the enterprise in the industry (a) | $\begin{array}{\|l} \text { Enter- } \\ \text { prises } \end{array}$ | $\begin{gathered} \text { Estab- } \\ \text { Lish- } \end{gathered}$ ments | $\begin{aligned} & \text { Average } \\ & \text { number } \\ & \text { employed } \\ & \text { (a) } \end{aligned}$ | Gross output | $\begin{gathered} \text { Net } \\ \text { output } \end{gathered}$ | Net output per head | $\begin{aligned} & \text { Capital } \\ & \text { Cxpendi- } \\ & \text { expe (b) } \end{aligned}$ | Total value of stocks and work in progress at end of year |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Number | Number | Number | \& 000 | \& 000 | \& | £.000 | \&'000 |
| 25-99 | 3 | 3 | 131 | 970 | 167 | 1,274 | 35 | 18 |
| 100-299 | 8 | 9 | 1,658 | 18,729 | 2,206 | 1,330 | 88 | 974 |
| 300-399 | 3 | 4 | 1,073 | 12,533 | 1,904 | 1,775 | 884 | 902 |
| 400-999 | 4 | 7 | 2,661 | 28,967 | 4,330 | 1,627 | 329 | 1,936 |
| 1,000-1.499 | 3 | 5 | 3,171 | 36,256 | 7,084 | 2,234 | 1,192 | 1,659 |
| 1,500 and over | 3 | 28 | 9,446 | 91,293 | 12,133 | 1.285 | 1,036 | 17,682 |
| Total | 24 | 56 | 18.140 | 188,748 | 27,825 | 1,534 | 3,565 | 23, 170 |

(ii) Employees, wages and salaries, and employers' contributions Firms employing 25 or more persons: United Kingdom

| Average number employed by he enterprise industry (a) | Employees |  | Wages and salaries |  | Employers ${ }^{\circ}$ contributions |  | Wages and salaries per head |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Oper- | $\begin{aligned} & \text { Others } \\ & \text { (c) } \end{aligned}$ | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | Others (c) | National <br> Insurance <br> (d) | Private pension schemes, etc. (e) | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | Others (c) |
|  | Number | Number | £ 000 | \& ${ }^{\prime} 000$ | £ 000 | £ 000 | $\varepsilon$ | $\varepsilon$ |
| 25-99 | 112 | 17 | 82 | 15 | 4 | - | 730 | 867 |
| 100-299 | 1,428 | 230 | 1,189 | 232 | 53 | 35 | 833 | 1,008 |
| 300-399 | 869 | 204 | 596 | 171 | 35 | 27 | 686 | 836 |
| 400-999 | 2.240 | 421 | 1,750 | 450 | 81 | 40 | 781 | 1,069 |
| 1,000-1,499 | 2,678 | 493 | 2,309 | 551 | 133 | 86 | 862 | 1,117 |
| 1,500 and over | 7,950 | 1,496 | 6,159 | 1,380 | 265 | 234 | 775 | 922 |
| Total | 15,277 | 2.861 | 12,084 | 2,798 | 571 | 423 | 791 | 978 |

(a) Including working proprietors
(a) Including working proprietors
(b) Acquisitions less disposals.
(b) Admuinistrative, technical an
(c) Administrative, technical and clerical employees
(d) Including both flat rate and graduated contributions.
(e) Including pensions and gratuities paid other than from pension funds. These amounted

For notes to this table - see page $22 / 6$

| TABLE 4 | Percentage analysis of employees, by age and sex, all firms, 1963: United Kingdom (a) |  |  |
| :---: | :---: | :---: | :---: |
| Ages | Males | Females | All employees |
|  | Per cent. | Per cent. | Per cent. |
| Under 18 | 1 | - | 1 |
| 18 and over | 96 | 3 | 99 |
| All ages | 97 | 3 | 100 |

(a) The percentages relate to the numbers employed (excluding working proprietors) at mid-June, 1963.

## Footnotes to Table 2.

(a) The following information relates to small firms (employing
fewer than 25 persons) in this industry. It includes an fewer than 25 persons) in this industry. It includes a
estimate for small firms not making satisfactory returns estimate for small firms not making satisfactory returns,
which account for 24 per cent. Of the employment shown for which account for 24 per cent.
1963 and 8 per cent. for 1958 .

|  | 1958 | 1963 |
| :---: | :---: | :---: |
| Number of firms | 19 | 12 |
| Average persons employed: |  |  |
| Working proprietors Other persons employed |  | 22 139 |

(b) The method of classifying returns to sub-divisions of the industry is explained in the notes; the characteristic products of each sub-division are identified in Table 5 . Owing to changes in coverage of sub-divisions between 1958
and 1963 it is only possible to show a total column for 1958
(c) The sum of the figures for the sub-divisions exceeds the total for the industry to the extent that enterprises made returns for more than one sub-division.
(d) Including services rendered to other organisations (amounts charged for hiring out plant, machinery and other goods, fo providing transport, or for technical or other services rendered).
(e) Characterist ic products relate only to sub-divisions of the
(f) For sub-divisions of the industry, this is the ratio of sales of characteristic products, to total sales of goods
produced and work done. For the industry as a whole, this
 industry to total sales of goods produced and work done.
(g) The total amount of drawbacks receivable in respect of goods
exported, deposited, etc. Was $£ 81,000$ in 1958 and $£ 59,000$ exported,
in 1963.
(h) Administrative, technical and clerical employees
(i) Including both flat rate and graduated contributions.
(j) Including pensions and gratuities paid other than from
pension funds.

TABLE 5 Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries, 1958 and 1963 Firms employing 25 or more persons: United Kingdom

|  |  | 1958 |  | 1963 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Value | Quantity | Value | Enterprises | Entries |
|  |  | Th.tons | \& 000 | Th.tons | £'000 | Number | Number |
| 01 | Coke (b) | 16,130 | 129,230 | 15,572 | 131,503 | 20 | 32 |
| 01 | Crude benzole (including light oils distilling not less than 90 per cent. at $200^{\circ} \mathrm{C}$ ) (c) | Th.gal. <br> 51,504 | 4,844 | $\begin{aligned} & \text { Th.gal. } \\ & 34,574 \end{aligned}$ | 2,933 | 18 | 26 |
| 01 | Crude coal tar (on basis of 5 per cent. water content) (c) | $\begin{array}{r} \text { Th.tons } \\ 2,353 \end{array}$ | 17,649 | Th. tons 2,093 | 14,248 | 22 | 35 |
| 01 | Coke breeze (b)(d) <br> Manufactured fuels and low temperature carbonisation products |  |  | 1,037 | 3.714 | 20 | 32 |
| 02 | Solid smokeless fuels |  | 19, 188 | 1,588 | 14,892 | * | * |
| 02 | Other solid fuels |  |  | 609 | 4,159 | * | 5 |
| 02 | Other products |  |  | .. | 242 | * | 5 |
|  | Other products of the industry |  | 85 |  | 52 | 8 | 12 |
|  | Waste products | . | 87 |  | 49 | 6 | 8 |
|  | Total |  | 171,083(c) |  | 171,793 | . | . |
|  | Sales in other industries (see Table 6) |  | 11,753(c) |  | 9,625 | .. | .. |
|  | Principal products of this industry sold by establishments in the industry |  | $159,330 \text { (c) }$ |  | 162, 167 | 24 | 37(e) |

(a) The number given is that of the sub-division of which the item is a characteristic product. The sales shown are total sales by larger firms, not merely sales by establishments classified to the sales shown a.
sub-division.
(b) Mainly metallurgical coke. Sales of coke and coke breeze produced at gas works are included in the report on the Gas Industry
c) Including sales returned by undertakings classified to the Gas Industry in which particulars were required from all undertakings. In the report on this industry in 1958 crude coal tar was
included in the table showing sales of other than principal products.
(d) The quantity of coke breeze sold in 1958 amounted to $1,238,000$ tons; the value of sales is not a) available.
(e) This figure represents the total number of returns made by larger firms in this industry, which
is less than the total number of establishments in Table 2 on account of combined returns is less than the total number of establishments in Table 2 on account of combined returns covering more than one establishment.

TABLE 6 Sales of principal products of the industry by establishments classified to other industries, 1958 and 1963
Firms employing 25 or more persons: United Kingdom

|  | 1958 |  | 1963 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value | Entries | Principal industries in which produced (a) |
|  | Th. tons | \& 000 |  | £.000 | Number |  |
| Coke | 38.1 | 286 | - | - | - |  |
| Coke breeze | 36.0 | 109 | - | - | - |  |
| Crude benzole (including 1 ight | Th.gal. |  | Th. gal. |  |  |  |
| oils distilling not less than 90 per cent. at $200^{\circ} \mathrm{C}$ ) | 11,954 | 1,143 | 11,160 | 780 | 10 | 27, 127 |
|  | Th. tons |  | Th. tons |  |  |  |
| Crude coal tar (on basis of 5 per cent. water content) (b) |  | 10,215 | 1,277 | 8,865 | * | 127 |
| Total |  | 11,753 |  | 9,625 |  |  |

(a) The references given are to the 1 ist of industries at the back of this report.
(b) Crude coal tar sold by the Gas Industry was not included in this table in the 1958 report.

TABLE 7 Sales of other than principal products by larger firms in the industry, 1958 and 1963
Firms employing 25 or more persons: United Kingdom

|  | 1958 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value |
|  | Th.tons | £ 000 | Th.tons | £ 000 |
| Sulphate of ammonia (in terms of 21 per cent. nitrogen) | 231 | 3,674 | 186 | 2, 186 |
| Coal carbonisation products (a) |  |  |  |  |
| Creosote oils (including anthracene oil) | 19.8 | 275 |  |  |
| Creosote/pitch mixtures (made for use as fuel) |  |  |  |  |
| Refined coal tar (including mixtures containing not more than 10 per cent. of bitumen or other added materials) | \} 104 | 1,031 | \} 108 | 1,421 |
| Coal tar pitch | 32.8 | 329 |  |  |
| Tar acids | 3.9 | 238 |  |  |
| Cyclic hydrocarbons, synthetic and derived from coal carbonisation other than for use as fuel |  |  |  |  |
| Benzoles | 185 | 7.236 | 117 | 5,281 |
| Toluoles | 19.2 | 1,009 | 19.6 | 1,104 |
| Xyloles | 5.9 | 390 | 4.3 | 263 |
| Naphthalene | 7.9 | 221 | 11.6 | 257 |
| Naphthas (solvent and heavy) | . | 234 | 4.3 | 182 |
| Ammoniacal liquor (in terms of 100 per cent. ammonia) | 26.4 | 167 |  |  |
| Other distillation products |  | 801 |  | 804 |
|  | Th.therms |  | Th.therms |  |
| Gas sold | 947,099 | 23,479 | 914,017 | 23,408 |
| Steam and waste heat sold | .. | 447 |  | 358 |
| Other goods, including electricity sold | .. | 27 |  | 452 |
| Services rendered to other organisations (b) |  | .. |  | 38 |
| Total value of goods sold without having been subjected to any manufacturing process (merchanted or factored) | . | 128 | .. | 198 |
| Canteen takings |  | 41 |  | 86 |
| Total |  | 39,727(c) |  | 36,037 |

(a) Shown as thousand gallons in 1958: the figures have been converted to compare with 1963. (b) Amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered to other organisations.
(c) Revised figure. Crude coal tar sold by this industry in 1958 is now included in Table 5

TABLE 8 Production of certain principal products of the industry by larger firms, including production by establishments classified to other industries, 1958 and 1963

This table is not applicable to this industry.

TABLE 9 Purchases of selected principal products of the industry by larger firms, 1963

This table is not applicable to this industry

TABLE 10 Purchases by larger firms in the industry, 1954 and 1963 Firms employing 25 or more persons: United Kingdom


[^0]


[^1]TABLE 13 Percentage analysis of twelve-month periods covered by returns from larger firms, 1963
Firms employing 25 or more persons:
United Kingdom

| Percentage of <br> total number <br> employed | Year ended | Percentage of <br> total number <br> employed |
| :---: | :---: | :---: |
| Per cent. | 1963 <br> (contd.) | Per cent. |
| 0.0 | November | 0.0 |
| 0.0 | December | 55.1 |
| 1.8 | 1984 |  |
| 0.0 |  | 0.0 |
| 0.0 | February | 0.0 |
| 40.6 | March | 2.5 |
| 0.0 | Total | 100 |

(a) Including returns made for twelve-month periods ended
1st to 5 th April, 1964 .

TABLE 14 Sales of all parts of machinery and plant by larger firms, including sales by establ ishments
classified to other industries, 1958 and 1963

This table is not applicable to this industry.

Notes - continued from page ii

Capital Expenditure (continued)
Capital Expenditure (cont inued)
(ii) Land and existing buildings.
The items shown are the capital cost of premium payable for leaseholds acquired (excluding the value of any assets acquired in taking over an existing business), and
the amounts receivable for any freeholds or the amounts receivable for any freeholds or
leaseholds disposed of. The value is that
charged to charged to capital account during the year plant, mact
(iii) Plant, machinery and vehicles.

The items shown are the value of plant and
machinery and of vehicles acouired mach inery and of vehicles acquired, bot
new and second-hand, and the amount received for items disposed of during the
rear. The value of
yer year. The value of plant and machinery produced for the ir own use in connect ion
with the business covered by the ret with the business covered by the return. The value of plant, etc. acquired is the
expenditure charged to capital account
during the cer expenditure charged to capital account
during the year of return less any dis-
counts received counts received, but including the cost of transport and installation. No deduction
is made for depreciation, amortisation or
obsolescence obsolescence. The proceeds of items
disposed of dur ing disposed of during the year exclude amounts
written of $f$ for items scraped. Capital expenditure during the year of manuf actur ing establishments where pro-
duction had not started before duction had not started before the end of the
year is excluded in this report for both 1958
and 1963 .
Characteristic Products
The characteristic products of a sub-division
are those in terms of which the sub-division are those in terms of which the sub-division is defined. They are products commonly associa nature or manner of production. In most cases the character istic products of each sub-
division are indicated in Table 5 . division are indicated in Table 5 of the
industry reports. For those industries which an analysis by sub-divisions has been made. Table 2 shows the total sales of such
characterist ic products for each sub-division characteristic products for each sub-division
The totals include, besides the products which define the sub-division, other items of output assumed to be closely related to them, e.g.
waste products and work done.
Enterprise
The term enterprise is used in this report to mean one or more firms under common ownership or An enterprise normally consists ither of a single firm, or of a parent company Entries

The number of entries shown in Tables 5, 6 and
against a particular output or production
igures were recorded of returns on whic
Establishment
The census was based on the establishment, omprising in most cases the whole of the t a particular address (e g. management mine) : but firms were asked to exclude fro all sections of their returns particulars elat ing to any department not engaged in pro-
duction for which they kept a separate set counts. Where separate accounts were ept, they were asked to include merchanting
ancillary activities such as bottling, packing
and the manufacture of containers for and the manufacture of containers for packing
their own products, whether or not these the ir own products, whether or not these
act ivities are carried on at the same ad as the works. Building and engineering maintenance departments and selling and trans Gross Output
The gross output of an industry is the aggre-
gate value of goods made and other work gate value of goods made and other work done
dur ing the year by the establishments classiduring the year by the establishments classi-
fied to the industry. It is derived by subtracting from the value of sales and work done,
the value of stocks of goods on hand for sale the value of stogress at the
and work in progre year and adding the value at the end of the
year.

Larger Firms Hiese are firms in which twenty-five or more
persons were employed on the average during the Net Output
The net outp
value added to materials by the process of pro-
val
duction. duction. It includes the gross margin on any
merchanted or merchanted or factored goods sold; it con-
stitutes the fund from which wages, salaries,
insurance stitutes the fund from which wages, salar
insurance, pensions, hire of plant and machinery, payments, for repairs and mainten-
ance, costs of operating read rates and taxes, advertising and other, selling expenses and all other similar charges have to
be met, as well as depreciation and profits. be met, as well as depreciation and prof its.
There is no appreciable duplication in There is no appreciable duplication in net out-
put. Net output has been obtained by deduct-
ing from the gross output the cost of ing from the gross output the cost of purchases ajusted for stock changes, payments for work Iransport. Normally any customs or excise duty on
materials purchased is included in the cost of
materials. Similarly finished materials. Similarly, finished goods sold have been valued as they were sold, duty paid or
duty free. The amounts of duty duty free. The amounts of duty, subsidies,
allowances and levies receivable where of substantial importance in the industry,
were required to be stated separately ere required to be stated separately, and these items were taken into account when calculating et output
et output per person employed
The figures for net output per person employed average number of persons employed (full-t ine nd part-time) on all activities covered by the
eturns. including returns, including operatives, administrative
echnical and clerical employees and working echnical and clerical employees and work
proprietors, but excluding outworkers.
Principal Products
in principal products of an industry are those In terms of which the industry is defined. They are products commonly associated in pro-
duction, and are usually similar in nature or manner of production.
Production
This means the total quantity of a product made dur ing the year, whether sold in the year, added
to stock, transered o stock, transferred to another department of
he same firm, or used in the manufacture of he same firm, or used in the manufacture o
ther products within the busines
 aterials supplied by other firms.

Purchases

Purchases include the cost of materials and
components bought for use in production; of components bought for use in production; of
uel and electricity for all purposes; of aging materials. including the full cost of re turnable cases and containers when first
purchased; of workshop materials, of fice purchased; of workshop materials, office
materials and materials for repairs to firms own buildings, plant and vehicles when carried out by the if oon workpeople included in the return, of consumathe tools; and of parts fo
machinery purchased during the year as replace ments. Water charges are also inc udud. In In
general purchases of goods for merchant ing or general purchases of goods for merchant ing or
factor ing and canteen supplies are included. Mater ials supplied by customers for processing are excluded. The values shown include any duty paid (less
rebate. etc.). but exclude trade discounts allowed. The cost of transport is included
only if included in the cost of materials as only if included in the cost of materials as
invoiced; amounts paid to transport organisainvoiced; amounts paid to transport organisa-
tions, including firms own separate transport organisations, for del ivery of materials and
fuel are, therefore, excluded. Materials fuel are, therefore, excluded. Materials
purchased overseas are included at their c.i. cost plus any duty payable if the cost of
transport from the docks was not included in the transport from the docks was not included in the
invoiced price, but at their full delivered cost
if invoiced 'carriage paid home' invoiced price, but at the ir full delivered car iage paid home'. Materials
if invoiced coner
and fuel transferred from another department of the firm not covered by the same return are
the
inded at the est $i m a t e d ~ s e l l i n g ~ v a l u e ~ r e c o r d e d ~$ included at the estimated
by the other department.

Sales
Sales are in respect of goods made by the
business covered by the return, business covered by the return, goods made for
it by outworkers or by other firms from mater ials given out to them (somet times described
as goods made on commission) and waste products. as goods made on commission) and waste products
Any machinery or other capital items produced for use in the business covered by the return are included, the value being that adopted in
the firm's capital asset account. Goods sold without being subjected to any manufacturing process (merchanted or factored) and canteen
takings are included as in 1958. takings are included as in 1958 .
The value shown for sales is the nelling value value shown for sales is the net selling
vas the amount charged to
customers whether on an ex-works or delivered customers whether on an ex-works or delivered
basis, net of any trade discounts, agents basis, net of any trade discounts, agents
commissions, allowances for returnable cases purchase tax, etc.: the net amount charged for
packing materials is included. Goods charged packing materials is included. Goods charged
on a delivered bas is to customers overseas are on a delivered basis to customers overseas are
included at the foob. value. For work done commission or for the trade the value shown is
the net amount charged.
Where goods produced
Where goods produced in one department were
ansferred to another department of the same firm not covered by the return, these transfers were treated as sales by the producing depart-
ment and valued as far as possible as if they had been sold to an independent purchaser. Goods transferred to wholesale or retail sell-
ing organisations for which separate accounts ing organisations for which separate acco
were kept were valued on the same basis. were kept were valued on the same basis.
Estimations of a similar kind were also some
times necessary in valuing tonsfer $t$ imes necessary in valuing transfers between
different firms belonging to the same enterdifferent firms belonging to the same ent
prise. To the extent that the sales of finished products of one establishment may
constitute the materials purchased by constitute the materials purchased by another materials and fuel purchased) include an element of duplication
Services rendered
This represents the amounts charged for hirirg
out plant, machinery and other goods, providing out plant, machinery and other goods, prov
transport, or for any technical or other
services rendered th other organisations. It
includes amounts credited for similar services
rendered to other departments of the same firm endered to other departments of the same firm Small Firms
These are firms in which fewer than twenty-five
persons were employed on the average during the
year.
Values are given of stocks of goods on hand for sale, and of materials and fuel, at the be-any stocks of goods held for merchanting or any stocks of goods held or merchanting or
factoring.
The values include duty in the case of dutiabie goods held out of bond. The value of work in progress at the two dates is also
usually shown. This excludes any progress payments made to sub-contractors, and no de-
duction is made on account of progress paymer duction is made on account of progress payment
received. Transport Payments These represent the total amount paid or transport of $f$ inished goods sold and inward transport of materials and fuel purchased.
They include any separate transport organisation of the same any separate transport or organisat ion of the same
firm, not covered by the return, but exclude
the value of transport services provided the value of transport services provided by the business covered by the return. The items
included are payments for hired cartage and for inwards and outwards carriage by all forms of inland transport, i.e. railways, road haulage, Payments made for sea freight on goods sold to customers overseas and on materials and fuel
purchased from overseas suppliers are excluded
Wages and Salaries
These are the amounts paid during the year to
operatives and to administrative, technical and clerical employees. Payments to working and clerical employees. Payments to workin
proprietors. whether called salaries or not. are excluded; in Northern Ireland this exclusion extends also to payments to
directors of limited companies. The values shown include all overtime payments, bonuses and commissions, whether paid regularly or not insurances, contributory pensions, ett. The value of any payments in kind, travelling
expenses, 1odging allowances, etc. and expenses, 1odging allowances, etc. and
employers. contributions to National Insurance
and pension schemes is excluded. employers' contributions to Natio
and pension schemes is excluded.
Work given out
The figures shown represent the total amount
paid for work done by other firms on materials pald for work done by other firms on materials
supplied to them, and also by firms 'own
establishments establishments for which separate returns were
made. They do not include payments to individual outworkers or payments for business
and other services.
Symbols used
The following symbols are used throughout the
.. Not available
Not available
Nil or negligible (less than half the
final digit shown)
Figures cannot be shown owing to the Figures cannot be shown owing to the
risk of disclosing information about
individual enterprises. individual enterprises.

## Rounding of Figures

The figures in the tables have, where necessary,
been rounded to the nearest final digit. There been rounded to the nearest final digit. There
may, therefore, be apparent slight discrepancie bet ween the sums of the constituent items and
the totals shown.

List of Industry Reports, etc

```
Part No. and tille
2. introductory Note
3 Stone and Slate Quarry ing and Mining
$ Metalliferous Mining and Quarrying
7. Firain Mill ing
M Riscuits,
IN Racon Curing, Meat and Fish Products
$3 Cocoa, Chocolate and Sugar Confectionery
14. Fruit and Vegetable Produc
l
lol
lol
21 Tobacco 
lol
24 Lubricat ing oils and Greases
l
27 General Chemicals 
28 Pharmaceutical Prepar
3. Explosives and Firework
l
lol
$3 Syntheti
36 Gelatine, Adhesives, etc.
37 1ron and Ste:
lol
. No-ferrous Metals
41 Agricultural Machinery (except Trac
44 Industrial Engines
44 Industrial Engines 
46. Contractors Plant and Quarryi
48 Office Machinery
49 Miscellanoous (Non-electrical) Mach inery
50 Industrial Plant and Stee
51 Ordnance and Smat1 Arms 
M, Instruments, etc.
55 Electrical Machinery 
l
58 Radio and Other Electronic Apparatu
```




```
63 Motor Cycle, Three-wheel Vehicle and Pedal
64 Aircraft Manufacturing and Repairing
66 Railway Carr iages and Wagons and Trams 
67 Perambulators, Hand-
Bricks, Fireclay and Refractory Goods
l
4 Glass
Abrasives 
M Miscella
Furniture and Upholstery 
```



```
Shop and office Fitting
12 Hooden Containers and Baskets
114 Paper and Board
Cardboard Boxes, Cartons and Fibre-board
packing Cases
116 Miscell laneous Manufactures of Paper and Board
Periodicals publishing solvinding
    Engraving, etc.
    M Engravi
Linoleum, beathercloth
Brushes and Brooms
Toys, Games and Sports Equipment
3 Miscellaneous Stationers'.Goods
Mastics Moulding afd Fabricating
Miscellaneous
Gas
128 Electricity
129 Water Supply
139 Index of Srly
Index of Produc
Summary Volume
lis Summary Volume
```

and title
69 Cutlery
70 Boltes, Nuts, Screws, Rivets, etc
71 Wire and Wire Manufactures
71 Wire and Wire Manufactures
72 Cans and Metal Boxec
73 Jewellery, Plate and Refining of Precious Metals
4 Miscellaneous Metal Manufactures
6. Spinning and Doubling of Cotton, Flax and
Man-made fibres

Man-made Fibres
7 Wearing of Cotton, Linen and Man-made Fibres
8 Woollen and Worsted
9 Jute
Bo Rope,
hope, Twine and Net
Hosiery and Other Knitted Goods
2 Lace
3 Carpets
Carpets
Narrow Fabrics
84 Narrow Fabrics
85
Household Textiles and Handkerchiefs
86 Canvas Goods and Sacks
87 Textile Finishing
87 Textile Finishing
88 Asbestos
88 Asbestos
89 Miscell aneous Textile Industries
Leather (Tanning and Dressing) and
Fellmongery
Lellmongery
Leather Goods
91 Leat
92 Fur
93 Weat
92 Fur
93 Weatherproof Outerwear
94 Men's and Boys' Tailored Outerwear
Men's and Boys' Tailored Outerweat
Homen's and Girls' Tailored outerwear
95 Women's and Girls' Tailored Quterwear
96 overalls and Men's Shirts. Underwear, etc
97 Dresses, Lingerie, Infants' Wear, etc.
Corsets and Miscellaneous Dress Industries 0 Gloves
1 Footwear

## C Crown copyright 1968

Printed and published by
Her Majesty's Stationery Office
To be purchased from
49 High Holborn, London w.c. 1
423 Oxford Street, London w. 1
13A Castle Street, Edinburgh 2
109 St. Mary Street, Cardiff CFI IJw
Brazennose Street, Manchester 2
50 Fairfax Street, Bristol 1
258-259 Broad Street, Birmingham 1
7-11 Linenhall Street, Belfast bt2 8 Ay or through any bookseller

Printed in England


[^0]:    (a) Described in 1954 as Gas purifying materials (e.g. oxides, wash oil, acids, etc.)
    (a) Described in 1954 as Gas purifying materials (e.g. oxides, wash oil, acids, etc.).
    (b) So far as recorded separately: described as 'tar materials for further processing' and 'pitch' in 1954.
    (c) The total quantity of electricity generated in firms' own establishments in this industry was
    (c) The total quantity of electricity generated in f
    $15,058 \mathrm{Th} . \mathrm{kWh}$ in 1954 and $84,265 \mathrm{Th} . \mathrm{kWh}$ in 1963 .

[^1]:    (a) No deduction is made for these payments to arrive at the figures of net output given in this report.
    (b) For details see Table 11

