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The Report on the Census of Production for 1954

Volume 3: Industry 1

MOTOR VEHICLES AND CYCLES (MANUFACTURING)

Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act, 1947 (10 & 11 Geo. 6 Ch. 39, Sec. 7)

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The Report on the Census of Production for 1954

VOLUME 3 INDUSTRY I

MOTOR VEHICLES AND CYCLES (MANUFACTURING)

THIS REPORT on the Motor Vehicles and Cycles (Manufacturing) Industry relates to establishments engaged wholly or mainly in the manufacture of motor vehicles and cycles, including parts and accessories other than electrical equipment, rubber tyres and tubes, transmission chains, ball and roller bearings, and springs. Establishments wholly or mainly engaged in repair work are dealt with in a separate report.

This industry corresponds to minimum list heading 80 and part of heading 83 (which covers also parts and accessories for aircraft) in the Standard Industrial Classification.

For 1951 particulars for Northern Ireland are not separately available and have been included in the report on the Motor Vehicles and Cycles (Repairing) Industry (Volume 3, Industry J). Results for Northern Ireland for that year are, however, included in Tables 1 and 5 below.

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IMPORTANT NOTES and definitions appear on the next page. In interpreting the data in the tables, it is essential to bear these in mind.

Industry summary

Estimates for the industry as a whole

The following notes describe terms in general use ing oil, gas and electricity) for all purposes: packing

materials, including the full cost of returnable cases when first purchased; workshop and office materials; water charges; materials for repairs to buildings, plant and vehicles when carried out by firms' own workpeople included in their returns; consumable tools; and parts for machinery purchased as replacements.

Purchases of goods for merchanting are excluded. The cost of materials and fuel used, given in Table 2, is obtained by adjusting purchases for changes during the year in the value of stocks.

Stocks: Firms were required to give stocks of materials and fuel, products on hand for sale, and work in progress, at income tax values.

Customs and Excise Duty paid on materials purchased is normally included in the cost of materials. Finished goods are similarly valued as they were sold, duty-paid or duty-free. The net amount of any duty paid is deducted in arriving at net output.

Employment: Total employment includes working proprietors, administrative, technical and clerical employees, and operatives, but excludes outworkers, canteen employees and persons engaged in merchanting or any other activity not covered by a firm's return, who are shown separately as excluded employees. Employees are persons on the pay-roll (i.e., persons whose National Insurance cards were held by employers), whether employed full-time or part-time.

Working proprietors are proprietors o businesses other than limited companies, together with members of their families who worked in the business without receiving fixed wages or salaries. Any persons working less than half the normal hours are excluded. For Northern Ireland directors of limited companies (other than those paid by fee only) are also included.

Administrative, technical and clerical employees include directors, other than those paid by fee only (except in Northern Ireland); managers, superintendents and works foremen: research, experimental, development, technical and design employees (other than operatives); draughtsmen and tracers: travellers; and office (including works office) employees.

Operatives include all other classes of employees, i.e.. broadly speaking, all manual workers.

Outworkers are persons employed by the firm who work on materials supplied by the firm in their own homes.

Wages and salaries include all overtime payments, bonuses and commissions without any deductions for income tax, insurances, contributory pensions etc. They exclude payments to working proprietors.

Capital expenditure includes expenditure on new building work, and on plant, machinery and vehicles, charged to capital account during the year, including any transport and installation costs involved. It includes expenditure in respect of establishments in Great Britain which had not begun production before the end of the year (which has not previously been included in the Census of Production reports for individual industries).

- .. for not available
- for nil or negligible (less than half the final digit shown).

Where figures are rounded, e.g., given to the nearest £ thousand, there may be apparent slight discrepancies between the sums of constituent items and the totals shown. In some cases, figures have been combined with others of a similar nature where publication of separate details might disclose information relating to an individual undertaking.

Specialist producers normally comprise those establishments 50 per cent. or more of whose total output by value is accounted for by the characteristic products of the specialist group.

in the tables of the report. More detailed explanations of the terms used and a description of the scope

and method of taking the census are given in the separ-

ate booklet entitled 'The Report on the Census of Pro-

duction for 1954 - Introductory Notes' (price 1s. 6d.

Industrial Classification: Establishments are classif-

ied to industries according to the nature of their output and, as far as possible, in conformity with the Standard Industrial Classification. Certain products

are identified as the principal products of individual

industries, the principal products for a given industry

being of a similar nature or commonly associated in pro-

duction. The principle of classification normally followed is that an establishment is classified to an

industry if its output of the principal products of that industry accounted for a greater proportion of the value

of its output than did its output of the principal pro-

ducts of any other industry.

Intermediate products: For some industries figures are given showing the total quantities made during the year of intermediate products, i.e., products which may be further processed in the establishments in which they are produced.

Larger establishments: The information given in the report relates mainly to 'larger establishments', i.e., establishments of firms employing on the average more than 10 persons. In most cases an establishment com-prises the whole of the premises under the same ownership or management at a particular address (e.g., a mine or factory). Offices, warehouses, laboratories and other ancillary places of business situated apart from the producing works are not regarded as separate establishments and are included in the return for the works.

Small firms are those employing on the average 10 or fewer persons.

The estimates for the industry as a whole given in Table 1 are normally obtained by increasing the other items shown in the same proportion as total employment.

Gross output (production) is the total value of goods made and other work done during the year: it is obtained by adjusting the value of sales and work done during the year for changes in the value of stocks of products on hand for sale and work in progress.

Net output is the amount left after deducting from the value of gross output the aggregate of the cost of materials and fuel used, the amount paid for work given out, and, for 1951 and 1954, any transport payments made. This represents the value added to materials by the process of production, and constitutes the fund from which wages, salaries, rents; rates and taxes, advertising and other selling expenses and all other similar charges have to be met, as well as depreciation and profits.

Sales means sales during the year of goods made in the establishment covered by the return or made on commission for it, whether produced in the year or not. The value of sales is the net selling value, i.e., the amount charged to customers, whether on an ex-works or delivered basis, and net of any trade discounts, agents' commissions, allowances for returnable cases, purchase tax, etc. For goods charged on a delivered basis to customers overseas, firms were required to give the

Materials and fuel: The total cost of materials and fuel purchased includes all purchases during the year of materials for use in production, and of fuel (includMOTOR VEHICLES AND CYCLES (MANUFACTURING)

The state of the s	United Kingdom			Scotland	Wales
	1948	1951	1954	1954	1954
	£ million	£ million	£ million	£ million	£ million
A Latina	477.9	785.8	1,006.3	8.67	15.58
Gross output (production) Net output	181.9	270.0	364.8	3.94	5.40
Total stocks and work in progress At beginning of year	108.4	115.5	158.4	2.64	+ 0.10
Change during year	16.0	23.8	27.0	0.40	0.31
Capital expenditure less disposals (a)	118.0	160.2	207.4	2.36	3.62
Wages and salaries	Thousands	Thousands	Thousands	Thousands	Thousands
Total employment (including working proprietors)	321.9	366.2	380.6	4.85	8.01

(a) Capital expenditure on new building work, plant, machinery and vehicles (including (except in 1948) that incurred in Great Britain for establishments not yet in production), less amounts received for plant, machinery and vehicles disposed of. Capital expenditure financed by the Ministry of Supply, which in the years 1951 to 1954 was very substantial, has not been included in any year.

Summary of returns received

TABLE 2			Great E	Britain	United Kingdom
		Unit	1948	1951	1954
FIRMS EMPLOYING ON AVERAGE N	ORE THAN 10 PERSONS				
		No.	1,023	1,068	969
Number of establishments	done	£.000	461,067	753,144	991,728
Total value of sales and work	(at beginning of year		51,690	68,244	95,576
Products on hand for sale	change during year		+ 9,436	+ 22,033	+ 2.895
and work in progress Gross output (production) (a)	Cenange cream, 1		469,352	775,177	334,024
Gross output (production) (a)				511,460	612,484
Purchases of materials and fu	el		292,132	45,688	61,021
	fat beginning of Vegr		54,789	+ 17,301	- 4,374
Stocks of materials and fuel			+ 6,889 285,243	494,159	616,858
Cost of materials and fuel us	ed		5,411	10,423	11,515
Payment for work done on mate	rials given out		1,152	4,192	5,717
Payment for transport (b)			1,102		
			178,698	266,403	360,535
Net output		No.	265.092	301,331	310,584
Average number of employees	{ operatives others		50,922(c)	59,771	65,532
	Cotners		316,150	361,227	376,207
Total employment (d)	d (d)	£	. 565	737	958
Net output per person employe				105 504	165,973
	f of operatives	£,000	93,714	127,784	39,001
Wages and salaries	of others		22,221	30,217	35,001
Capital expenditure			2,155	4,068	4,038
New building work (e)			13,582	18,982	22,224
Plant and machinery	(acquisitions (e)		474	498	1,371
Plant and machinery	disposals		716	1,384	1,565
Vehicles	{acquisitions (e)		218	424	467
	disposals				
FIRMS EMPLOYING CN AVERAGE	10 CR FEWER PERSONS				
	10 On I Bull. I Busons	No.	715	740	572
Number of returns		No.	1		
Total employment, includin	g working		3,999	4,268	3,286
proprietors					d goods sold.

(a) For the year 1948 gross output excludes payments for transport services outwards on finished goods sold. For subsequent years gross output includes payments to other firms and undertakings and to firms' own separate transport organisations for transport services.

(b) Payments to other firms and undertakings and to firms' own separate transport organisations. For the year 1948 payments cover only transport outwards of finished goods sold. For subsequent years they cover payments for transport of both finished goods sold and materials and fuel purchased.

(c) Number in week ended September 25, 1948.

(d) Excluding outworkers and including working proprietors.

(e) Excluding expenditure for establishments not yet in production.

TABLE 3

Analysis by size, 1954: Larger establishments in the United Kingdom

Average number	Estab- lish-	Gross	Net	Emplo	yees	Wages and	salaries	Capital	Net output per person	
employed (a)	ments.	output	output	output Operatives Others Ope		Operatives Others		expenditure (b)	employed (a)	
	Number	£,000	£. 000	Number	Number	£,000	£.000	£,000	£	
11 - 24(c)	228	5,972	2,844	3,090	588	1,274	344	165	763	
25 - 49	193	10,375	4,763	5,585	1,103	2,306	629	248	709	
50 - 99	160	19,655	8,939	9,313	2,003	4.063	1,179	501	789	
100 - 199	151	38,233	17,327	17,590	3,444	7,826	2,076	1,284	824	
200 - 299	49	24,320	9,530	9,841	2,253	4,545	1,332	621	788	
300 - 399	32	19,272	8,530	9,352	1,947	4,333	1,116	551	755	
400 - 499	17	17,459	7,553	6,213	1,309	3,192	825	702	1,004	
500 - 749	35	51,613	19,613	17,756	4,381	8,571	2,411	1,157	886	
750 - 999	22	34,146	15,485	15,773	3,114	7,547	1,872	1,092	820	
1,000 - 1,499	30	76,441	30,429	29,052	7,023	14,247	4,121	1,885	843	
1,500 - 1,999	11	41.035	17,045	15,806	3,444	8,070	1,901	1,180	885	
2,000 - 2,499	6	30,557	12,763	11,278	2,534	5,684	1,530	520	924	
2,500 - 2,999	7	44,112	15,582	15,481	3,031	8,614	1,824	2,255	842	
3,000 - 3,999	13	104,752	38,387	35,473	8,933	19,072	5,070	4,007	864	
4,000 - 4,999	5	89,039	24,582	19,087	4,044	10,937	2,235	1,965	1,063	
5,000 - 7,499	3	64,121	16,823	15,017	3,281	9,355	1.848	2,465	919	
7,500 - 9,999	3	50,689	21,751	21,037	3,011	13,328	1.747	2,118	904	
10.000 and over	4	272,832	88,589	53,840	10,089	33,008	6,941	5,110	1,386	
Total	969	994.624	360,535	310,584	65,532	165,973	39,001	27,827	958	

(a) Excluding outworkers and including working proprietors.
 (b) Capital expenditure on new building work and on acquisition of plant, machinery and vehicles. Excluding expenditure for establishments not yet in production.
 (c) Including a small number of establishments with fewer than 11 persons employed, particulars of which were included with those for larger establishments on a single return.

Analysis according to specialisation within the industry, 1954

Larger establishments in the United Kingdom

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(91065)

				Specia	list produ	cers of		
	Unit	Cars and taxis, and chassis with engines therefor	Commercial vehicles and chassis with engines therefor	Tractors	Indus- trial and works trucks and works tractors	Motor cycles (complete)	Three- wheeled vehicles and chassis with engines therefor	Motor bodies
Number of establishments Total value of sales and work done Sales of characteristic products	No. £'000		53 73,706	25 21,924	10 3,010	19 23,495	7 913	158
Products on hand / at beginning	"	195,309	54,675	13,915	2,161	17.004	778	81,943
for sale and work in of year change during		21,721	14,128	4.732	467	2,263	40	8,740
progress Gross output (production)	"	-1.144	+ 481	- 263	+ 103	+ 579	+ 21	+ 838
Purchases of materials and fuel	"	302,073	74.187	21,661	3,113	24.074	934	104,86
Stocks of at beginning	"	214,125	48,203	13,515	2.048	13,282	544	57,350
materials of year change during	"	8.064	8,125	3,074	396	1,690	129	7,106
Cost of materials and fuel used	"	- 914 215,039	-1,543	- 629	- 45	+ 20	+ 6	- 27
Payment for work done on materials	"	213,039	49,745	14,144	2.093	13,262	538	57,377
given out Payment for transport	"	2,449	606 293	} 656 (a)	175 (a)	804 (a)	{ 24	2,159
Net output							6	825
Average number (operatives	No.	83,390 53,092	23,543 21,944	6,860 6,145	845 894	10,007	363	44,504
of employees others	"	10,505	6,394	2,079	471	10.842	513 101	48,779
Total employment (b)		63,599	28,338	8,224	1.365	13.381	616	6,620 55,424
Wet output per person employed (b)	£	1,311	831	834	619	748	590	803
Vages and salaries of operatives	£,000	31,674	10.414	2,893	391	5.331	182	28,470
l of others		6,645	3,528	1,059	259	1,368	83	4,163
Capital expenditure New building work (c)		282	414	28	00			
Plant and machinery (acquisitions (c)	".	5,617	1,117	394	93 38	319 317	12	503
(disposals	"	(a)	35	(a)		3	4	73
Vehicles { acquisitions (c) disposals		189	103	23	21	51	7	233
(disposdis	"	68	47	11	3	8	6	4

(continued on next page)

TABLE 4 (contd.)			Specialist	producers of			
	Unit	Internal combustion engines for motor vehicles, and parts thereof	Other parts and accessories of motor vehicles and motor cycles	Bicycles	Trailers (motor drawn) and caravans and parts	Remainder of the industry	Total
Number of establishments Total value of sales and work done	No. £'000	31 40,496 36,506	325 159,271 9 4 ,095	85 42,002 39,038	78 11.894 10.953	154 207.773	969 991,728
Sales of characteristic products Products on hand at beginning of year	.,	4,697	12,447	4,095	661	21,586	95,576
and work change during		+ 635 41,131	+ 893 160,164	+ 128 42,130	+ 133 12,027	+ 493 208,266	+ 2.895 994,624
Gross output (production) Purchases of materials and fuel		23,330	84,724	23,645	7.118	124.600	612,484
Stocks of at beginning of year		2,089	11,540	3,421	1,227	14,161	61,021
materials change during and fuel year		- 398 23,728	+ 309 84,415	+ 316 23,329	- 97 7,214	-1.372 125,973	- 4.374 616,858
Cost of materials and fuel used Payment for work done on materials given out		101	2.087	97 534	235 90	2.530	11,515 5,717
Payment for transport Net output Average number of employees (b)	 No.	17,168 14,691 3,089 17,781	72,645 66,445 14,501 80,968	20,901 3,503 24,413	4.487 4.323 804 5.146 872	78.551 62.015 14.926 76.952 1.021	360,535 310,584 65,532 376,207 958
Total employment (b) Net output per person employed (b) Wages and salaries { of operatives of others	£,000	966 7,898 1,818	32,192 8,939	8,942	1,967	35,618 8,833	165,973 39,001
Capital expenditure New building work (c) Plant and machinery Acquisitions(c) disposals disposals	::	165 940 52 68	849 4,394 225 465	801 25 105	86 147 4 53	1,161 6,458 462 247 123	4.038 22.224 1.371 1.56
Vehicles {acquisitions(c) disposals	".	22	97	28	13	123	1

(a) Owing to the risk of disclosure of information relating to individual firms, separate particulars cannot be

given.

(b) Excluding outworkers and including working proprietors.

(c) Excluding expenditure at establishments not yet in production.

Sales of the principal products of the industry, including sales of these products by establishments classified to other industries

Larger establishments in the United Kingdom

TABLE 5	1951		1954			
			Quantity	Value	Entries	
	Quantity	Yalue	Quantity			
Motor vehicles (including electrically driven vehicles), other than motor cycles and three-	Number	£,000	Number	£,000	Number	
wheeled vehicles Cars and taxis (excluding utilities and three-		SUST ENLISES				
wheeled vehicles) and chassis with engines therefor				4 494 3 3 3 3 3 3		
Complete cars and taxis (assembled or			erransis and	Alban, Shek		
otherwise) Not exceeding 1,000 c.c.	55,106	13,441	147,964	39,653	7	
Exceeding 1,000 c.c. but not exceeding 1,600 c.c.	258,663	79,065	341,020	111,942	10	
Exceeding 1,600 c.c. but not exceeding 2,200 c.c.	77,880	34,845	67,064	29,206	12	
Exceeding 2.200 c.c. but not exceeding 2.800 c.c.	53,324	23,751	126,961	54,207	10	
Exceeding 2,800 c.c. but not exceeding 3,500 c.c.	18.767	17,207	13,454 5,218	12,109	5	
Exceeding 3,500 c.c.	P		7 3,223	254,000,00	20)	

TABLE 5 (contd.)

	19	51		1954	
	Quan ti ty	Value	Quantity	Value	Entries
Motor vehicles (including electrically driven vehicles), other than motor cycles and three-wheeled vehicles (contd.)	Number	£,000	Number	£,000	Number
Cars and taxis (excluding utilities and three- wheeled vehicles) and chassis with engines therefor (contd.)	1 25 0		740 Car 55	parent in each	10.5
Chassis with engines therefor				The second state	
Not exceeding 1,000 c.c.	-	- 1	3,624	486	1
Exceeding 1,000 c.c. but not exceeding 1,600 c.c.	16,736	2,371	8,601	1,824	
Exceeding 1,600 c.c. but not exceeding 2,200 c.c.	1,267	506	1,564	508 73	}
Exceeding 2,200 c.c. but not exceeding 2,800 c.c.	816	289	2,853	588	
Exceeding 2,800 c.c. but not exceeding 3,500 c.c.				enter a service de la constante de la constant	Section 1
Exceeding 3,500 c.c.	700	549	204	396	5
Total cars and taxis, and chassis with engines therefor (excluding electrically propelled cars)	483,259	172,025 . {	718,527	257,521 73	}
Commercial vehicles, utilities and special purpose vehicles (other than taxis, three-wheeled vehicles, tractors and industrial trucks but including fire engines, ambulances and articulated vehicles) complete, and chassis with engines therefor (a)		2003	Areas 11 F	est libriga Face const	10 0000 P
Public service passenger vehicles with internal combustion engines, complete (assembled or otherwise)				eran dans ass	Tage 1
Single deck with chassis not exceeding 50 cwt. unladen weight					
With compression ignition engines		1)		
Other] 13	19	
Single deck with chassis exceeding 50 cwt. unladen weight	787	1,842			
With compression ignition engines			556	1,339	11
Other		Acceptance and the	193	343	
Double deck	973	2,958	95	382	
Chassis not exceeding 50 cwt. unladen weight for passenger vehicles, with internal combustion engines	2,519	1,564	1,081	694	
Chassis exceeding 50 cwt. unladen weight for passenger service vehicles, with internal	AN THEORY				
combustion engines	6,247	11,029	6,924	12,012	13
Total of commercial passenger vehicles with internal combustion engines, and chassis with engines therefor (b)	10,526	17,394	8,862	14,788	Length 1
	-3,320				
Complete vehicles (gssembled or otherwise)				F1 - \$1 5 5 1 5 1 5 1	
Complete vehicles (assembled or otherwise) Single deck					
Chassis with engines					
For single deck	155	378(c)	52	188	
For double deck					
Delivery vans and dual purpose vehicles (utilities) with internal combustion engines,					
complete (assembled or otherwise)	106,864	32,236	114,477	36,959	26

ABLE 5 (contd.)	1951	Harris Control of the		1954	
1			Quantity	Value	Entries
end / waster of strength of second	Quantity	Value		£,000	Number
tor vehicles (including electrically driven ehicles), other than motor cycles and three-	Number	£,000	Number	£ 000	
Commercial vehicles, utilities and special purpose vehicles (other than taxis, three-wheeled vehicles, tractors and industrial trucks but including fire engines, ambulances and articulated vehicles) complete, and chassis with engines therefor (a) (contd.)			par ufgary	The Cart of the Ca	
Other goods vehicles with internal combustion engines, complete (assembled or otherwise)					
Not exceeding 3 tons unladen weight	702	812	25,435	19.852	28
With compression-ignition engines	763		59,638	28,977	19
Other	62.725	26,640	200	erini pimini	As not
Exceeding 3 tons unladen weight		3,222	3,785	7.074	28
With compression-ignition engines	1,493		1,701	1,742	16
Other	18,041	10,069	2,,02		
Chassis for goods vehicles, with internal combustion engines (excluding complete motive units for articulated vehicles) (d)				07.028	22
With compression-ignition engines	15,371	16,818	25,149	27.832	12
Other	40,061	16,848	27.772	13,375	12
Total goods vehicles with internal combustion engines, and chassis with engines therefor	245,318	106.646	257.957	135,812	
Electrically operated goods and special purpose vehicles (other than industrial trucks)	10 Egg (F				
Complete vehicles (assembled or otherwise)		239	485	177	7
Pedestrian controlled	886	616	904	733	11
Other	817	81	415	127	7
Chassis with engines	226	01	845	1,612	14
Fire engines, ambulances, etc. (e)	1,484	1,994		343	1 11
Tractors (including three-wheeled tractors but excluding works tractors), complete		Acres 1 a land	10 m		
Track laying				and the second	
Base machines (i.e. machines without equipment) excluding machines specially adapted for purposes in which the track is ancilliary	3,826	3,133	3,678	4,271	7
Machines fitted with equipment (e.g. angle-		642	1,010	1,939	
dozers, bulldozers)		580	1,147	522	9
Other and unclassified	1,590	1			
Wheeled and half-track					
Agricultural and market garden types					
With internal combustion engines		1 005	15,305	2,976	16
Under 10 h.p.	21,811	1,685	123,983	50,321	17
10 h.p. and over	134,044	46,610	2,876	4,564	13
Motive units for articulated vehicles	1,863	1.762	010	2,017	8
Other types with internal combustion engin	es 410	1,522(f)		66,611	
		55,934	148,309	66,011	
Total tractors (except works tractors)					
			110 2015 0 1	Caller English	
Total tractors (except works tractors) Industrial and works trucks and works tractors (of the types used in factories, warehouses, railway stations and docks), complete Trucks			### ### ##############################		
Total tractors (except works tractors) Industrial and works trucks and works tractors (of the types used in factories, warehouses, railway stations and docks), complete		887	1.470	1,699	

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TABLE 5 (contd.)

	19	51		1954	
The state without their	Quanti ty	Value	Quantity	Value	Entries
Motor vehicles (including electrically driven vehicles), other than motor cycles and three-wheeled vehicles (contd.)	Number	£'000	Number	£'000	Number
Industrial and works trucks and works tractors (of the types used in factories, warehouses, railway stations and docks), complete (contd.)		And rects And rects And and And And And And And And And			2000
Trucks (contd.)		1		40101010	
Platform and other					
Electrically operated	2,060	742	1,211	566	16
With internal combustion engines	2,449	677 {	1.065	383 846	} 14
Works tractors	529	374	561	368	10
Reconditioned motor vehicles	3,175	1,511	661	286 168	19
Notor cycles and three-wheeled vehicles				acompany di	
Complete motor cycles (including autocycles, miniature motor cycles and motorised bicycles)	134095	· Y Laurence		1 1007	
Not exceeding 60 c.c.			20,882	607	7
Exceeding 60 c.c. but not exceeding 150 c.c.	83,494	5,130(g)	50,883	3,284	12
Exceeding 150 c.c. but not exceeding 250 c.c.		U	35,545	3,156	14
Exceeding 250 c.c.	94,104	11,697	80,294	10,821	11
Three-wheeled vehicles and chassis with engines (including motor cycle combinations but excluding tractors)	Table (Fig.	TO KIN THE PLANT		edologi (2007) null es done lat notelesse	
Passenger	2,589	283	4.083	808 146	10
Goods	1,803	385	1,305	180	6
Total motor cycles complete, three-					
wheeled vehicles and chassis with engines	181,990	17.494	192,992	18,856 146	}
nclassified motor vehicles, including electrically propelled cars and chassis with engines, mechanically propelled invalid carriages and bath chairs, and reconditioned motor cycles	213	95(h)		263	18
arts and accessories of motor vehicles (except			29.37.000		10
chassis with engines), sold separately		100000000000000000000000000000000000000		180 11286.20	
Motor bodies, complete	1000				
For cars and taxis	159,329	23,538	296,178	37,213	23
For commercial vehicles	0.83		1. (0.3.6)	official process	
Trolley buses	170	363	43	127	
Other passenger vehicles			y de la Manag	PERSONAL GRADE AND	
Single deck Double deck	4,208	7,453	2,350	4,392	37
Trolley buses and other passenger vehicles.	2,679	6,055	2,053	4,641	15
Delivery vans (including utilities)	288	327	33	82	8
	42,097	4,669	50,175	5,634	178
Other goods and commercial vehicles	39,915	977	27,654	7,242 965	256
Total motor bodies, complete	248,687	48.299 977	378,486	59,331 965	}
Cabs for goods vehicles	26,177	1,665	43,184	3,380	59
Other parts of motor bodies	20,1,,		20,104	0,000	35
Other parts of motor bodies					

(91065)

TABLE 5 (contd.)				1954	- gamar
	195			Value	Entries
	Quan ti ty	Value	Quantity	£,000	Number
Parts and accessories of motor vehicles (except	No. of sets	£,000	No. of sets	£ 000	Number
chassis with engines), sold separately (contact)	1 2883	Separate and	Service also is	estpan fit	A THE SECOND
Other parts of motor bodies (contd.) Panels for goods vehicles	25,766	315 90	21.056	718 1,034	20
Sheet metal (bonnets, wings, petrol tanks,				9,824	73
etc.), not elsewhere specified	2 SEL V	8,227 6,836	service strong to	5,612	71
Other	Number		Number	332	
Chassis without engines	125,531	1,934	25,197	5,602	13
Sidecars and sidecar chassis and bodies	13.078	546	14,732	724 167	9
Internal combustion engines, complete	1	axpals Lais	120.40	20,695	
Compression-ignition	61,875	11,308	84,061	6.523	2€
Other propelling power	140.550	8,804	05.000	9.948	14
For motor vehicles (including tractors)	146,550	1,006	95.268	3,340	
For motor cycles and three-wheeled vehicles other than tractors		(10,305	139 504	}
Not exceeding 60 c.c.	125,176	1,793	spec bay and	0.50	e Delikaliy
Exceeding 60 c.c. but not exceeding 150 c.c.		102	20,850 28,554	350 803	7
Exceeding 150 c.c. Parts of engines, not elsewhere specified,	6	1	the fact the second	27.085	68
Parts of engines, not elsewhere spectrum, new and reconditioned		19.869	84,262	4,217	29
Reconditioned engines		(A	3,563	
Wheels and parts thereof not elsewhere specifie (except tyres sold separately)	Tons	722 3278	Tons		Visite 1880
For motor vehicles (including tractors and electrically driven vehicles), other than motor cycles and three-wheeled vehicles	116,490	7.268	99,505	8,838	20
For motor cycles and three-wheeled vehicles other than tractors	1.029	104	1,120	429	16
Gear boxes, new and reconditioned	Number	Jensey Camaria	Number		
For motor vehicles (including tractors and electrically driven vehicles), other than motor cycles and three-wheeled vehicles	36,016	1,792	53.733	2.469 766	31
For motor cycles and three-wheeled vehicles, other than tractors	50,112	406	53,595	612	8
	Number Tons 124,667 36,926	33 2.224	Number Tons 129.259 8.725 726.587	3,028 6,962 461	39
Axles, new and reconditioned		0 000	Tons	401	
Brakes and parts thereof, other than linings	Tons		1010	4 5 2 March 2 (5)	
containing asbestos and brake cables sold separately	22.962	4,333 7,444	2,923	15,777	40
Clutches and parts thereof, other than linings	18,597	2,923	33,510	3,655	24
containing asbestos	5,466	2.834	S74	754	} 36
Gaskets and jointings	Th.		Th. 1,730	2,784	16
Carburettors	1,740	5,712	1,755	-	
Radiators	806	1,447	}	8.237	29
Radiator blocks returned separately (e)	949	399	1,194	503 106	} 24
Registration plates of all kinds		1			

TABLE 5 (contd

an near active the same the establishment	19	51			
residualization and the second second second second	Quan ti ty	Value	Quantity	Value	Entries
Parts and accessories of motor vehicles (except chassis with engines), sold separately (contd.)	Th.	£.000	Th.	£,000	Number
Windscreens and windshields, etc.	1,443	2.413 443	679	1,795 1,193	38
Windscreen wipers and parts thereof	Cwt. 7,166	601 1,181	Cwt.	2,828	11
Sparking plugs, other than for aero-engines Instruments	Th. 42,774	3,415	Th. 40,976	3,507	11
Speedometers	1 FIF - 5 Apr. 3	, in the second	1,249	1,390	12
Other, except electrical instruments, clocks. thermostats and pressure gauges (i)	}	3,912	coo c	2,755	9
Saddles and pillion seats	309	289 {	185	248 66	15
Steering gears (and parts) for motor vehicles (including tractors), new and reconditioned	002.361	3,555(e)	grafianin in ea	6,760	34
Parts of tractors, not elsewhere specified		6,127	nevenu • 7• km	6.332	117
Tipping gears (including hydraulic pumps therefor) and parts	••	1,168	• 6 00	2,148	18
Flexible pipes and drives and other pipes and tubes (e)	100	777	s 198 190 1s.	1,926	13
Gear box and transmission parts (e))	4		10,192	22
Exhaust pipes and silencers and parts thereof (e)		belline	s +100.01d 1	1,571	12
Suspensions, shock absorbers, dampers and parts thereof (e)	} 4	52,747	·	6,921	13
Other parts and accessories new and reconditioned (j)		Little Sept.	sule t fors	37,266	140
Unclassified parts and accessories		30,482	(Michigan)	28,540	251
Total motor vehicle and motor cycle parts and accessories (except bodies, complete)	Cea all	231,036	residente Les la la companya de la companya d La la companya de la	301,721	
ycles (not mechanically propelled)	- 220.1	ewindster hed	pringeneral bac	seinen nase	8 897
Complete bicycles and tricycles (other than children's with wheels smaller than 15 in.)	3.786	30,380	3,058	27,305	44
Parts and accessories of cycles sold separately Frames and frame tubes	Tons 329	242	Tons		0 219.3 70.4 P
Handlebars with or without brake fittings and head and bracket fittings	1,919	243 800 241	396 1.766	186 711 270	16
Wheels and parts thereof, not included else- where (except tyres sold separately)	10,058	1,275	8.353	1,322	} 12
Variable gears (including all forms of multi-speed gears)		(k)	1,735	1,452	5
Hubs (other than for variable gears, including coaster hubs)	Th.	1 000	Th.		
	5,023	1,283	4.754 3.539	953 469	11
Free-wheels	5,233	671	3,333	77	8
Gear cases	1,763	439	700	269	6
Saddles	4,489	2,559	2,966	2,054	9
Mudguards	5,230	484	3,650	439 150	} 15
Bells	1,719	121 276	2,967	175	8
Inflators Brakes and parts thereof (e)	6,409	708	5,433	806	11
(91065)	178	717	••	676	9

	1951		1954		
The state of the s	Quanti ty	Value	Quantity	Value	Entries
Cycles (not mechanically propelled) (contd.) Parts and accessories of cycles sold	le march	£,000		£.000	Number
separately (contd.)	euze sulfi	1		701	
Chain wheels and cranks (e)	••1	1,082	And naindaids	731	1 2 2 20 12 13
Other parts and accessories, not elsewhere specified, including pedals (j)		4,658(1)		3,936	62
Unclassified parts and accessories		875	••	1,138	23
Total parts and accessories of cycles		17,270	elskier (tage)	16,192	
	Th.	THE REAL PROPERTY.	Th.		
Sparking plugs for aero-engines	513	402	387	334	
Trailers and caravans, complete	The state of the s	his for the Course	Eranciguos 1214	I SLy Kesa Yes P	
Trailers	Number		Number	2004	51 de
Goods carrying, car type	1,966	94	3,063	385	19
Goods carrying, semi-trailers	5,142	2,070	6,503	3,058	21
For industrial trucks	5,995	536	2.454	671	16
Other		to the fibration of		Const. 1 porter	
Of a capacity not exceeding 5 tons	4,887	684	10,971	1,364	34
	• • • • • • • • • • • • • • • • • • • •		962	2.172	18
Of a capacity exceeding 5 tons	2,190	880	15.950	5.242	47
Caravans	18,195	6,559 1,525(e)	13,330	1.383	61
Parts of trailers and caravans	••	218		292	90
Waste products other than scrap metals	•••	3,762		4.728	94
Work done for the trade or on commission (m)		221		326	8
Research and development work (e) (m)	-		DIFFE STATE OF THE STATE OF	200 000	
Total		725,370		929,393	
Sales in other industries (see Table 6)		. 29,969	dila , saicina To carbalanci	36,542	4 5 5 5 5
Principal products of this industry sold by establishments in the industry		695,401	na seldad en Apoid de la ce	892,851	787

(a) For steam driven commercial vehicles see the Railway Locomotive Shops and Locomotive Manufacturing Industry (Volume 3, Industry L).

(b) Of the total output of passenger vehicles and chassis 7,891 in 1951 and 6,379 in 1954 are recorded as

fitted with compression-ignition engines.

(c) Including double deck vehicles, complete.
(d) Of the total output of chassis for goods vehicles 43,582 in 1951 and 35,835 in 1954 would, when complete with body, not exceed 3 tons unladen weight and 11,850 in 1951 and 17,086 in 1954 would exceed 3 tons unladen weight.

(e) So far as recorded separately.

(f) Described as 'Other types'.

(g) Described as:

	No.	£,000
Not exceeding 100 c.c.	18,647	764
Exceeding 100 c.c. but not exceeding 250 c.c.	64,847	4,366

(h) Described as 'Other motor vehicles, including electrically propelled cars, and mechanically propelled invalid carriages and bath chairs'.

(i) For electrical instruments, see the Electrical Engineering (General) Industry (Volume 4, Industry K); for clocks, the Watch and Clock Industry (Volume 5, Industry I); for thermostats, the Scientific, Surgical and Photographic Instruments, etc. Industry (Volume 5, Industry H); and for pressure gauges, the Mechanical Engineering (General) Industry (Volume 4, Industry I).

(j) For transmission chains and ball and roller bearings, see the Mechanical Engineering (General) Industry (Volume 4, Industry I); for electrical equipment, the Electrical Engineering (General) Industry (Volume 4, Industry K); for springs, the Chain, Nail, Screw and Miscellaneous Forgings Industry (Volume 5, Industry C); for brake and clutch linings containing asbestos, the Asbestos Industry (Volume 7, Industry A); and for rubber tyres and tubes, the Rubber Industry (Volume 11, Industry A).

(k) Not recorded separately. (1) Including variable gears (including all forms of multi-speed gears).

(m) Amount charged.

Sales of principal products of the industry by establishments classified to other industries

Larger establishments in the United Kingdom

	1954			Principal industries in
ample of the Colombia of the State of the St	Quantity	Value	Entries	which produced (a)
	Number	£,000	Number	Tandi (18 10 mar)
ommercial vehicles, utilities and special purpose vehicles (other than taxis, three-wheeled vehicles, tractors and industrial trucks but including fire engines, ambulances and articulated vehicles) complete, and chassis with engines therefor	100		nnu ben 113	on arous with
Public service passenger vehicles with internal combustion engines, complete (assembled or otherwise)				aring laster person
Single deck with chassis exceeding 50 cwt. unladen weight, with compression-ignition engines	eda tell		t degmo les	Trackers and recom-
Chassis exceeding 50 cwt. unladen weight for passenger vehicles, with internal combustion engines	88.4 · 81.0		2007 200 13073-1203	Caryllad atoca
Delivery vans and dual purpose vehicles (utilities) with internal combustion engines, complete (assembled or otherwise)	585	968	8	3J, 3M, 4I
Other goods vehicles with internal combustion engines, complete (assembled or otherwise)	51,0	- 101 - 276 3 7	and an outside	rtingen a bolling
Not exceeding 3 tons unladen weight	21.21			Le signification of the second second
With compression-ignition engines			Maranay in	BUSINESS STORY
Other				Sulfished Code Acco
Exceeding 3 tons unladen weight		110	100 1000	31
With compression-ignition engines	59	110 215	7	31
Other	197	215	'	3)
Chassis for goods vehicles, with internal combustion engines (excluding complete motive units for articulated vehicles)	1 18	elder som se eldersed eld enskelal ed	a arauba	o al adiod fireflects(
With compression-ignition engines				
Electrically operated goods and special purpose vehicles (other than industrial trucks)	263	150		3J. 4K
Complete vehicles (assembled or otherwise)	arosono pun se	Chara political		1110 000 211
Chassis with engines		13		Less Cathalon (19)
Fire engines, ambulances, etc.	8	31	7	3J. 4I
Tractors (including three-wheeled tractors but excluding works tractors). complete			ren kuna sub amina tada	
Track-laying	1,157	465	8	3L. 4I. 4J
Wheeled and half-track		Dis bed freeze	0 00	
Agricultural and market garden types, with internal combustion engines				OT AR AT
Other types, with internal combustion engines (except motive units for articulated vehicles)	8.043	3,613	23	3J, 4B, 4I
Industrial and works trucks and works tractors (of the types used in factories, warehouses, railway stations and docks), complete	PREMIUM DESIGNATIONS DESIGNATIONS			Two beautiful and the second of the second o
Trucks	270	498	6	4G, 4I
Fork lift	378			E T T BADISV
Platform and other	1.027	509 846	} 14	3L, 4C, 4G, 4I
Works tractors		12	h	sarrio lavora las
Reconditioned motor vehicles	34	19	3	3J. 4I
91065)				1800281

AUGIONATO ACCIONA		1954		Principal industries in
	Quantity	Value	Entries	which produced (a
omplete cars and taxis (excluding utilities and three-wheeled vehicles) exceeding 1,600 c.c. but not exceeding 3,500 c.c; chassis with engines for cars and taxis exceeding 1,600 c.c. but not exceeding 2,200 c.c; three-wheeled passenger vehicles and chassis with engines (including motor cycle combinations but excluding tractors); and unclassified motor vehicles, including electrically	Number	£*000	Number	
propelled cars and chassis with engines, echanically propelled invalid carriages and bath chairs, and reconditioned motor cycles		3,524	19	3J. 3K. 4K. 10A
rts and accessories of motor vehicles (except chassis with engines), sold separately				
Motor bodies, complete For cars and taxis For commercial vehicles	1,105	167	6	3J. 3K
Trolley buses and other passenger vehicles Delivery vans (including utilities)	2,073	1,350	102	3J. 3K. 3M
Other goods and commercial vehicles	2,636	792 375	128	3J. 3M. 4I. 10Ā
Cabs for goods vehicles	188	17	5	3J. 5E
Other parts of motor bodies Sheet metal (bonnets, wings, petrol tanks, etc.) not elsewhere specified	-••	456	11	3J. 3M. 5E
Motor body shells Panels for goods vehicles Other	}	765	11	3J. 5C. 5E. 10F
Internal combustion engines, complete, except for motor cycles and three-wheeled vehicles, other than tractors, exceeding 60 c.c.	795	140 28	6	41. 4J. 4K
Parts of engines, not elsewhere specified, new and reconditioned		554	11	3J. 4I. 5A
Reconditioned engines	105	8 17	}	41
Wheels and parts thereof, not included elsewhere (except tyres sold separately)		0.005	6	3J. 4I. 4M. 5H
Steering gears (and parts) for motor vehicles (including tractors), new and reconditioned	}	3,005		55, 41, 4m, on
Gear boxes for motor vehicles (including tractors and electrically driven vehicles) other than motor cycles and three-wheeled vehicles, new and reconditioned				Average Synon ()
Axles new and reconditioned	Tons	598	5	4C, 4I
Brakes and clutches and parts thereof, other than linings containing asbestos and brake cables sold separately	811	244 652	9	3K. 4I. 4K. 7Å
Gaskets and jointings	568	642 248	11	7A. 11A
Radiators and radiator blocks returned separately		1,671	6 71	3J, 3K, 4Ā 4G, 4I, 4J, 5E
Parts of tractors, not elsewhere specified Other parts and accessories, new and reconditioned, not elsewhere specified, including chassis without engines; sidecars and sidecar chassis and bodies; carburettors; registration plates of all kinds; windscreens, windshields, etc; windscreen wipers and parts thereof; sparking plugs, other than for aero-engines; speedometers; other instruments, except electrical	ran tul markt	1,671	11	
instruments, clocks, thermostats and pressure gauges; and saddles and pillion seats		7,019	55	
Unclassified parts and accessories		3,436	121	

TABLE 6 (contd.)

teatrated (1977)		1954		Principal
to reciprosts tolling periods and an are tolling	Quantity	Value	Entries	industries in which produced (a)
Temporal Company of the Company of t	Th.	£,000	Number	ture a constant
Cycles (not mechanically propelled)	The state of the s		Test Test	
Complete bicycles and tricycles (other than children's with wheels smaller than 15 ins.)	24	205	6	5E, 11D
Parts and accessories of cycles, sold separately	10 10 10 10 10 10 10 10 10 10 10 10 10 1		1 1 1 1 4 1 1	east been restained.
Frames and frame tubes			and the state of	Curry Spall based that
Wheels and parts thereof, not included elsewhere (except tyres sold separately)	1 - 1000	isso arigines; Ed darridares na Antes marina	e stomest	one of the last tention
Hubs (other than for variable gears, including coaster hubs)		1,468	8	3K, 4I, 5C, 11A
Saddles				ton the land should
Bells			424	on them was except that
Inflators			sag relai	Call or managed Table
Other parts and accessories, not elsewhere specified, including pedals, but excluding handlebars with or without brake fittings and head and bracket fittings; free wheels;		day obbankariy. Tana banangariy	idda Desti Berlindin	
gear cases; mudguards; brakes and parts thereof; and chain wheels and cranks		718	12	
Unclassified parts and accessories		80	8	
Trailers and caravans, complete		Carl Livens as		
Trailers			and a maga	September 1 to 1 to 1 to 1 to 1
	Number			Acta wheat water
Goods carrying, car type	246	59		3J. 4I
Goods carrying, semi-trailers	548	53	l	4I, 4J
For industrial trucks	, 040		1 2 2 2 2 2	
Other	396	58 52	5	3J. 4K. 5E
Caravans	1	10		e harms in winds
Parts of trailers and caravans	· · ·	19	6	
Work done for the trade or on commission, and research and development work (b)	W and sections	110	8	AND THE REAL PROPERTY OF THE PARTY OF THE PA
Total		36,542		

⁽a) The volume number and industry references given are to the industries shown in the list at the back of this report.(b) Amount charged.

Sales in the industry of other than principal products Larger establishments in the United Kingdom

TABLE 7

	1954		
	Quantity	Value	
SE LINE CONTRACTOR DE L'ANTINON	Felfiness envisemble	£.000	
Iron castings in the rough or machined			
For motor vehicles and cycles (including castings for engines)	ad average of the continued in them	1,332	
Other.		139	
Steel forgings		910	
Children's bicycles and tricycles, and parts thereof		196	
Electrical equipment for motor vehicles and cycles		5,366	

TABLE 7 (contd.)

	19:	54
Ye is about	Quantity	Value
		£,000
Other electrical machinery and apparatus and parts thereof		5,142
Aero-engines and parts thereof	· that is the fact of	9,869
Other aircraft parts and accessories	••	3,985
Rail vehicles and parts thereof	ecu) respectively as a second	736
Non-mechanically propelled vehicles (except cycles) and parts thereof	e Jackston in Second	553
Metal furniture and parts thereof		1,646
Other hardware, hollow-ware and sheet metal ware		3,537
Marine machinery and parts thereof		1,169
Machine tools, metal working, and parts thereof		2,316
Engineers' small tools and parts thereof	er. g basanett	1,478
Agricultural machinery and parts thereof		6,079
Prime movers and parts thereof		6,040
Arms, ammunition and naval, military and air force stores	section secure requi	16,195
Other engineering products		6,952
Other manufactures of iron and steel		382
Other manufactures of non-ferrous metals	or est al william to	161
Manufactures of wood		1,030
Other goods, including sales of electricity, gas and steam		3,237
good best read	Th.tons	une estado estado
Scrap metals sold		
Iron and steel	503	2.497
Iton dud steer	•	574
Other scrap metals	acte behavior original	2,515
Repair work (a)		•
To motor vehicles, including motor cycles	again to the first	8,240
To other cycles	on the ten Lore two sta	63
To other vehicles		363
Other		1,715
Iron and steel structural work, excluding the value of goods made and used by the firms carrying out the work and recorded as goods sold (a)	on string probability to par-	83
Research and development work for the engineering and aircraft industries (a)		288
Other work done (a)	LINE SECTION AND ADDRESS OF THE PARTY.	4.092
Total		98,878

⁽a) Amount charged.

TABLE 8 - Total make of intermediate products Larger establishments in the United Kingdom

Particulars for this table cannot be given as the details of quantity recorded for 1954 are incomplete.

(91065)

Purchases of materials and fuel, 1954

Larger establishments in the United Kingdom

60460 g 117 may 7	Quantity	Cost
	Th.tons	£'000
orterials Drop forgings of iron and steel	162.6	21,262 4,632
	10.4	986
Wrought tubes and fittings for wrought tubes of iron and steel	3.3	414
Chains, except transmission and conveyor, of iron and steel	••	266
Iron	28.0	499
Pig iron	230.2	20.754
Castings in the rough or machined	ult attem the leading	3,892
Other iron except finished parts	1.4	727
Steel	No. of the last of	
Angles, sections shapes, bars and rods, girders, beams, joists and tube rounds, squares, hollows and shells	386.4	22.978 2.848
Castings in the rough or machined	23.0	3,718 903
	42.0	3,858
Forgings (except drop forgings) in the rough or machined	28.0	2,338 1,671
Tin-, terne- and black-plates and tin- and terne-sheets	reported	435
Other plates and sheets 1/8 inch thick and over, and hoop and strip (including tape) of all thicknesses	283.0	13.065
Other sheets and plates under 1/8 inch thick including electric sheets	662.1	30,052
Wire (single wire)	14.7	1.048
Wire manufactures including stranded wire of two or more ply	1.1	132
Springs, laminated and other types	113.1	3,766 1,620
Bolts, rivets, nuts and washers, screws, nails, tacks, etc.		9,260
Aluminium		
Wire	0.1	39
All other forms, except finished parts and scrap	44.2	11,516 1,619
Copper		
Wire	1.3	478
All other forms, except finished parts and scrap	9.7	3,081
Brass and other copper alloys (including nickel silver and cupro-nickel but excluding all other nickel alloys) in all forms except finished parts and scrap	21.4	6,238
Rubber		
Tyres	Th.doz.	
Pedal cycle tyres	476.9	1,445
All other types	334.9	17,491 4,125
Tubes		
For pedal cycle tyres	462.4	585
For all other types	310.8	2,013 483
Other rubber manufactures		5,595

TABLE 9 (contd.)

	Quantity	Cost
		£.000
erials (contd.)	Charles Transcription	
lass	de alle a grade and a	
Safety	••	2.850
Other plate and sheet	· balantoner · (an orașe)	755
imber (other than reclaimed) excluding that used for packing or packing case manufacture, joinery and other fabricated woodwork	on a vierral and the selection of the se	
	Th.cu.ft.	
Ha rdwood	1.897	1.941 300
Softwood	1,557	919 587
Secretary of the secret	Th.sq.ft.	
	19,619	1,056
Plywood (including battenboard, blockboard and laminboard)	••	129
Carpena reactives of the state	Th.gal.	
Paint and varnish including emulsion paints, cellulose base	3,603	4,132 1,985
paints and lacquers	Th.sq.ft.	1,000
the second of the second second second	12.345	1.897
_eather		605
	Th.sq.yds.	
Leathercloth	9,234	2,607
		590
Woven piece goods (for upholstery fabrics, etc.)		s beautioning confic
Of cotton or mainly of cotton	1,846	527 623
Of wool or mainly of wool	1,680	829
	2,752	512
Of other materials		200
Vehicle components and accessories for incorporation in the finished products of the industry	natupa elita de la la la con-	
Chassis with engines including chassis frames	No.	
	Number 40	62
For cars and taxis		386
For commercial vehicles	1,592	1.347 754
Chassis without engines including chassis frames	47,619	1,503
Motor bodies		
For cars and taxis	227,021	24.996 17.704
For commercial vehicles	39,456	2.856 3.173
Complete engines (excluding engines forming part of chassis)	a suppose and the	
For cars and commercial vehicles	202,729	19,071 366
	24 085	504
For motor cycles and tri-cars	24,085	97
Ball and roller bearings and parts		8,364
Instruments and parts including speedometers and clocks		4,143
Finished plastics components and fittings		1,190

MOTOR VEHICLES AND CYCLES (MANUFACTURING)

Average number of employees and wages, salaries and superannuation payments (a) Larger establishments in the United Kingdom

	Great Britain	United Kingdom
	1951	1954
erage number of employees	Number	Number
	301.331	310,584
Operatives Administrative, technical and clerical employees	59,771	65,532
Total	361,102	376,116
ges and salaries paid to	£'000	£,000
Operatives	127.784	165,973
Administrative, technical and clerical employees	30,217	39,001
Total	158,000	204,974
ges and salaries per head	3	£
Operatives	424	534
Administrative, technical and clerical employees	506	595
perannuation and other pension funds for employees		
nd dependents (b)		£,000
Employers' contributions		3,466
r 1		Number 175,366
Employees covered		£,000
ension, etc. payments to former employees and dependents (b)		136

(α) The following persons not included above, were also employed by larger establishments in this industry ('other workers' includes, for example, employees engaged in merchanting):

	Great Britain	United Kingdom
	1951	1954
Canteen workers	Number	Number
Male Female	145 2,280	216 2,327
Total	2,425	2,543
Other workers Male Female	2,267 1,102	2.085 1.015
Total	3,369	3,100
Total excluded employees	5,794	5,643

Outworkers. The firms in this industry employed 9 male and 115 female outworkers in 1951 and 4 male and 83 female outworkers in 1954, the amounts paid to them being £11,000 in 1951 and £8,000 in 1954.

(b) The figures given relate to larger establishments in Great Britain only.

Employment in a specified week (a) Larger establishments in the United Kingdom

TABLE 11						Number
	Great Britain			1	United Kingdo	m ·
	1951			1954		
	Males	Females	Total	Males	Females	Total
Working proprietors	116	9	125	82	9	91
Operatives	259,061	42.079	301.140	278,861	43.752	322,613
Administrative, technical and clerical employees	39,945	21,170	61,115	44,959	23,029	67,988
Total employees	299,006	63,249	362,255	323,820	66,781	390,601

⁽a) Week ended September 22, 1951, or October 30, 1954.

DS 91065/1/wt.3351 K.4 4/58 CL

TABLE 9 (contd.)

	Quantity	Cost
10.00	Number	£,000
Materials (contd.)		
Vehicle components and accessories for incorporation in the finished products of the industry (contd.)		t hit work which
Electrical equipment and electrically operated instruments and equipment such as lamps and windscreen wipers, new or reconditioned		4.5
Electric motors, separately purchased		2,256
Dynamos and magnetos, separately purchased	a times and alare through	2,412
Other electrical equipment including batteries and sparking plugs	and the field of the mone	16,328
Other vehicle components, accessories and parts of engines for motor vehicles		92.035
Other components and accessories for pedal cycles including auxiliary engines		8,178
Purchased secondhand motor vehicles for reconditioning	529	207
Purchased secondand motor venicles for reconditioning	Ψ	17
Packing materials	Acres assets to transfer at a	pastrauna in the Alb
	Th.cwt.	379
Cardboard boxes, cartons and fibreboard packing cases		586
	Th.cu.ft. of timber	Paraller of the state
Packing cases (wood or mainly of wood)	3.981	2,086
Tuoking cubes (wood or manage or accer,	4	1,075
Other packing materials	••	1,523
Replacement parts for firms' own machinery, plant and vehicles	••	5,637
Consumable tools bought as replacement including engineers'		942 (912 573 Pripil)
small tools, jigs, fixtures and measuring instruments	is a serinday fielateday	9,860
All other purchased materials	••	69,282
Unclassified materials	• • • • • • • • • • • • • • • • • • • •	69,400
uel and electricity	. And the same	and the second second
The same of the sa	Th.tons	
Coal	785.5	2,856
Coke	107.3	715
Liquid fuel (including creosote/pitch mixtures)		The second of the second
For use in internal combustion engines	auri armado berrutaan	a comparate the last
a section of the sect	Th.gal.	
Motor spirit (petrol) for use in road vehicles and derv.	11,022	2,039
Other	1,593	194
For burning in furnaces, boilers, kilns, etc.	22,735	
	22,700	1,051
Gas purchased (a)	Th.therms	2012-012-2012
From Gas Boards and other sources, including other departments of the same firms	41,789	2,675
Electricity purchased (b)	Th.kWh.	
	1,025,419	4,922
From Electricity Boards		
From Electricity Boards From other sources, including other departments of the same firms	59.306	298
From other sources, including other departments of the	59,306	298 319

 ⁽a) Owing to the risk of disclosure of information relating to individual firms, the total quantity of gas produced and the total quantity used in the same works cannot be given.
 (b) Owing to the risk of disclosure of information relating to individual firms, the total quantity of

electricity generated in firms' own establishments cannot be given.

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