

BOARD OF TRADE

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Report on the Census of Production 1963

74 Miscellaneous metal manufactures

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74 Miscellaneous metal manufactures

Presented by the Board of Trade to Parliament in pursuance of the Statistics of Trade Act 1947 (10 & 11 Geo. 6 Cha. 39 Sec. 7)

These notes give the main information needed for interpreting the figures in the industry reports. (More detailed information about the Census is given in a separate booklet - 'Introductory Notes': Part 1 of the Report on the Census of Production for 1963.)

GENERAL INFORMATION

Changes in the 1963 census

There were few changes resulting from amendments to the Standard Industrial Classification and only minor changes in the scope of certain industry reports compared with 1958. Any such changes are explained in the introductions to the industry reports concerned or by footnotes to the tables.

Industrial Classification

Establishments were classified to industries on the basis of major activity in conformity with the second edition of the Standard Industrial Classification (Consolidated Edition 1963, incorporating Amendment 1). Each industry was basically defined in terms of its principal products, these being of a similar nature or commonly associated in production. Normally, an establishment was classified to an industry if its sales of the principal products of that industry accounted for a greater proportion of its total sales than did its sales of the principal products of any other industry. However, where the application of this rule would have resulted in a change of classification between 1958 and 1963, the establishment was reclassified only if the sales of principal products of the newly predominant industry was more than one third greater than the sales of principal products of the previously predominant industry. This modification of the general rule was introduced for 1958 to avoid discontinuities which would result from marginal changes in sales between successive censuses.

The principle of classification by major output was also normally followed in compiling the analysis by sub-divisions of an industry.

In certain industries, classification was dealt with in a different way. Details of any non-standard treatment are given in the introductions to the relevant industry reports.

TERMS USED IN THE CENSUS REPORT

Average number employed

Firms were required to state the number of persons on the payroll (i.e. whose National Insurance cards were held by them) on the average during the year of return, whether fulltime or part-time employees. Separate figures were required for (a) administrative, technical and clerical employees and (b) operatives (see below). Averages could be calculated from figures relating to the last week of each calendar month; figures shown in respect of the average number employed relate to the sum of these averages. Firms were also required to state the number of working proprietors (see below) where appropriate and these are included in total employment figures. Outworkers are excluded.

The figures include persons engaged in merchanting or factoring and canteen workers where particulars in respect of these activities could not be excluded from the return.

Working Proprietors

These include all persons regarded as 'self-employed' for National Insurance purposes, and members of their families who worked in the business without receiving a fixed wage or salary; but persons who worked less than half the normal number of working hours are excluded. For Great Britain, directors working in the business but not in receipt of a definite wage, salary or commission are included under this heading for 1963, but are excluded for 1958. For Northern Ireland, directors of limited companies, other than those paid by fee only, are included for both years. (Directors paid by fee only are not included in any of the employment figures for either year.)

Employees

- (i) Administrative, technical and clerical employees include managers, superintendents and works foremen; research, experimental, development, technical and design employees (other than operatives); draughtsmen and tracers; editorial staff, staff reporters, canvassers, competition and advertising staff; travellers; and office (including works office) employees. For Great Britain, but not for Northern Ireland, they include also managing and other directors in receipt of a definite wage, salary or commission.
- (ii) Operatives include all other classes of employees, that is, broadly speaking, all manual wage earners. They include those employed in and about the factory or works; operatives employed in power houses, transport work, stores, warehouses, shops and canteens; inspectors, viewers and similar workers; maintenance workers; and cleaners. Operatives engaged in outside work of erection, fitting, etc. are also included, but outworkers (i.e. persons employed by the firm who worked in their own homes, etc. on materials supplied by the firm) are excluded. Information about the numbers of outworkers employed was collected only for the gloves industry.

Capital Expenditure

(i) New building work.

This represents the cost incurred during the year of new building and other new constructional work (including office buildings, canteens and the like used in connection with the business covered by the return but not dwelling houses for employees). The value is that charged to capital account during the year of return; it includes expenditure on new buildings or on the extension or reconstruction of old buildings, the value of work of a capital nature carried out by firms' own staff, and the cost of any newly constructed buildings purchased. The figures shown include any legal charges, stamp duties, agents' commissions, etc.

Notes - continued on pages iii and iv

[HA 25]

POLITICAL AND

Miscellaneous metal manufactures

This Report on the Miscellaneous Metal Manufactures Industry relates to establishments engaged wholly or mainly in manufacturing metal bedsteads, chairs, tables, filing cabinets, lockers, shelves, fenders, fire irons and spring and wire mattresses; metal casements, window frames and door frames; safes and strong rooms, cash and deed boxes and all types of locks and keys except time locks; spiral and flat (including laminated) springs for all purposes; forgings by drop forging, but not including heavy forgings; stampings and pressings, kegs, drums, cisterns (other than of cast iron), etc.; domestic hollow-ware and other domestic articles of base metal but not including hollow-ware fitted with an electric element; fishhooks, metal lamps other than electric, pen nibs, stoves (other than of cast iron) and metal smallwares of all kinds for the clothing, fancy leather goods, harness and saddlery, etc., trades, such as bag clasps and frames, buckles, hooks and eyes, needles, snap fasteners, zip fasteners, domestic chain, etc.; metallic abrasives; anchors, grapnels and drags, chains, shackles, couplings, crane hooks, horseshoes, ornamental ironwork, etc. The report includes galvanising, japanning, lacquering or enamelling (including vitreous enamelling), tinning, plating or otherwise finishing metal goods; ship breaking; and general sheet metal working in base metals and welding. The production of engineers' non-ferrous stampings and pressings is excluded.

This industry corresponds to minimum list heading 399 in the Standard Industrial Classification (Consolidated edition, 1963).

In interpreting the data in the tables it is essential to bear in mind the notes and definitions which appear on pages (ii), (iii) and (iv).

LIST OF TABLES

No.	Title	Page
1	Industry summary: United Kingdom. Estimates for all firms, 1958 and 1963	74/3
2	Analysis of larger firms by sub-divisions within the industry, 1958 and 1963	74/4
3	Analysis of larger firms by size of enterprise within the industry, 1963	74/8
4	Percentage analysis of employees, by age and sex, all firms, 1963: United Kingdom	74/9
5	Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries, 1958 and 1963	74/10
6	Sales of principal products of the industry by establishments classified to other industries, 1958 and 1963	74/1
7	Sales of other than principal products by larger firms in the industry, 1958 and 1963	74/2
8	Production of certain principal products of the industry by larger firms, including production by establishments classified to other industries, 1958 and 1963	DOES NOT APPL
9	Purchases of selected principal products of the industry by larger firms, 1963	DOES NOT APPL
10	Purchases by larger firms in the industry, 1954 and 1963	74/2
11	Transport costs and employment of larger firms, 1963	74/2
12	Payments for certain services, etc. by larger firms, 1963	74/2
13	Percentage analysis of twelve-month periods covered by returns from larger firms, 1963	74/3
14	Sales of all parts of machinery and plant by larger firms, including sales by establishments classified to other industries, 1958 and 1963	DOE: NOT APPL

TABLE 1 Industry summary: United Kingdom Estimates for all firms, 1958 and 1963 (a)

tivisions of the industry (b)	nedult. Inheritary for the legislary (e.g.	Unit	1958	1963
Number of enterprises		No.	6,776	6,879
Number of establishments			7,222	7,546
Gross output		£'000	604,752	816,061
Net output			271,937	402,597
Net output per head		3	914	1,214
Sales and work done	goods produced and work done	£,000	575,142	778,076(b)
Sales and work done	merchanted goods and canteen takings		27,312	34,713
Excise duty on mechanical ligh	hters		•	612
I'll als sha some good I i lo	materials for processing and packaging, and fuel			360,172
Purchases	goods for merchanting and	SECTION SECTION	306,391	300,112
	canteen purchases			30,113
Payments to other organisations	for work done on materials given out	" "	11,837	14,083
Stocks and work in progress	for transport	н	9,343(c)	10,358
Total stocks and work in	change during year	н	- 2,949	+ 5,147
progress	at end of year	n	108,568	145,121
Goods on hand for sale	change during year		+ 2,066	- 208
	at end of year		20,335	29,251
	change during year		+ 232	+ 3.480
Work in progress	at end of year		30,287	42,700
	change during year	A COROD S	- 5,247	+ 1,875
Materials, stores and fuel	at end of year	100	57,946	73,170
	[total, including working proprietors	Th.	297.4	331.6
Average number employed	operatives		239.1	259.7
	other employees (d)	Garage s	56.9	63.4
	of operatives	£,000	122, 153	
Wages and salaries	of other employees (d)	2 000	41,565	165,283
Employers' contributions to Na		No. of St.	41,505	56,619
ension schemes, etc. (e)	resolut Insurance and private	9 (01509	Engl	13,614
Capital expenditure (f) Total		Server se	(676) 1111	20.040
New building work		Gua Tad	4 000	26,043
Land and existing buildings	(4)	N Siver	4,669	6,012
Plant and machinery (g)	187 8 P	al galans	10	726
		in noticed.	11,174	16,768
Vehicles (g)		4369333	1,929	2,537

⁽a) For 1963, estimates for small firms and for firms not making satisfactory returns accounted for about 18 per cent. of the total figures in which they were incorporated. (For 1958 the comparable figure was 16 per cent.) A summary of the detailed returns received is given in Table 2.

⁽b) Including services rendered to other organisations (amounts charged for hiring out plant, machinery and other goods, for providing transport, or for technical or other services rendered).

⁽c) Including Excise duty on mechanical lighters.

⁽d) Administrative, technical and clerical employees.

⁽e) Including pensions and gratuities paid other than from pension funds.

⁽f) Excluding expenditure for establishments not yet in production.

⁽g) Acquisitions <u>less</u> disposals.

TABLE 2 Analysis of larger firms by sub-divisions within the industry, 1958 and 1963 Firms employing 25 or more persons: United Kingdom (a)

			Sub-divisions of the industry (b)					
		Unit		urniture	Metal win door f	rames		
			1958	1963	1958	1963		
Number of enterprise	s (e)	No.	100	122	35	43		
Number of establishme	ents	-	116	150	44	62		
Gross output		£,000	29,525	52,147	29,740	34,700		
Net output			13,261	27,152	13,842	18,609		
Net output per head		3	1,010	1,334	949	1,231		
Sales and work	goods produced and work done	₹,000	28,578	49,815(f)	25,436	30,132(f)		
done	merchanted goods and canteen takings	-	994	1,696	4,304	4,571		
Sales of characteris	tic products	-	22,855	37,780	20,342	23,343		
Index of specialisat	ion (h)	Per cent.	80	76	80	77		
Excise duty on mechan	nical lighters	€,000	-	#80130 <u>8</u> 413	Ance bes	door -		
Purchases	materials for processing and packaging, and fuel	" 19	14,457	21,920	14,933	11,364		
905 - 1 806	goods for merchanting and canteen purchases			1,345	J	4,114		
Payments to other	for work done on materials given out	sest to	563	1,082	277	323		
organisations	for transport	20,000	634	607	451	428		
Stocks and work in pr		1097 10	Late 24	- 34	+ 66	- 22		
Goods on hand for sale	change during year	and mile	1,000	1,686	1,122	1,041		
	at end of year	TAOK TO	- 47	+ 670	- 66	+ 20		
Work in progress	change during year	The Local	2,007	4,265	1,929	2,319		
	at end of year	8.58	Tareco l	- 40	no reduce e	+ 137		
Materials, stores and fuel	change during year	kg a en Egs	- 611		- 237			
	at end of year	No	2,757	4,581	3,077	3,245		
Average number	total, including working proprietors	No.	13, 130	20,358	14,581	15,113		
employed	operatives	9.000.00	9,796	14,857	9,972	9,868		
	other employees (j)	£,000		143 45	5,971	7,449		
Wages and salaries	of operatives of other employees (j)	2 000	5,611	10, 199	3,085	4,293		
	operatives	3	573	686	599	755		
Wages and salaries per head	other employees (j)	-	706	896	669	821		
Carlamana annanibuti	ions to National Insurance (k)	\$,000		559	Mose Ses 3	440		
	ions to private pension schemes,	2 000	Carlo Sales Contraction	311	(3) 8010	242		
Capital expenditure (m)	O has w	113 Table 1	d respects	a DADA SAS			
New building work	in 16%) . Beturoground stee your Maline	1 29 103	191	378	150	530		
Land and existing	acquisitions	"	saap see at	206	Fabile 2.	20		
buildings	disposals	A 3 1 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	10 01 1110	176	t gritationi	58		
Plant and	\[acquisitions \]	3 1 2 1 E	457	1,083	284	475		
machinery	disposals	es Test	30	102	6	28		
Vehicles	acquisitions	100	180	318	229	253		
	disposals	-	79	106	77	91		

		STREET, SPECIAL STREET	Sub-d	ivisions of	the indust	ry (b)			
latche keys	locks, es and s (c)	coil an	laminated, id other		p forgings	hot press	mpings and ing of iron eel (d) 52	except va	nollow-ware ats, tanks isterns
1958	1963	1958	1963	1958	1963	1958	1963	1958	1963
70	39	90	89	63	62	161	31	84	70
77	45	122	139	70	73	187	34	93	83
17,468	15,852	24,111	35,360	57,222	57,173	39,361	31,802	18,335	22,635
9,826	10,610	11,404	17,956	19,606	24,050	17,496	12,609	7,652	10,376
817	1,253	775	1,035	1,074	1,321	830	1,388	682	940
17,171	15, 104(f)	23,513	34,465(f)	56,333	55,246(f)	38,091	31,282(f)	17,644	21,398(f)
236	354	551	1,014	1,112	1,616	850	552	470	1,208
15,210	13,563	19,469	30,029	46,253	51, 129	29,326	27,833	12,672	16,928
89	90	83	87	82	93	77	89	72	79
	-		= 0			-	DINGS DES		226 260203
7,010	4,543	12,081	15,768	33,353	30,243	20,300	18,318	9,716	10,662
	239		851	J	1,563] (520	J	1,053
256	293	100	439	2,682	1,023	598	281	256	543
247	182	411	457	586	592	489	371	386	328
- 27	+ 226	+ 58	- 182	- 36	+ 82	+ 174	- 38	+ 238	- 91
1,121	1,104	508	986	550	790	867	203	1,122	1,246
+ 88	+ 168	- 11	+ 64	- 187	+ 229	+ 246	+ 6	- 17	+ 121
1,168	1,316	820	1,023	2,537	3,548	1,910	2,059	1,005	1,109
- 129	+ 15	- 116	+ 110	- 994	+ 298	- 479	+ 296	- 325	+ 327
1,432	1,137	2,121	2,991	6,061	5,862	3,822	3,164	2,105	2,393
12,024	8,469	14,719	17,355	18,247	18,206	21,060	9,084	11,214	11,037
9,958	6,977	12,428	14,516	15,201	15,399	17,722	7,333	9,194	9,186
2,059	1,459	2,276	2,769	3,046	2,783	3,321	1,722	2,011	1,791
4,635	4,100	5,770	8,527	9,578	11,989	8,306	6,050	4,079	4,786
1,516	1,257	1,676	2,432	2,186	2,506	2,581	1,645	1,378	1,504
465	588	464	587	630	779	469	825	444	521
736	862	736	878	718	900	777	955	685	840
•	217		457		550		286		285
	99	20	210		331	••	163		91
152	171	257	141	390	237	351	129	43	139
	62		76		96	. 80	17	gnia	62
	•		124		93	••	54		17
314	374	405	931	1,592	1,646	800	725	285	421
7	7	11	69	42	57	41	33	10	46
69	71	174	232	94	126	172	59	139	114
22	24	67	87	30	42	61	18	57	52

TABLE 2 (continued)

and the best of the process of the second	PART TERRETORISMENT HORSES		DESCRIPTION OF THE PARTY OF THE		Sub-d	ivisions of	Sub-divisions of the industry (b)					
				Unit	including drums, ke tanks, ci	llow-ware, g barrels, egs, vats, sterns etc.		and chains				
					1958	1963	1958	1963				
Number of enterprise	s (e)	10 TO THE REAL PROPERTY.		No.	94	63	30	26				
Number of establishm				п	118	86	41	31				
Gross output				£,000	41,401	35,959	8,396	10,082				
Net output				n	15,909	14,008	3,280	4,194				
Net output per head				£	963	1,275	891	1,315				
Sales and work	goods produced and wor	k done		\$,000	39,654	34,628(f)	7,825	9,361(f)				
done	merchanted goods and ca	nteen taki	ngs	n n	1,582	1,356	449	764				
Sales of characteris	Charles The Parket with the			п	28,221	27,219	6,510	7,893				
Index of specialisat				Per	71	79	83	84				
Excise duty on mechan				£'000		_						
	materials for processi	ng and			h r		h r					
Purchases	packaging, and fuel goods for merchanting	and canteer	, can		23,726	19,138	} 4,598 {	4,893				
	purchases	and canteen		"	J	1,286	J	666				
Payments to other	for work done on mater	ials given o	out	-	576	362	156	194				
organisations	for transport			п	908	920	147	160				
Stocks and work in p	-				+ 47	40	+ 39					
Goods on hand for sale	change during year					- 49	00	- 6				
ior sale	at end of year				328	378	362	289				
Work in progress	change during year			"	+ 118	+ 24	+ 83	- 38				
	at end of year			"	1,705	1,230	802	742				
Materials, stores	change during year			"	- 282	- 245	- 215	+ 25				
and fuel	at end of year			"	6,331	4,971	1,039	1,049				
120,21 , 812,22	total, including worki	ng propriet	ors	No.	16,516	10,988	3,683	3,190				
Average number employed	operatives				13,224	8,715	3,035	2,493				
	other employees (j)			н	3,285	2,230	648	674				
Wages and salaries	of operatives			£,000	7,218	5,981	1,676	1,629				
rages and sararies	of other employees (j)			"	2,509	2,102	448	651				
Wages and salaries	operatives			£	546	686	552	654				
per head	other employees (j)		200	"	764	943	691	965				
	ions to National Insuran			£'000		321		91				
Employers' contributietc. (1)	ons to private pension	schemes,				207		44				
Capital expenditure (m)						9 ;					
New building work			1902		289	330	63	98				
Land and existing	acquisitions				7			55				
buildings	disposals			"		73		-				
Plant and	acquisitions		292		927	698	305	406				
machinery	disposals			"	26	69	12	9				
1.15	acquisitions			*	199	236	33	37				
Vehicles	disposals				63	73	10	12				

			Sub-division	ons of the	industry (b)	The state of	**************************************	Same and the same	
	and fis	s, pins sh hooks	other tha	allwares, in needles pins	go	g of metal ods	facture	tal manu- s (c)(d)	То	tal
	1958	1963	1958	1963	1958	1963	1958	1963	1958	1963
-	13	11	70	62	202	184	600	703	1,560	1,426
	20	19	94	76	235	227	740	913	1,957	1,938
	4,088	5,911	18,776	18,906	20,478	25,863	200,174	326,066	509,075	672,457
	2,556	3,931	10,447	10,940	12,896	16,812	90,734	160,504	228,914	331,751
	633	974	791	943	934	1,114	964	1,247	914	1,214
	3,754	5,271(f)	17,972	18,304(f)	20,065	25,340(f)	188,114	310,808(f)	484,149	641,156(f)
	357	593	774	582	412	515	10,899	13,784	22,991	28,605
	2,615	3,316	14,571	13,217	19,177	24,280	142,885	251,875	(g)	(g)
	70	63	81	72	96	96	76	81	90	90
	95.1	31 _ 8		1881.1	184 TE _ 1	\$\$\$A\$\$	1,109,55	505	tour ve	505
}	1,472	1,407	7,842 {	6,914	6,863	8,022	101,568	143,601	257,917	296,792
		548	J	484	J	323		11,822	J	24,814
	26	34	243	448	480	722	3,751	5,862	9,964	11,605
	34	43	185	178	224	137	3,164(i)	4,134	7,865(i)	8,536
-	19	- 22	- 10	- 33	+ 19	+ 23	+ 1,190	- 23	+ 1,739	- 171
	339	518	1,404	1,387	130	254	8,265	14,222	17,118	24,104
-	4	+ 69	+ 40	+ 53	- 18	- 15	- 29	+ 1,497	+ 196	+ 2,867
	446	576	947	1,024	132	191	10,088	15,783	25,495	35,186
+	1	+ 52	- 59	+ 57	- 15	+ 154	- 956	+ 360	- 4,417	+ 1,545
	314	398	1,543	1,523	1,054	1,334	17,123	27,647	48,778	60,294
	4,041	4,038	13,211	11,597	13,809	15,091	94,137	128,747	250,372	273,273
	3,404	3,336	10,940	9,746	11,662	12,675	75,630	103,602	202,166	218,703
	637	702	2,268	1,813	2,119	2,247	18,477	24,557	48,085	53,357
	1,379	1,678	4,362	4,836	6,346	8,088	38,378	63,883	103,310	139, 196
	396	542	1,638	1,568	1,667	2,035	13,721	22,328	35,153	47,682
	405	503	399	496	544	638	507	617	511	636
	622	772	722	865	787	906	743	909	731	894
	893	92	• • 84	289		433		3,542		7,563
	101	74	088	161	131	136		1,835	201 PODE	3,902
	26	9	112	143	230	370	1,674	2,277	3,931	4,954
		•38		•**	2 41.00	382	200 H .Nev	1,231		2,225
		•	·sne	19		29	art drive.	970		1,627
	127	148	421	615	511	733	3,490	6,520	9,917	14,777
	20	141	31	40	30	30	245	329	511	959
	24	20	97	67	251	275	995	1,421	2,655	3,230
	6	10	44	26	85	92	429	506	1,032	1,139

(i) Output, employment, capital expenditure and stocks

Firms employing 25 or more persons: United Kingdom

Average number employed by the enterprise in the industry (a)	Enter- prises	Estab- lish- ments	Average number employed(a)	Gross output	Net output	Net output per head	Capital expendi- ture (b)	Total value of stocks and work in progress at end of year
	Number	Number	Number	€,000	£,000	2	\$,000	€,000
25-49	466	500	17,506	36,286	20,032	1,144	1,111	4,281
50-99	447	497	31,141	65,804	33,505	1,076	2,773	9,470
100-199	242	319	33,199	68,187	35,871	1,080	2,510	10,627
200-299	90	149	21,898	51,414	25,496	1,164	2,234	10,056
300-399	50	88	17,315	43,910	21,426	1,237	1,267	8,685
400-499	26	55	11,676	27,118	12,931	1,108	829	5,068
500-749	34	82	19,918	53,333	22,995	1,154	1,751	10,500
750-999	25	55	21,339	52,209	26,430	1,239	1,704	11,635
1,000-1,499	20	49	24,583	58,696	32,103	1,306	1,820	11,563
1,500-1,999	14	49	23,907	71,873	35,495	1,485	1,736	14,129
2,000-2,499	6	32	13,621	31,568	15,962	1,172	1,216	6,382
2,500 and over	6	63	37,170	112,059	49,504	1,332	2,508	17,187
Total	1,426	1,938	273,273	672,457	331,751	1,214	21,461	119,584

(ii) Employees, wages and salaries, and employers' contributions

Firms employing 25 or more persons: United Kingdom

Average number employed by	Emplo	oyees	Wages and	l salaries	Employers' contributions		Wages and salaries per head	
the enterprise in the industry (a)	Oper- atives	Others (c)	Oper- atives	Others (C)	National Insurance (d)	Private pension schemes, etc. (e)	Oper- atives	Others (c)
872 (274,873	Number	Number	£,000	£,000	£'000	£,000	2	2
25-49	14,380	2,620	8,627	2,422	499	97	600	924
50-99	25,677	5,054	14,976	4,596	855	220	583	909
100-199	27,392	5,627	15,943	5,216	892	359	582	927
200-299	17,737	4,136	10,739	3,785	596	292	605	915
300-399	13,715	3,579	8,817	3,227	501	199	643	902
400-499	9,570	2,084	5,670	1,949	308	182	593	935
500-749	16,076	3,829	9,861	3,381	540	244	613	883
750-999	17,074	4,253	10,388	3,721	572	434	608	875
1,000-1,499	18,949	5,622	12,264	4,956	673	417	647	882
1,500-1,999	19,210	4,697	13,486	4,194	673	389	702	893
2,000-2,499	9,531	4,090	5,952	3,467	382	241	625	848
2,500 and over	29,392	7,766	22,471	6,767	1,071	828	765	871
Total	218,703	53,357	139,196	47,682	7,563	3,902	636	894

- (a) Including working proprietors.
- (b) Acquisitions less disposals.
- (c) Administrative, technical and clerical employees.
- (d) Including both flat rate and graduated contributions.
- (e) Including pensions and gratuities paid other than from pension funds. These amounted in total to £670,000.

TABLE 4 Percentage analysis of employees, by age and sex, all firms, 1963: United Kingdom (a)

Ages	Males	Females	All employees
same to be considerative.	Per cent.	Per cent.	Per cent.
Under 18	5	3	8
18 and over	64	28	92
All ages	69	31	100

Source: Ministry of Labour

(a) The percentages relate to the numbers employed (excluding working proprietors) at mid-June, 1963 in the Metal Industries not elsewhere specified - Minimum List Heading 399.

Footnotes to Table 2.

(a) The following information relates to small firms (employing fewer than 25 persons) in this industry. It includes an estimate for small firms not making satisfactory returns, which account for 3 per cent. of the employment shown for 1963 and 4 per cent. for 1958.

	1958	1963
Number of firms	5,171	5,455
Average number employed:		
Working proprietors	} 43,231 {	7,332
Other persons employed) 10,201	42,522

- (b) The method of classifying returns to sub-divisions of the industry is explained in the notes; the characteristic products of each sub-division are identified in Table 5.
- (c) Firms wholly or mainly engaged in the manufacture of door bolts, hasps, staples (including blanks) and hinges and other metal furnishings for doors and windows (other than locks) are included in the sub-division for 'Safes, locks, latches and keys' (30) for 1958, but for 1963 are included in the sub-division 'Other metal manufactures' (75).
- (d) Firms wholly or mainly engaged in the production of cold pressings, not elsewhere specified, were included in a combined sub-division described as 'Stampings and pressings in the rough and machined, not elsewhere specified' (52) for 1958, but for 1963 are included in 'Other metal manufactures' (75).
- (e) The sum of the figures for the sub-divisions exceeds the total for the industry to the extent that enterprises made returns for more than one sub-division.
- (f) Including services rendered to other organisations (amounts charged for hiring out plant, machinery and other goods, for providing transport, or for technical or other services rendered).
- (g) Characteristic products relate only to sub-divisions of the industry.
- (h) For sub-divisions of the industry, this is the ratio of sales of characteristic products to total sales of goods produced and work done. For the industry as a whole, this is the ratio of total sales of principal products by the industry to total sales of goods produced and work done.
- (i) Including Excise duty on mechanical lighters.
- (j) Administrative, technical and clerical employees.
- (k) Including both flat rate and graduated contributions.
- Including pensions and gratuities paid other than from pension funds.
- (m) Excluding expenditure for establishments not yet in production.

TABLE 5 Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries, 1958 and 1963 Firms employing 25 or more persons: United Kingdom

Industry		15	958		1963		
sub- division (a)	TOTAL STATE OF THE	Quantity	Value	Quantity	Value	Enter- prises	Entries
10	Metal furniture and parts thereof	2000 800	£'000		£,000	Number	Number
	Bedsteads and parts thereof		1,814		2,170	25	27
STATE OF THE PARTY.	Cabinets (including filing and card index cabinets and plan files) and parts thereof		3,179	1.078	5,491	71	72
	Hearth furniture other than fire- guards, sparkguards and cinder sifters		871		997	28	29
DEL BALLES	Kitchen and bathroom furniture including sinks, sink units and wash basins, etc., not elsewhere specified	at anient	6,870	1,337	9,171	44	47
	Seating (except pedestal chairs with reclining movement)		2,661		3,037	31	31
	Storage cupboards, shelving and racking and clothing lockers	91.051023	8,077	1.40	14,080	75	77
guilyalko	Tables and desks		1,375		2,776	41	42
and in	Spring and wire base mattresses	3160,000	1,880		1,412	30	34
230	Other metal fur.iture (including industrial sundries) and parts, not	Lien estis	4 548	1.00	7 527	101	104
OBSERVATION OF THE PARTY OF THE	elsewhere specified Unclassified		4,546		7,527 2,673	30	
	Unclassified	••	2,548		2,013	30	30
580.	Total metal furniture and parts thereof		33,821	an state of the st	49,332		
20	Metal windows, metal door frames, etc.		(d) 50)	Cherry .		45.45.45	
100000	Metal windows and metal door and window frames and casements	Th.tons	la sur ital	Th.tons			
200	Of iron and steel	65.5	13,764 {	56.4	12,675 2,563	74	78
bausla	Of other metals	1.0	876 473	3.0	3,737 2,810	} 43	47
bi 027	Unclassified	13.6	4,208 926	} -	-	-	-
	Curtain walling	Les Cass			1002	h	
2344	Of iron and steel		(b) {	2.1	634 443	3 13	13
951	Of other metals]		0.9	1,087 415] 11	11
	Glazing bars	not cason at the thinking					
	Lead or lead clothed	prib. pai	225 (c)	48.0	388	12	12
	Aluminium		645(c)	••433	1,393	18	20
	Total metal windows, metal door frames, etc.	12.154.344.3 14.244.4.462	21,117	24%	26,144		
30	Safes, locks, latches, keys, etc.	27-day 2013 Cita nation		928			
40 21 21 454 5.13	Safes, insulated safe equipment, strong rooms, strong room doors, safe equipment, and night safes; trunks, suitcases, cash boxes, deed boxes, etc. of metal	beamarc d se ella antanama gcibolas trui ••sha	2,888	3,500	4,824	35	38
9999	Locks (excluding time locks), padlocks and latches and parts thereof, and keys and key blanks for all purposes (d)	gnibokosi poticioni busarras	7,236		12,611	? ₅₉	61

ndustry	5251	198	58		1963		THE SEA
sub- livision (a)	Value Quantity Value Seter-	Quantity	Value	Quantity	Value	Enter- prises	Entries
redació	200°2 000°2 000°2	Thierose	٤٬000	Th.tons	£,000	Number	Number
40	Springs			Strial holds	shoi bas s relies yei	James C	
	Coil suspension		289	2245 (3892 F	(Teample o	1	
	For road vehicles		0.00	8.5	1,563	9	11
	For locomotives, carriages and wagons]	(b) {	1.7	356	End.	
	Other coil springs (except upholstery and mattress springs)	Th.tons		riedswood ; rmon) (lest	cests (e.g		
	Of % inch diameter or equivalent cross-sectional area or over	5.9	1,516 361	3.6	1,073 530	33	33
	Of less than % inch diameter or equivalent cross-sectional area	6.0	2,513 629	11.6	4,780 869	59	59
	Torsion bars (including laminated torsion bars)		(b)	1.9	543	9	9
	Laminated	22,367	7-00	St. No.	100 × 1995		
	For road vehicles	63.3	7,333	91.0	11,193	22	33
	For locomotives, carriages and wagons	12.8	1,627		493	7	8
	Other	1.3	194	{ }	(1983)	1	
	Unclassified] [125	<u>y</u> -	-	h -	-
	Spring presswork		(b) ·	2.2	1,258	59	60
	Upholstery and mattress springs (including spring seating and mattress interiors)	25.5	4,140 2,071	19.1	3,253 2,627	} 24	27
	Miscellaneous springs, e.g. spring washers (including those assembled with bolts), lock washers, belleville washers, ring springs, etc.	2.7	511 513	3.5	1,683 976	} 36	36
	Unclassified springs other than	6.2	1,968	1	1 500		
	laminated	{	330	base	1,588	8	8
	Total springs		23,831	1 of 30930	34,719		
	Domestic and industrial hollow-ware (excluding hollow-ware fitted with an electric element)	snot.d7	losse	es mora r	parx 10		
62	Vats, tanks and cisterns of wrought iron and steel (e)	2.0.	5,582	16.6	2,683 2,494	68	- 72
61	Other hollow-ware of metal other		Insta bas	PART IN ME	T CONTROL STORY LLOS		
	than cans and metal boxes but including dishes, trays, moulds and similar articles	K5,018	ETE AGO	is to over-	balling also		1 28
	Domestic (e.g. household, hotel, canteen, hospital)	9,635	212 (815 (806)	i see pires	60 18791		
	Of wrought steel (excluding tinplate)				sy exector		
	Vitreous enamelled		2,100		1,560	16	17
	Stove painted		(b)		723	15	16
	Galvanised	Marie	3,696	10 10 10	3,550	41	43
	Other	13-0038-41	1,281		2,157	34	36

TABLE 5 (continued)

ndustry sub-	ERCL managing the second sound	19	58		1963		
ivision (a)	and of Charles on the	Quantity	Value	Quantity	Value	Enter- prises	Entries
THE CHAPTER IN	20073 1007-01 1007-3	598-5339	£'000	Committee	£,000	Number	Number
	Domestic and industrial hollow-ware (excluding hollow-ware fitted with an electric element) (continued)		2/960		e 1000 mokanesassa	Tings	7.30 33
61	Other hollow-ware of metal other than cans and metal boxes but including dishes, trays, moulds and similar articles (continued)		s. ihgs a	iles es, carriaga	say beer	14 A	
	Domestic (e.g. household, hotel, canteen, hospital) (continued)	1003-107	yzetgiędes	impoxa) ag	ii iga gaga t	retter i	100
22	Of tinplate		2,349	0 10 1	3,108	43	48
	Unclassified		648	co sere le	546		
44	Of aluminium	0.0	- 19 (1 H 2 M	S. Lack dis	nadi.espi n insigui	0 81	
	Pressure cookers	1	dame (l gathern	1,139	8	8
	Other	}	7,780		10,853	47	52
	Unclassified		1.985		146	6	8
	Total domestic hollow-ware (other than vats, tanks and cisterns of wrought iron and	4.81	box 2.00	ed, carrie	liamanni i		201
	steel)	2.3.	17,854		23,782	3	
62	Other than domestic						
	Barrels, kegs and drums of all metals (f)		58,921 1987 s	ANSTERNA	one years and	198	
	New	Thousands	DATE	Thousands	rqe gaibul sasai zesa		
	Of a capacity not exceeding 5 gallons	15,478	4,951	20,729	6,002	33	41
	Of a capacity exceeding 5 gallons	10,292	12,038	12,459	16,744	33	39
	Reconditioned	3. I	1,452 {	1,598	990 889] 16	18
	Other non-domestic hollow-ware		978	Th. tons	a laret		
	Of wrought iron and steel		3,962 {	2.0	478 1,339	35	37
	to announced and	Th.tons	515 E33'S DA	11.1 5359×9	llos yelbs	1 (620	
	Of aluminium	0.2	100 672	0.5	337 875] 11	- 11
	Unclassified non-domestic hollow-ware of iron and steel		991	10H 10.110	147	9	9
62	Unclassified domestic and non- domestic hollow-ware of aluminium		1,450	CREATE SO	119		*
	Total domestic and industrial hollow-ware		49,052	talenant s	56,879		
	Metal smallwares				namigair		
73	Accoutrements, badges, fittings for uniforms and similar accessories of metal (other than of goldorsilver)		695	deliament (828	19	19
		Th.gross		h	10010		
73	Bag clasps and frames of metal	63.0	587 193	}	970	14	14

TABLE 5 (continued)

Industry	6501 83	19	58		1963	3	
sub- livision (a)	Value Coantity Value Offset	Quantity	Value	Quantity	Value	Enter- prises	Entries
redució i	sequit - por 7 - 101 Ellian - oro. s	Th.gross	£'000	Th.gross	£'000	Number	Number
4, 1	Metal smallwares (continued)			(essenties)		ine	21
73	Boot eyelets and lacing hooks	15,346	285	14,339	302		
73	Buckles of metal (other than for braces, suspenders and garters)	2,218	825 {	690	364 672	} 22	23
73	Buttons of metal			20010 ,82			
	Moulds		(b)	STREET SEGR	174		
	Uniform types	297	221 {	82.4	89 67	7	7
-	Other types covered or not	841	121 212]	194	6	6
73	Collar studs and cuff links wholly or mainly of metal		151	d bosticul	262	5	5
73	Corset, stationery, sail and other eyelets	22,287	779	25,769	960	5	5
73	Corset steels and busks	To seed	(g)	de l'aspare	413		
73	Fittings for braces, suspenders and garters	And AT	932	1,919	1,073		
73	Hair grips	9,062	544		493	7	7
73	Knitting needles (including knitting pins of metal)	210	393 52	}	822	5	5
72	Knitting machinery elements	Thousands		Thousands		14780	
	Latch needles	49,409	709	58,012	1,064		
	Bearded needles	10,902	57				
	Other (e.g. sinkers, dividers, welt hooks, narrowing points)	33,096	203	}	631	1	131.
72	Needles, other than knitting machinery elements		F RUSTON	Man year the		12 148 0 83 14 100	
	Gramophone, of metal		1. 1. 1. Pages	Gio Tenlina		1500	81.50
	Domestic and industrial sewing machine needles		1,340	strubred b	975	7	8
ea	Hand needles (other than knitting needles, surgeons' suture needles and hyperdermic needles)		stedusa	o tos toss		7 4 4 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
8 11	Hardware needles (including harness and other leather working needles)		84	11,990	118	. Gara	
	Other hand sewing needles and		0,140	mil bobbur		ulep .	133
	bodkins	545,914	586	984,355	752		
73	Paper fasteners, clips and other stationery sundries	7h.gross 9,690	213 71	}	1,196	18	18
72	Pins		apialossa ş	Shulasa y S	aboram :	14 mb	27
11	Hair (excluding hair grips)	2,104	68 11	}	142	5	5
88	Drawing and map	10,712	161	Th.gross 4,862	123 64	} 6	6
	Other pins		964	, assaid, lei	1,131	7	7

TABLE 5 (continued)

Industry sub-		19	958		1963		
sub- livision (a)	Salas Quantity Value darage	Quantity	Value	Quantity	Value	Enter- prises	Entrie
remisson	Metal smallwares (continued)	Th.lin.ft.	\$,000	Th.lin.ft.	£,000	Number	Number
73	Snap and slide fasteners			Desni (1002)	someliam	Annual II	
	Slide fasteners (including zip	26,491 60,553	1,285	124,356	a fallogs	003	27
82	fasteners) of metal, complete	Th.gross 559	2,482	Th.gross 985	4,372	10	10
	Press fasteners, press studs (including carpet fasteners) and parts of slide fasteners (including			1	sea to amo	105	27
	zip fasteners) of metal		1,408		806	8	8
73	Other metal smallwares (h)		5,265		4,388	59	62
8	Other miscellaneous metal goods	138-	100	to bathwal	her types	0 1	
75	Agricultural and horticultural appliances, etc.		yilohr a	ell Yens Si	s abute and	100	87
	Poultry appliances		1,455 to	line gran	4,115	26	26
3	Other agricultural and horti- cultural appliances, not elsewhere	}	3,112	a.Send.bus	3,334	57	57
	specified	Th. tons	bes saster	Th. tons	3,334	31	31
71	Anchors and grapnels and parts {	2.4	232 122	0.9	128	6	6
75	Art metalwork (including antique reproductions and other ornamental metal goods)	OES	galasins ge	(be(out) =	(been unia) Laien to (ins itq	155
	Of iron and steel	1	3	200013 0100	1,137	30	30
	Of other metals]	3,885	320 MARK 18	1,953	30	30
75	Back boilers, hot water cylinders and calorifiers of copper	10.05.	3,584	570578901	7,151	28	30
75	Bathroom and sanitary fittings other than engineers' and mechanicians' goods	20,192	(i)	1[nd:madi	1,879	22	23
75	Builders' and cabinet makers' ironmongery and hardware, other than shop and office fittings, not elsewhere specified		7,569	isine be alvicobal and	12,126	95	97
75	Catering equipment not elsewhere		and the last of	dr redic)	e labilit inst		
	specified		1,553	sea 'esoso ald assale	5,858	60	63
		6.5	19916	Th.cwt.	0.17	h	
75	Castors (industrial) of metal (j)		1,423 {	175	647 852	8	8
71	Chain cable, studded link		516 as 1	Th.tons	cus 25410		
	Of iron	2.2	258 24	11.1	1,139	} 10	13
ar 📗	Of steel {	5.1	759 888		154	1	1 83
71	Chain unstudded (excluding precision chain)		49,352		F1 . 414		SI
	Of iron {	3.6	509 110	4.8	881	11	11
	Of steel	4.2	580 {	6.0	858 3,894	} 20	23
71	Shackles, swivel pieces, slips, etc. for use with chain cable, mooring, hauling or lifting gear	4.3	828 263	3.7	727 163	} 20	21

TARIF 5 (continued)

Industry	2901	1958			1963			
sub- livision (a)	VASUS (Supplies Value (1115)	Quantity	Value	Quantity	Value	Enter- prises	Entries	
a Chang	Other miscellaneous metal goods (continued)	Enot.nl	£'000	e layen sur	₹,000	Number	Number	
71	Studded link chain cable, unstudded chain, shackles, swivel pieces and slips, etc., unclassified	0,44	2,007	arforased e	i line beton	-	40 -	
75	Closures (heavy grade) for drums and closures of metal for bottles,	9.5	89.728	2.50	ton tadio			
	jars, cans and similar containers (excluding crown corks, covers for metal and composite containers and cork stoppers partially manufactured from metal)		tania hen kasilita ta tani	est to ald sing (2.3) flets .ebt	trian got gle ouds ri besta les	tro i	37	
	Of copper, brass and other copper alloys, including nickel silver and cupro-nickel, but excluding all other nickel alloys	}	8,964(k)	esi types osi akuar satan tah	187	7	7	
	Of other materials		101	tao y toomi	11,527	30	43	
75	Coffin furniture of all kinds		404(c)	THE DATE AND	309	8	8	
75	Cold formed sections	Th.tons		Th. tons	05 8009777			
	Of aluminium or aluminium alloys] _{{21.2}	3,030	{ 0.2 ··	90 12	8	8	
	Of steel		1,032 (c)	\[\begin{aligned} 24.7 \\ \cdot \cdot \end{aligned} \]	2,543 973	} 21	23	
75	Cold room and refrigerator cabinets of steel		609(c)	Da (Stras	532	8	8	
75	Cooking and washing boilers (other than those wholly or mainly of cast iron) and parts therefor		4,844	Lapines	1,981	11	12	
75	Crown corks		4,535	108	4,610			
75	Curtain rails, rings, hooks, runners, stops and other fittings		1,520	1491101	1,680	10	10	
75	Domestic utensils and appliances, not elsewhere specified, other than hollow-ware and electrical		3,113	eng tedio	5,798	43	43	
75	Doors of metal other than for strong rooms		1,095	200 .0330	1,721	36	38	
75	Door bolts, hasps, staples (including blanks) and hinges and other metal furnishings for doors and windows		es gering	part laives	bak gile		25	
75	(other than locks) Engineers' and mechanicians' goods		6,137	0.00130395	12,832	71	73	
	including fittings for water supply Domestic cocks and taps		0.140	(a) passi	11 440	51	60	
	Sanitary, bathroom and other steam	100	9,149	361	11,448	51	60	
	and water fittings (except taps, valves and cocks)			4.2	1963		1	
	Of copper, brass and other copper alloys (including nickel silver and cupro-nickel, but excluding all other nickel		7,739 <	76. \$ 150 To 215	red gali	363 361 1381	ar ar	
	alloys)				16,817	49	55	
	Of other materials	1	30210	L 6 500 0	149	9	9	
	Other kinds of engineers' and mechanicians' goods		3,107	750.70	4,370	56	57	

TABLE 5 (continued)

Industry	1991 EB	19	58		1963		TREADY)
sub- division (a)	Walno Ganderry Value never	Quantity	Value	Quantity	Value	Enter- prises	Entries
Section .	Other miscellaneous metal goods (continued)	Th.tons	\$,000	Th.tons	£,000	Number	Number
75	Expanded and perforated metal			siden miss		272	IT
	Of iron and steel	44.0	5,815	34.8	5,243	16	16
	Of other metals	2.9	849 155] 1.9	851	10	10
75	Fencing materials of iron and steel, other than wire (e.g. gates, grilles, fences, standards, trellis)	17.4	2,599 624	23.1	3,056 1,243	} 59	62
75	Fire extinguishing apparatus (hand- operated chemical types only)	(5,683	o bas sasa	6,340	17	19
75	Hearth plates, table tops and shelf plates, and other plates and sheets (not being hollow-ware) of a description commonly used for domestic purposes and signs of all kinds			waing mick ckel, but ckel alloy afata	layed, inc. a control of the control		
	Vitreous enamelled	h	- (1,071	13	15
	Stove painted]	1,371 {		406	7	8
75	Hooks, fasteners and shackles	3.0	1,205(l) 862(l)	1.1	600 1,973	} 29	29
75	Ladders and steps of aluminium		479		611	10	10
75	Lamps (not electric) other than blow lamps and brazing lamps		1,395	Isositles	1,073	20	20
75	Lighters, mechanical			lod galdes	e beergele	480 30	at a
	Complete, with or without flints		١	101070-12 23	4,109	5	5
	Parts of lighters sold as such not including flints	}	1,952		580	6	6
pt si	Accessories for lighters		(b)	texio.ons	29		
75	Machinery and other guards of sheet metal		441 {	1.4	235 556	69	69
75	Name plates, clock and other dials, instruction plates, etc.		3,441	of cleers	4,811	58	61
75	Pallets and stillages of metal for use with industrial trucks		2,114	qera-laqea	3,012	45	45
75	Parts of lighting and heating accessories		2,409	Th 198300	2,047	60	61
75	Parts and accessories of motor vehicles made from sheet metal, not elsewhere specified (m)			oresiden b	a teldani il golfail	,	34 ×
	Bumpers	1	(n) [ST STE BASE	9,676	18	22
	Fuel tanks]	(") {	NS POLITICA S) BOLLITE	2,401	23	29
	Other		7,867(0)	(22302	24,816	137	142
75	Rolling shutters of steel	4.3	797(c) 1,009(c)	3.6	989 1,045	} 14	17
75	Shop, office and bar fittings of metal	* ::	1,603	tniso lis	2,601	28	29
75	Steel wool and other metallic abrasives	4	ten I	nisiyayen eniyes is	rearceds A tell bald rear	1 4	23
	Steel wool and steel shavings		2,996 {	20000 (2)	2,907		5
49	Other metallic abrasives	''	2,000	Contraction of	2,349	5	5

TABLE 5 (continued)

ndustry		19	58		1963		
sub- livision (a)	real of partition Assumed Arrest	Quantity	Value	Quantity	Value	Enter- prises	Entries
i aviagei	Other miscellaneous metal goods (continued)	100	£'000	The same	£,000	Number	Number
75	Stoves and fires for domestic heating and for cooking (other than those wholly or mainly of cast iron) and parts therefor	1.00	32,726	er ensk-erny senson na	40,928	54	61
75	Umbrella frames, ribs and other metal furniture for umbrellas		570	1000	768	8	8
9 0	Forgings, stampings and pressings not elsewhere specified		310				
51	Drop forgings of steel	Th. tons		Th.tons	galtoide	2.25.2	
	Of alloy steel	140	25,278 {	124	21,987 8,366	} 57	65
	Other than of alloy steel	160	21,673	175	28,145	78	88
	Unclassified	22.0	3,721	-	team actual	-	-
52	Stampings and pressings of iron and steel which are the products of drop stamping and hot pressing (p)		-easts	200	30,187	91	94
75	Pressings in sheet metal (p) Of iron and steel	114	19,793 12,867	∫ 134	20,244	265	287
	Of aluminium and aluminium alloys	2.6	1,361 1,611	2.6	12,108 869 1,689	108	114
	Of unclassified metals	1.9	169 676	}	1,872	25	25
75	Studs and spikes (other than boot and shoe studs and spikes, railway spikes and screw studs)		10.000	stanten etyd blog selnt egg	200	6	6
	Finished manufactures of metal not elsewhere specified		16,923 4		CONSISSION OF THE	nomeso:	B CSLIPE OF
	Of iron and steel	1	a lasti	216 J. 18 2	7,705	123	127
	Of copper, brass and other copper alloys (including nickel silver and cupro-nickel, but excluding all other nickel alloys)	37	3,891	de ser vis	1,554	61	63
	Of other metals	butonk range	659	144	623	42	42
	Other products	ADDIDAT) ass	8,356	a siberal e religion ins	4,856	212	224
	Waste products		. Foya ba	a short box.	2,000	gridoja	H CHI
	Scrap metals	o sistem lo	Andreas as Anna	ESCHARD I	PGASON DAI	a bebula Bedizou	5 (3) 5 (3)
	Iron and steel	487	4,510 435	361	3,439 796	}720	839
	Aluminium	h	diale total	4.8	563	263	294
	Brass		3,161	25.8	3,480	363	405
	Copper			1.5	270	181	195
	Other scrap metals		862 <	[] {10.5 ··	495 183	}243	265
	Other waste products	Barrio Seri	S 1850am	1 2 2 2 2 2 2 2	333	126	138

TABLE 5 (continued)

Industry sub-			19	58		1963		
division (a)	Quantity Value Dilana	agies	Quantity	Value	Quantity	Value	Enter- prises	Entries
and the same of			No. Lena	£'000	n ils me so	£'000	Number	Number
	Work done					(2007)	Escal	
	Jobbing ironmongery and rep	pair work		862	dament tol	3,849	70	79
79	Other work done, on commiss contract work, etc.	sion, sub-		Sed Very	rédofte q	nife out vi	71	
74	Metal finishing			198010	but adia	south alle	1000	21
	Galvanishing			4,291		5,374	71	77
	Japanning, lacquering opainting	or stove	}	2,800	individual	1,680	70	70
-	Vitreous enamelling]			2,225	24	26
	Plating (q)		700	12,735	les salts to	16,414	170	177
	Tinning			307		269	18	18
71	Proving chain cables and	anchors	2.6.0	178	Dis.	277	7	7
75	Dismantling, demolition, breaking or similar work other firms or Governmen	done for		it iree and decre of residence (p)	ond hor products	ne dayla isa dayla isa ne validas	R 13	-53
	organisations	[20T.BL	111	1,496	olen spede	1,155	7	12
792	Other work			11,869		7,386	175	175
200	Total			481,267	outs bes m	647,488	10	
35	Sales in other indust (see Table 6)	tries	9.4	47,673	atom bolls	69,060		
	Principal products of industry sold by esta	ablish-		433,594	t order t	578,428	1,426	1,639

- (a) The number given is that of the sub-division of which the item is a characteristic product. The sales shown are total sales by larger firms, not merely sales by establishments classified to the sub-
- (b) Not recorded separately for 1958.
- (c) So far as recorded separately.
- (d) Time locks were not specifically excluded for 1958.
- (e) Described for 1958 as vats, tanks and cisterns, including galvanised.
- (f) Described for 1958 as barrels, kegs and drums (including timplate, terneplate and galvanised drums).
- (g) Included in other metal smallwares for 1958.
- (h) Including fish hooks and hooks and eyes.
- (i) Included with engineers' and mechanicians' goods for 1958.
- (j) Described for 1958 as castors (industrial) of metals other than brass, so far as recorded separately.
- (k) Excluding closures (heavy grade) for drums for 1958.
- (1) Including moulders chaplets for 1958.
- (m) Other parts and accessories of motor vehicles are mainly recorded in the reports on the Motor Vehicle Manufacturing (Part 62) and Motor Cycle, Three-wheel Vehicle and Pedal Cycle Manufacturing (Part 63) industries.
- (n) For 1958, bumpers, fuel tanks etc., were included in the report on the Motor Vehicle Manufacturing Industry.
- (o) Excluding fittings for motor cycles and tri-cars for 1958.
- (p) Described for 1958 as stampings and pressings in the rough or machined, not elsewhere specified.
- (q) Described for 1958 as plating and other treatment of metals.
- (r) This figure represents the total number of returns made by larger firms in this industry, which is less than the total number of establishments in Table 2 on account of combined returns covering more than one establishment.

TABLE 6 Sales of principal products of the industry by establishments classified to other industries, 1958 and 1963

Firms employing 25 or more persons: United Kingdom

	19	58	Are report		1963		
	Quantity	Value	Quantity	Value	Entries	Principal industries in which produced (a)	
Metal furniture and parts thereof		\$,000		£,000	Number	1012 3112 2212	
Cabinets (including filing and					30028 b	ng ont land and	
card index cabinets and plan files) and parts thereof		136		397	12	48,50,62,116	
Storage cupboards, shelving and racking and clothing lockers		2,315		1,403	13	49,50,55,63	
Seating (except pedestal chairs with reclining movement)	}	232 {		413	5	62,63,86,122	
Tables and desks				141		43,49,62,122	
Spring and wire base mattresses		1,102		843	23	109,110,124	
Kitchen and bathroom furniture including sinks, sink units and wash basins, etc., not elsewhere		1 To				stelenís to stelenís to	
specified		1,585		1,335	7	39,49,59,62	
Other metal furniture (including industrial sundries) and parts, not elsewhere specified				1,824	26	(b)	
Unclassified		2,120		2,181	24	39,62,109,110	
Total metal furniture							
and parts thereof		7,490		8,536	i a sint	eforms well	
Metal windows and metal door and window frames and casements	\$107.4T		Th.tons				
Of iron and steel	The Line	285 {	1.3	251 190	31	50,108,109,126	
Of other metals		379			A Dilance	denos escolo ellegationo	
Curtain walling		(c)		1,169	22	40,50,109,126	
Glazing bars		180]		5120000	Alabet Bankai	
Total metal windows, metal door frames, etc.		844		1,610		isticas entarilesse tro	
Safes, insulated safe equipment, strong rooms, strong room doors, safe equipment and night safes: trunks, suitcases, cash boxes,		202		016	0	40. 52. 62	
deed boxes, etc. of metal Locks (excluding time locks),	}	296		816	8	49,52,62	
padlocks and latches and parts thereof, and keys and key blanks for all purposes		201			larsa es aplicalita	opnoteanete sek	
Upholstery and mattress springs (including spring seating and mattress interiors)	5.3	551		391	7	71,109,124	
Laminated springs	21.2	2,557	h l				
Coil springs (except upholstery and mattress springs)]	58(d),		3,001	5	37,62	
Miscellaneous springs, etc.]	30(4)	4		Market s	Nat bee seedil	
Torsion bars (including laminated torsion bars)		(c)		1,268	12	37,49,52,64	
Unclassified springs other than laminated	5.0	1,545				Selffactor bus	
Olivez .		4,711		4,660		es ciamatanes.	

TABLE 6 (continued)

	19	958	ng Pilla a	o EK spino	1963	1943
68192 68192-174	Quantity	Value	Quantity	Value	Entries	Principal industries in which produced (a)
Domestic and industrial hollow-ware (excluding hollow-ware fitted with an electric element)	(117000)	£,000	Th.tons	€,000	Number	10 FIS. 1 170
Vats, tanks and cisterns of wrought iron and steel	COLUMN THE	648 {	0.2	29 296	} 24	42,49,61,62
Other hollow-ware of metal other than cans and metal boxes but including dishes, trays, moulds and similar articles		2,345		rifers (soil pares	luered) s lode et of guida	files and part section of the sectio
Domestic (e.g. household, hotel, canteen, hospital)		}=2		6307457	areabag arawayan	gainiles dis
Of wrought steel (excluding timplate)]	618		668	7	49,50,62,72
Of tinplate Of aluminium	J	1 539(6)	}	2,241	21	40,59,72,122
Of aluminium		1,528(e)			a 200 , 15	gash basins, es
Total domestic hollow- ware (other than vats, tanks and cisterns of		1 1		gnibuls .erseq	1) 870221 tto (1513	sel letem sodoù bave keizigubol
wrought iron and steel)	••	2,146		2,908		Bell eactori
Other than domestic			Thousands		gr iede	
New barrels, kegs and drums of all metals		783	6,475	2,756	13	72
Sales to expend	Time and		Th.tons		Seesed	
Other non-domestic hollow- ware of iron and steel	ž	284 {	0.8	176 127	5	41,42,62,71
Other non-domestic and unclassified hollow-ware	- 1	956 - 1 (3)	••3	128	9	62,71
Total domestic and industrial hollow-ware		3,213	1.0	6,095		
Metal smallwares			200	.019 ,6	55537.300	
Knitting needles, knitting machinery elements, machine needles and pins other than				15000 S	upa ataa Koos gad	
safety pins (f)		1,289		1,221	6	45,49,71,124
Other metal smallwares	100	1,428		3,448	16	52,58,70,109
Other miscellaneous metal goods	entes 337.	F58:		21380	bus aso	
Agricultural and horticultural appliances, etc.		102	er 19.01	731	19	41,49,59,108
Art metalwork (including antique reproductions and other ornamental metal goods)	tellardê	11 00 00	Me other	とうなる	9 800738 2017000	
Of iron and steel		ſ	A	167	8	40,50,60,126
Of other metals	} · ·	85		113		40,50,64
Stoves and fires for domestic heating and for cooking; cooking and washing boilers (other than those wholly or mainly of cast iron) and parts therefor, and back boilers, hot water cylinders	era api		in the fr	boranies	e Mortir da (agni) i gnibui; d, sert a	Tersion has tin
and calorifiers of copper Builders' and cabinet makers' ironmongery and hardware, other		597	0.020 01	434	7	39,49,52,59
than shop and office fittings, not elsewhere specified		532		495	11	39,49,70,108

TABLE 6 (continued)

	19	58			1963		
	Quantity	Value	Quantity	Value	Entries	Principal industries in which produced (a)	
ther miscellaneous metal goods continued)	angin iliyediy	£,000	men da ju	€,000	Number	energi dan da 1864 Tibunah	
Catering equipment, and domestic utensils and appliances not else- where specified other than hollow-ware and electrical	negango	107		2,384	14	39,49,50,59	
Closures of metal for bottles, jars, cans and similar containers (excluding heavy grade steel closures, crown corks, covers for metal and composite	0.82 (cr)	\$27.5 Edit \$22 Edit \$3	elec l			youis m	
containers and cork stoppers partially manufactured from metal)	ormetal ke	1,210		613	17	49,71,72,113	
Cold room and refrigerator cabinets and cold formed sections of steel	0.83	(·g)		487	5	37,49,111	
Doors of metal other than for strong rooms	h.6.7	645		567	17	47,50,52,126	
Engineers' and mechanicians' goods including fittings for water supply	1,0	ties	1		bles sin	lafication to Pot	
Domestic cocks and taps		1,686		1,265	18	40,49,52,64	
Sanitary, bathroom and other steam and water fittings (except taps, valves and cocks)	d	1,729	4.	6,071	16	40,49,63,124	
Other kinds of engineers' and mechanicians' goods	 Th.tons	819		1,602	17	38,40,49,53	
Fencing materials of iron and steel other than wire (e.g. gates, grilles, fences, standards, trellis)	5.7	641 404	6.1 	920 458	} 23	37,47,50,71	
Fire extinguishing apparatus (hand-operated chemical types only)		710	1.1	258	7	40,49	
Studs and spikes, hooks, fasteners, and shackles not elsewhere specified	1.1	189 449 (h)	1	50	5	71	
Ladders and steps of aluminium		(g)		64	5	49,62	
Lamps (not electric) other than blow lamps and brazing lamps	nel in en	81	20.2 . 0.41	33	la lena	43,49	
Machinery and other guards of sheet metal		1,719(i)	0.4	83 132] 18	42,49,50,71	
Name plates, clock and other dials, instruction plates, etc.	s.dz 28/30	165	10 3144-	324	8	49,58,60,124	
Pallets and stillages of metal for use with industrial trucks	states con	444	aka bas as speciales	597	11	47,50,52	
Parts of lighting and heating accessories	tors import	(g)	sa fai es sació	161	6	39,50,60,62	
Parts and accessories of motor vehicles made from sheet metal not elsewhere specified (j)	r. caffets vining as typing the	e de la disease de grant de la disease de grant de la disease	tofon to		Table to	encesises the	
Bumpers Fuel tanks]	(c)	elerer ter	2,824	35	37,62,63,109	
Other	. A	172	e elda e leng.gir	3,498	22	48,62,70,124	
Rolling shutters of steel		(g)		652	7	47,49,50,62	

TABLE 6 (continued)

	19	958	1963					
Patentini (a) benedical section of the section of t	Quantity	Value	Quantity	Value	Entries	Principal industries in which produced (a)		
Other miscellaneous metal goods (continued)	Th.tons	€,000	Th.tons	£,000	Number	ther piecelland captioned)		
Forgings, stampings and pressings not elsewhere specified		548	2 2 1		os . Young	lups gairsis) bus alimain		
Drop forgings of steel		24L			tasia la	a erew-wollon		
Of alloy steel	24.9	4,732	23.9	4,557	20	37,40,51,62		
Other than of alloy steel	22.4	2,325	18.4	2,716	23	37,42,62,70		
Unclassified	1.3	225	-	37270	a 1277			
Stampings and pressings of iron and steel which are the products of drop stamping and		OSE 1	10.0	703	registes	detai)		
hot pressing Pressings in sheet metal	}	3,331	18.0	2,497	38	37,43,50,70		
Of iron and steel			8.4	836 1,232	} 51	40,62,64,72		
Of aluminium and aluminium alloys (k)		917 {	0.1	33 90	} 14	40,62,72		
Of unclassified metals		151	P	721	11	43,49,58,60		
Unspecified finished metal goods and parts		2,778(1)	8,000	2,582	17	62,70,71,118		
Work done on commission, sub- contract work, etc.		626 _{-0.0}	01. unps 1 0 n 1		signs to			
Metal finishing	207713		11 70.500					
Galvanising				479	6	37,50		
Japanning, lacquering or stove painting]	483(m)		14		(n)		
Plating]	326(0)			o imede s			
Proving chain cables and anchors		320(0)	}	197	10	40,52,62,126		
Unclassified work done		81 -	1.1	108	tasene il	ings has should		
Total		47,673		69,060				

- (a) The references given are to the list of industries at the back of this report.
- (b) Production is widely distributed.
- (c) Not recorded separately for 1958.
- (d) So far as recorded separately.
- (e) Described for 1958 as hollow-ware of aluminium, other than boxes or containers, not elsewhere specified.
- (f) Described for 1958 as needles and pins (other than safety pins and hairpins).
- (g) Included in unspecified finished metal goods and parts for 1958.
- (h) Including saddlery hardware so far as recorded separately for 1958.
- (i) Including lighters mechanical, complete with or without flint, and component parts not including flints for 1958.
- (j) Other parts and accessories of motor vehicles are mainly recorded in the reports on the Motor Vehicle Manufacturing (Part 62) and Motor Cycle, Three-wheel Vehicle and Pedal Cycle Manufacturing (Part 63) industries.
- (k) Described for 1958 as of other metals.
- Including studded-link chain cable and unstudded chains of iron and steel; shackles, swivel
 pieces, slips, etc. for use with chain cable, mooring, hauling or lifting gear; and anchors
 and grapnels and parts thereof.
- (m) Including vitreous enamelling for 1958.
- (n) No significant production was recorded in other industries.
- (o) Including tinning for 1958.

TABLE 7 Sales of other than principal products by larger firms in the industry, 1958 and 1963

Firms employing 25 or more persons: United Kingdom

AND ASSESSMENT OF THE PROPERTY	195	58	19	63
000'3 000'2 cared 3	Quantity	Value	Quantity	Value
Metal manufactures, other than principal products of the industry Of iron and steel	Th.tons	£,000	Th.tons	£,000
Steel forgings other than drop forgings	34.2	3,863 4,171	} 7.2	1,427
Steel tubes and fittings	1.6	263 105	1.5	296 50
Iron castings, other than rolls for metal rolling mills and for machinery other than metal working	8.2	1,047 588	4.3	509 1,011
Steel castings other than rolls for metal rolling mills)	55 TO4 8 00	1.7	358
Railway, etc. material	}	824	ne the pr	793
Other manufactures	Team to		et roud. In	2,158
Of aluminium and aluminium alloys	ore large to the			
Forgings and stampings	} {0.4	236}	0.4	340
Other manufactures] [821] [1,596
Of brass and other copper alloys)	ests cobes	ſ 3.5	996
Drop stampings or hot pressings	} \$2.9	1,586}	{	129
Pressings in sheet metal	7	745]	1.0	975 1,079
Other manufactures		1,229		229
Of copper	1		Transport	287
Of zinc	com bes	555	contacoo	271
Of other metals and alloys Mechanical engineering products Machinery, plant and appliances, including parts	J		8.500	1,470
Agricultural machinery		618	H426 1 • • H6	532
Metal-working machine tools	•	154	7 KBB. 61	127
Engineers' small tools and gauges		570	33 3	1,135
Textile machinery and accessories	paror	178	TRANS HOS	156
Mechanical handling equipment	52	324	Ard 30.500	881
Space-heating, ventilating and air-conditioning equipment		1,117	tacoré be	997
Pumps	••	19	78111944	251
Industrial valves and cocks	••	1,050		2,639
Industrial plant		205	one feror	571
Office machinery				212
Mining machinery	}	4,924 2	Eath, the	419
Other	J. MERKERS		1 3861 1811	1,335
Fabricated iron and steel work	913	4, 136	sissa es es	6,689
Arms, ammunition and naval, military and air force stores	01 100	209		770
Other mechanical engineering products Scientific, surgical and photographic instruments and and equipment	••	398	ow Issai	1,826
Medical and surgical instruments	t alon at	63	375.0.	95
Aseptic hospital furniture		419		329
Other		(a)		244

TABLE 7 (continued)

	1958		1963	
	Quantity	Value	Quantity	Value
Electrical engineering products including parts Electrical machinery	h	£,000	200	£'000 334
Telegraph and telephone equipment	degrobing?	581 -1889	TE 5,01 202	151
Electronic components			100.00	205
Electric appliances		948 <		1,459
Electric lighting fittings and accessories				356
Other electrical goods		geanless	bord ander	440
Motor vehicles, complete, including parts and accessories of motor vehicles and cycles (b)	103 13 101	2,920	NAME OF A	2,839
Aircraft parts and accessories		685		1,020
Non-mechanically propelled vehicles (except cycles) and parts		507		278
Agricultural, horticultural and other heavy edge tools	1	480 {	ara.tunen	352
Other and unclassified tools and implements]	100	bay out a	1,308
Bolts, nuts, screws and rivets, etc. (c)		2,324		2,106
Wire and wire manufactures (d)		597		1,531
Cans and metal boxes made wholly or mainly from timplate,	Th.tons			
blackplate or terneplate; tinned plates, sheets and strips, decorated, printed etc. sold in the flat or partially shaped, for boxes and other containers (e)	5.0	747 1.688]	1,728
Cans and metal boxes wholly or mainly of aluminium		538	to be talk	564
Goldsmiths' and silversmiths' wares		139	100000	119
Furniture and upholstery, other than metal furniture		332		477
Composite containers of board and metal, etc., (including parts)		546		488
Metal toys		112	a elition	49
Plastic goods	7	750	36500000000	2,581
Glass and manufactures of glass fibre	1	of visali		71
Builders' joinery	21	cos deser		207
Shop and office fittings	regain f	Ni a toos	Lame - No 19	337
Miscellaneous manufactures of wood and cork	zeliness	4 000	an items a	652
Manufactures of paper and board	"	4,306 <	bank · lest	207
Brushes and brooms		acestices:		954
Sports equipment	o baca o			229
Other goods		see her r		3,012
Total goods sold		48,040	mig leis	58,236
Building and civil engineering work carried out in Great Britain, including structural work and the erection	er black	e Neurola	maniform ;	aism pinig
and installation of air-conditioning, heating and ventilating plant (f)	7 THE LEWIS CO.			
Work done as main contractors	Clima Att	440	is seek by	885
Work done as sub-contractors	1 12 1 1 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1	5,759	S AVALY E MANNE	3,193
Total work done		6,199		4,079
Less estimated value of goods made by firms and separately recorded as sold which were used in the contract work	a dise	4,308	3 5186 3 38 68 68 68 6 6 7 6 8 6	979
Total building and civil engineering work carried out exclusive of the value of goods made and used in the contract work	The section of the section of	1,891		3,100

TABLE 7 (continued)

	1958		1963	
	Quantity	Value	Quantity	Value
The state of the s	Samuel States of States	£'000	e della publica de como de	£'000
Other work done including repair work		624	same soft	254
Services rendered to other organisations (g)				1,139
Total value of goods sold without having been subjected to any manufacturing process (merchanted or factored)	4	22,007	Start year	27,243
Canteen takings	100	984	8.90	1,362
Total		73,546(h)		91,332

- (a) Included in other goods for 1958.
- (b) Described for 1958 as parts and accessories of motor vehicles and cycles.
- (c) Described for 1958 as bolts, nuts, screws and rivets etc. of iron and steel.
- (d) Described for 1958 as manufactures of iron and steel wire.
- (e) Described in 1958 as boxes and containers made wholly or mainly from timplate, blackplate or terneplate.
- (f) Described for 1958 as structural work carried out.
- (g) Amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered to other organisations.
- (h) Excluding amounts charged for services rendered to other organisations.

TABLE 8 Production of certain principal products of the industry by larger firms, including production by establishments classified to other industries, 1958 and 1963

This table is not applicable to this industry.

TABLE 9 Purchases of selected principal products of the industry by larger firms, 1963

This table is not applicable to this industry.

The main purchasing industries of miscellaneous metal manufactures are listed in Table 9 of the report on Iron and Steel (General) (Part 37) together with the details of the quantity and value purchased by each industry.

TABLE 10 Purchases by larger firms in the industry, 1954 and 1963 Firms employing 25 or more persons: United Kingdom

	19	954	1963		
00013	Quantity	Cost	Quantity	Cost	
Materials for processing	Th. tons	£,000	Th.tons	£'000	
Iron	2100 110	2 1 2011 000 0	2 2400 419	202214	
Pig iron, including refined pig iron and other irons for re-melting (a)	34.6	508 {	55.3	798 250	
Castings	19.0	1,514 255	} 18.1	2,144	
Steel					
Ingots, blooms, billets, slabs, and sheet and tinplate bars	302	14,805	403	21,828	
Bars and rods (including wire rods), angles, shapes and sections, girders, beams, joists and pillars rolled (not fabricated), including tube rounds and squares	350	15,184	547	32,044	
Plates, 3 mm. thick and over	7	1	116	5,966	
Hoop and strip (including tape of all thicknesses)	189	8,163 \ 1,196 \	184	11,520	
Sheets under 3 mm. thick (including electrical sheets)	448	21,855	607	38,296	
Tinplate, terneplate and blackplate	144	8,281	108	7,232	
tra not take take the contraction of bersho	er anderras	1	2.6	514	
Forgings (except drop forgings)	9.1	559 {	2.0	245	
Castings	0.7	55 81	12.4	403 109	
Iron and steel not elsewhere specified except finished parts, wire and scrap (c)		538		116	
Wrought tubes and fittings for wrought tubes (including welded, seamless, conduits, etc.)	4.6	259 130	17.5	1,342 422	
Other	80.9	4,190 {	26.6	2,870 1,666	
Light metals and non-ferrous metals in all forms except finished parts, wire and scrap (c)		22.			
Aluminium and aluminium alloys					
Circles and strip	23.4	6,805]	14.8	4,843	
Other		9975	29.2	10,480	
Brass and other copper alloys (including nickel silver and cupro-nickel, but excluding all other nickel alloys)					
Castings in the rough	\$55.4	14,045}		1,766 303	
Other] (4,381]	70.3	18,127	
Copper (excluding blister) (d)	15.1	4,809	15.9	5,121	
Lead and alloys of lead (excluding solder)		(b)	3.8	286	
Zinc and alloys of zinc	34.3	3,010	35.4	3,142	
Nickel and nickel alloys (excluding nickel silver and cupro-nickel)		(b) {	2.6	1,626 200	
the second section of the second section of the second section in	Th.cwt.		Th.cwt.		
Tin (e)	19.6	563 84	7.2	344 94	
Scrap metal	Tue so I	140	Th.tons		
Aluminium and aluminium alloys	20100100	(f) {	0.3	45	
Brass and other copper alloys (including nickel silver	Th.tons	9,309		47	
and cupro-nickel, but excluding all other nickel alloys)	1.6	264	9.0	1,149	
Copper	0.5	91 {		197 23	
Other metals	157	1,134	28.8	374 178	

TABLE 10 (continued)

1961		1954		1963	
CONTRACTOR OF THE CONTRACT CON	Quantity	Cost	Quantity	Cost	
Materials for processing (continued)	Th.tons	£,000	Th.tons	£,000	
Wire (excluding insulated wire)	September VI		Larlie no		
Steel	5 Educate not		Mebris bas		
Single wire	79.5	4,861	97.3	8,123	
Wire manufactures including stranded wire of two or more ply	4.0	247 79	2.0	405 277	
Aluminium and aluminium alloys	0.2	77 9	} 2.6	429	
Brass and other copper alloys (including nickel silver and cupro-nickel, but excluding all other nickel alloys)	5.8	1,619 216	2.9	1,056	
Copper	Da tani tan	(b)	1.6	584	
Lining compounds	n rages · yal	223	Parket .	321	
Plating compounds	pag teatron	1,265	19 19 19 19	1,927	
Frit		858		965	
Processes to other organial and weather organial and west organial and the contract of the con	Th.gal.	7.1	Th.gal. 2,955	3,652	
Paint and varnish (including lacquers and stains)	1,887	2,177	Th.cwt.		
18.00.87			19.4	106	
Printers' inks	0 TO 7 Ltd 100 Ltd	107	10 /00013	123	
Heavy chemicals (acids, alkalis, alcohols, other inorganic and organic chemicals, compressed gases, etc.) Synthetic resins and plastics materials (excluding	Sacks adds	strong so	Continue	2,879	
leathercloth and reinforced plastics)		19	Paratasan a		
Polyethylene, polypropylene and co-polymers			Γ 18.1	225	
Granules, moulding and extrusion compounds			10.1	90	
Sheet, rod, film, foil, profile shapes and monofilament	A Line A La	No. 1 3 854 FE	4.5	143 38	
Polyvinyl chloride (including co-polymers)	ļ	(b) {	the state of	a sa jida dan	
Resins, solutions, emulsions, dispersions, moulding and extrusion compounds		(5)	4.8	54 82	
Plasticised and unplasticised sheet, film, rod, foil, tube, profile shapes and foam	120000	Periorea	6.4	127 40	
Polystyrene moulding and extrusion compounds			2.5	27 27	
Phenolics and cresylics: resins, solutions, emulsions, dispersions, moulding and extrusion compounds			8.4	89	
Thermosetting polyesters (including epoxide resins and resin glass fibre mixtures)	100000	pest	₹ 2.4	33 18	
Plastic goods moulded and fabricated (including components and fittings)	HAT SELLY	70	maker desired	2,638	
Semi-manufactured products (e.g. needles in the plain)		427	of teaming	2,40	
Bolts, rivets, nuts and washers, screws, nails, tacks, etc.		2,746	**************************************	4,624	
Purchased components not elsewhere specified	20	17,704	200 1.107	25,088	
Narrow fabrics of all materials (e.g. tape for zip fasteners)	*****	650		1,070	
	4524 11	Y: BY BY BY SQ	Th.gal.		
Lubricating oils and greases (including cutting oils	100.1	BENEATHS.	1,461	35:	
and emulsions)		(b) «	Th.cwt.	A GAL	
		7020 000	10.7	30 15	

TABLE 10 (continued)

and the supplementaries of the supplementarie		1954		1963	
Quantity Cont Quantity Cops	Quantity	Cost	Quantity	Cost	
Materials for processing (continued)		£,000	ESTED 10, 101	£'000	
Replacement parts for firms' own machinery, plant and vehicles, and accessories and consumable tools bought as replacement	Th. Lucs	6,609	and gallers	7,854	
All other materials for processing	Biast	23,774	59999 03	28,883	
Packaging materials	paper at a	elbilgi k	auros Lunsai		
Paper and board					
Boxes, cartons, packing cases, and drums and canisters (with or without metal ends) of paper, cardboard and fibreboard	nibuloni) i	1,869	and other o	4,212	
Wrapping paper (including paper coated with plastics and any laminates incorporating paper but not metal), moulded pulp units, labels and other packaging materials of paper, cardboard and fibreboard (except multiwall sacks)	389 [389 ••	(b)	abaragas Far abaragas 118	1,049	
Timber			184		
Containers wholly or mainly of wood, including plywood boxes and drums, baskets and wickerwork crates)	1,035	daire	717	
Timber (sawn or planed) for manufacture into packing cases, etc.		(b) {	Th.cu.ft.	122 142	
Jute and hessian piece goods, sacks and bags	dodesia .a	115	a) elecinis	303	
All other packaging materials	6/sine.ub	1,534	zalzė.	482	
Fuel and electricity (g)	Th.tons		Th.tons		
Coal	325	1,303	181	1,003	
Coke (including screenings) and manufactured fuel	166	976 {	68.9	643 148	
	Th.gal.		Th.gal.	1 100	
Derv fuel and motor spirit for use in road vehicles	5,455	1,119 {	5,874	1,186 274	
Other liquid fuels (including creosote/pitch mixtures, etc., and liquefied petroleum gases)	34,638	1,583 {	57,662	2,687 408	
And the state of the second second second	Th.therms	0.000	Th.therms	0.000	
Gas	42,632	2,286 625	67,561	3,632 875	
58 ac. 5.8	Th.kWh		Th.kWh		
Electricity	540,258	2,907 398	809,093	4,827 2,750	
Total cost of materials and fuel	local berge	193,308	A division of the second	296,792	
Goods purchased for merchanting	olboso 3/5) arappioid	ogsårår ju te	23,379	
Canteen purchases	.857.735	dans bis	ton isteria	1,434	
Total cost of purchases	100	533		321,605	

- (a) Described in 1954 as 'Pig iron'.
- (b) Not recorded separately in 1954.
- (c) 'Wire' was not excluded in 1954.
- (d) 'Blister' was not excluded in 1954.
- (e) Included 'Solder' in 1954.
- (f) Included with 'All other materials for processing' in 1954.
- (g) The total quantity of electricity generated in firms' own establishments in this industry was 3,928 Th.kWh in 1954 and 4,186 Th.kWh in 1963.

TABLE 11 Transport costs and employment of larger firms, 1963

Firms employing 25 or more persons: United Kingdom

	Unit	1963
Average number employed mainly on transport	No.	7,217
Transport costs		
Wages and salaries	€,000	3,170
Derv fuel and motor spirit		1,460
Payments to other organisations for transport		8,536
Costs of operating road goods vehicles		wegen
Insurance		250
Vehicle licences		385
Depreciation		1,247
Payments to other organisations for repairs and maintenance	100	780
. Total		15,827

TABLE 12 Payments for certain services, etc. by larger firms, 1963 (a)

Firms employing 25 or more persons: United Kingdom

	Amounts payable
Repairs and maintenance to	£,000
Buildings	1,487
Road goods vehicles	780
Plant, machinery, and other capital equipment	3,193
Insurance, licensing and depreciation of road goods vehicles (b)	1,882
Rates, excluding water rates	4,266
Hire of plant and machinery	328
Postage, telephone, telegrams and cables	2,391
Total	14,325

⁽a) No deduction is made for these payments to arrive at the figures of net output given in this report.

⁽b) For details see Table 11.

TABLE 13 Percentage analysis of twelve-month periods covered by returns from larger firms, 1963

Firms employing 25 or more persons:
United Kingdom

Year ended	Percentage of total number employed	Year ended	Percentage of total number employed
1963	Per cent.	1963 (contd.)	Per cent.
April (a)	2.9	November	1.1
May	1.6	December	48.8
June	5.2	ESTERNI- 15802	operactiff 1383
July	6.0	1964	planting
August	2.1	January	2.3
September	7.3	February	1.8
October .	1.9	March	18.9
	or placed 1 Tox	Total	100

⁽a) Including returns made for twelve-month periods ended 1st to 5th April, 1964.

TABLE 14 Sales of all parts of machinery and plant by larger firms, including sales by establishments classified to other industries, 1958 and 1963

This table is not applicable to this industry.

Capital Expenditure (continued)

(ii) Land and existing buildings.

The items shown are the capital cost of freeholds purchased and the capital cost or premium payable for leaseholds acquired (excluding the value of any assets acquired in taking over an existing business), and the amounts receivable for any freeholds or leaseholds disposed of. The value is that charged to capital account during the year of return.

(iii) Plant, machinery and vehicles.

The items shown are the value of plant and machinery and of vehicles acquired, both new and second-hand, and the amount received for items disposed of during the year. The value of plant and machinery acquired includes plant, etc. which firms produced for their own use in connection with the business covered by the return. The value of plant, etc. acquired is the expenditure charged to capital account during the year of return less any discounts received, but including the cost of transport and installation. No deduction is made for depreciation, amortisation or obsolescence. The proceeds of items disposed of during the year exclude amounts written off for items scrapped.

Capital expenditure during the year in respect of manufacturing establishments where production had not started before the end of the year is excluded in this report for both 1958 and 1963.

Characteristic Products

The characteristic products of a sub-division are those in terms of which the sub-division is defined. They are products commonly associated in production and are usually similar in nature or manner of production. In most cases the characteristic products of each sub-division are indicated in Table 5 of the industry reports. For those industries for which an analysis by sub-divisions has been made, Table 2 shows the total sales of such characteristic products for each sub-division. The totals include, besides the products which define the sub-division, other items of output assumed to be closely related to them, e.g. waste products and work done.

Enterprise

The term enterprise is used in this report to mean one or more firms under common ownership or control. An enterprise normally consists either of a single firm, or of a parent company together with its subsidiary companies.

Entries

The number of entries shown in Tables 5, 6 and 8 against a particular output or production heading is the number of returns on which figures were recorded for that item.

Establishment

The census was based on the establishment, comprising in most cases the whole of the premises under the same ownership or management at a particular address (e.g. a factory or mine); but firms were asked to exclude from all sections of their returns particulars relating to any department not engaged in production for which they kept a separate set of accounts. Where separate accounts were not kept, they were asked to include merchanting or factoring, canteens operated by them and other

ancillary activities such as bottling, packing and the manufacture of containers for packing their own products, whether or not these activities are carried on at the same address as the works. Building and engineering maintenance departments and selling and transport departments were treated similarly.

Gross Output

The gross output of an industry is the aggregate value of goods made and other work done during the year by the establishments classified to the industry. It is derived by subtracting from the value of sales and work done, the value of stocks of goods on hand for sale and work in progress at the beginning of the year and adding the value at the end of the year.

Larger Firms

These are firms in which twenty-five or more persons were employed on the average during the year.

Net Output

The net output of an industry represents the value added to materials by the process of production. It includes the gross margin on any merchanted or factored goods sold; it constitutes the fund from which wages, salaries, insurance, pensions, hire of plant and machinery, payments for repairs and maintenance, costs of operating road vehicles, rents, rates and taxes, advertising and other selling expenses and all other similar charges have to be met, as well as depreciation and profits. There is no appreciable duplication in net output. Net output has been obtained by deducting from the gross output the cost of purchases adjusted for stock changes, payments for work given out to other firms, and payments for transport.

Normally any customs or excise duty on materials purchased is included in the cost of materials. Similarly, finished goods sold have been valued as they were sold, duty paid or duty free. The amounts of duty, subsidies, allowances and levies receivable or payable, where of substantial importance in the industry, were required to be stated separately, and these items were taken into account when calculating net output.

Net output per person employed

The figures for net output per person employed are derived by dividing the net output by the average number of persons employed (full-time and part-time) on all activities covered by the returns, including operatives, administrative, technical and clerical employees and working proprietors, but excluding outworkers.

Principal Products

The principal products of an industry are those in terms of which the industry is defined. They are products commonly associated in production, and are usually similar in nature or manner of production.

Production

This means the total quantity of a product made during the year, whether sold in the year, added to stock, transferred to another department of the same firm, or used in the manufacture of other products within the business covered by the return. It includes goods produced from materials supplied by other firms.

Purchases

Purchases include the cost of materials and components bought for use in production; of fuel and electricity for all purposes; of packaging materials, including the full cost of returnable cases and containers when first purchased; of workshop materials, office materials and materials for repairs to firms' own buildings, plant and vehicles when carried out by their own workpeople included in the return; of consumable tools; and of parts for machinery purchased during the year as replacements. Water charges are also included. In general purchases of goods for merchanting or factoring and canteen supplies are included. Materials supplied by customers for processing are excluded.

The values shown include any duty paid (less rebate, etc.) but exclude trade discounts allowed. The cost of transport is included only if included in the cost of materials as invoiced; amounts paid to transport organisations, including firms' own separate transport organisations, for delivery of materials and fuel are, therefore, excluded. Materials purchased overseas are included at their c.i.f. cost plus any duty payable if the cost of transport from the docks was not included in the invoiced price, but at their full delivered cost if invoiced 'carriage paid home'. Materials and fuel transferred from another department of the firm not covered by the same return are included at the estimated selling value recorded by the other department.

Sales are in respect of goods made by the business covered by the return, goods made for it by outworkers or by other firms from materials given out to them (sometimes described as goods made on commission) and waste products. Any machinery or other capital items produced for use in the business covered by the return are included, the value being that adopted in the firm's capital asset account. Goods sold without being subjected to any manufacturing process (merchanted or factored) and canteen takings are included as in 1958.

The value shown for sales is the net selling value, defined as the amount charged to customers whether on an ex-works or delivered basis, net of any trade discounts, agents' commissions, allowances for returnable cases, purchase tax, etc.; the net amount charged for packing materials is included. Goods charged on a delivered basis to customers overseas are included at the f.o.b. value. For work done on commission or for the trade the value shown is the net amount charged.

Where goods produced in one department were transferred to another department of the same firm not covered by the return, these transfers were treated as sales by the producing department and valued as far as possible as if they had been sold to an independent purchaser. Goods transferred to wholesale or retail selling organisations for which separate accounts were kept were valued on the same basis. Estimations of a similar kind were also sometimes necessary in valuing transfers between different firms belonging to the same enterprise. To the extent that the sales of finished products of one establishment may constitute the materials purchased by another, total figures of the value of sales (and of materials and fuel purchased) include an element of duplication.

Services rendered

This represents the amounts charged for hiring out plant, machinery and other goods, providing transport, or for any technical or other

services rendered to other organisations. It includes amounts credited for similar services rendered to other departments of the same firm not covered by the return.

These are firms in which fewer than twenty-five persons were employed on the average during the

Stocks and Work in Progress

Values are given of stocks of goods on hand for sale, and of materials and fuel, at the beginning and end of the year of return, including any stocks of goods held for merchanting or factoring. The values include duty in the case of dutiable goods held out of bond. The value of work in progress at the two dates is also usually shown. This excludes any progress payments made to sub-contractors, and no deduction is made on account of progress payments received.

Transport Payments

These represent the total amount paid or credited during the year for both outwards transport of finished goods sold and inwards transport of materials and fuel purchased.
They include payments to other firms, and to any separate transport organisation of the same firm, not covered by the return, but exclude the value of transport services provided by the business covered by the return. The items included are payments for hired cartage and for inwards and outwards carriage by all forms of inland transport, i.e. railways, road haulage, canals, coast-wise shipping, air, etc. Payments made for sea freight on goods sold to customers overseas and on materials and fuel purchased from overseas suppliers are excluded.

Wages and Salaries

These are the amounts paid during the year to operatives and to administrative, technical and clerical employees. Payments to working proprietors, whether called salaries or not, are excluded; in Northern Ireland this exclusion extends also to payments to directors of limited companies. The values shown include all overtime payments, bonuses and commissions, whether paid regularly or not, and no deduction is made for income tax, insurances, contributory pensions, etc. The value of any payments in kind, travelling expenses, lodging allowances, etc. and employers' contributions to National Insurance and pension schemes is excluded.

Work given out

The figures shown represent the total amount paid for work done by other firms on materials supplied to them, and also by firms' own establishments for which separate returns were made. They do not include payments to individual outworkers or payments for business and other services.

Symbols used

The following symbols are used throughout the

- .. Not available
- Nil or negligible (less than half the final digit shown)
- Figures cannot be shown owing to the risk of disclosing information about individual enterprises.

Rounding of Figures

The figures in the tables have, where necessary, been rounded to the nearest final digit. There may, therefore, be apparent slight discrepancies between the sums of the constituent items and

List of Industry Reports, etc

Part No. and title

- 1 Introductory Notes
- 2 Coal Mining
- 3 Stone and Slate Quarrying and Mining 4 Chalk, Clay, Sand and Gravel Extraction
- 5 Metalliferous Mining and Quarrying 6 Salt and Miscellaneous Non-metalliferous
- Mining and Quarrying
- 7 Grain Milling
- 8 Bread and Flour Confectionery
- 9 Biscuits
- 10 Bacon Curing, Meat and Fish Products
- 11 Milk Products
- 12 Sugar
- 13 Cocoa, Chocolate and Sugar Confectionery 14 Fruit and Vegetable Products
- 15 Animal and Poultry Foods
- 16 Margarine
- 17 Starch and Miscellaneous Foods
- 18 Brewing and Malting
- 19 Spirit Distilling and Compounding
- 20 Soft Drinks, British Wines, Cider and Perry 21 Tobacco
- 22 Coke Ovens and Manufactured Fuel
- 23 Mineral Oil Refining
- 24 Lubricating Oils and Greases
- 25 Dyestuffs
- 26 Fertilizers and Chemicals for Pest Control 27 General Chemicals
- 28 Pharmaceutical Preparations
- 29 Toilet Preparations
- 30 Explosives and Fireworks
- 31 Paint and Printing Ink
- 32 Vegetable and Animal Oils and Fats
- 33 Soap, Detergents, Candles and Glycerine 34 Synthetic Resins and Plastics Materials
- 35 Polishes
- 36 Gelatine, Adhesives, etc.
- 37 Iron and Steel (General)
 38 Steel Tubes
- 39 Iron Castings, etc.
- 40 Non-ferrous Metals 41 Agricultural Machinery (except Tractors)
- 42 Metal-working Machine Tools 43 Engineers' Small Tools and Gauges
- 44 Industrial Engines
- 45 Textile Machinery and Accessories
- 46 Contractors' Plant and Quarrying Machinery
- 47 Mechanical Handling Equipment
- 48 Office Machinery
- 49 Miscellaneous (Non-electrical) Machinery
- 50 Industrial Plant and Steelwork 51 Ordnance and Small Arms
- 52 General Mechanical Engineering
- 53 Scientific, Surgical and Photographic Instruments, etc.
- 54 Watches and Clocks
- 55 Electrical Machinery
- 56 Insulated Wires and Cables
- 57 Telegraph and Telephone Apparatus
 58 Radio and Other Electronic Apparatus
 59 Domestic Electrical Appliances

- 60 Miscellaneous Electrical Goods 61 Shipbuilding and Marine Engineering
- 62 Motor Vehicle Manufacturing
- 63 Motor Cycle, Three-wheel Vehicle and Pedal Cycle Manufacturing
- 64 Aircraft Manufacturing and Repairing 65 Locomotives and Railway Track Equipment
- 66 Railway Carriages and Wagons and Trams 67 Perambulators, Hand-trucks, etc.
- 68 Tools and Implements

Part No. and title

- 69 Cutlery
- 70 Bolts, Nuts, Screws, Rivets, etc.
- 71 Wire and Wire Manufactures
- 72 Cans and Metal Boxes
- 73 Jewellery, Plate and Refining of Precious Metals
- 74 Miscellaneous Metal Manufactures
- 75 Production of Man-made Fibres
- 76 Spinning and Doubling of Cotton, Flax and Man-made Fibres
- 77 Weaving of Cotton, Linen and Man-made Fibres
- 78 Woollen and Worsted
- 79 Jute 80 Rope, Twine and Net
- 81 Hosiery and Other Knitted Goods
- 82 Lace
- 83 Carpets
- 84 Narrow Fabrics
- 85 Household Textiles and Handkerchiefs
- 86 Canvas Goods and Sacks
- 87 Textile Finishing
- 88 Asbestos
- 89 Miscellaneous Textile Industries
- 90 Leather (Tanning and Dressing) and
- Fellmongery 91 Leather Goods
- 92 Fur
- 93 Weatherproof Outerwear
- 94 Men's and Boys' Tailored Outerwear 95 Women's and Girls' Tailored Outerwear
- 96 Overalls and Men's Shirts, Underwear, etc. 97 Dresses, Lingerie, Infants' Wear, etc.
- 98 Hats, Caps and Millinery
- 99 Corsets and Miscellaneous Dress Industries
- 100 Gloves
- 101 Footwear
- 102 Bricks, Fireclay and Refractory Goods
- 103 Pottery
- 104 Glass
- 105 Cement 106 Abrasives
- 107 Miscellaneous Building Materials, etc.

- 109 Furniture and Upholstery 110 Bedding and Soft Furnishings
- 111 Shop and Office Fitting 112 Wooden Containers and Baskets
- 113 Miscellaneous Wood and Cork Manufactures 114 Paper and Board
- 115 Cardboard Boxes, Cartons and Fibre-board Packing Cases
- 116 Miscellaneous Manufactures of Paper and Board 117 Printing and Publishing of Newspapers and
- Periodicals 118 General Printing, Publishing, Bookbinding,
- Engraving, etc.
- 120 Linoleum, Leathercloth, etc.
- 121 Brushes and Brooms
- 122 Toys, Games and Sports Equipment 123 Miscellaneous Stationers' Goods
- 124 Plastics Moulding and Fabricating
 125 Miscellaneous Manufacturing Industries
- 126 Construction
- 128 Electricity
- 129 Water Supply 130 Index of Products
- 131 Summary Volume 132 Summary Volume
- 133 Summary Volume

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