

$$
\begin{gathered}
5 \\
42 \\
{\left[\begin{array}{lll}
H A & 251
\end{array}\right]}
\end{gathered}
$$

# Report on the Census of Production 1963 

74 Miscellaneous metal manufactures

# Report on the Census of Production 1963 

74 Miscellaneous metal manufactures

Presented by the Board of Trade to Parliament in pursuance of the
Statistics of Trade Act 1947 ( 10 \& 11 Geo. 6 Cha. 39 Sec. 7)

## Notes

These notes give the main information needed for interpreting the figures in the industry re
(More detailed information about the Census is given in a separate booklet - 'Introductory
Notes': Part 1 of the Report on the Census of Notes': Part 1 of the
Production for 1963.)

GENERAL INFORMATION
Changes in the 1963 census There were few changes resulting from amendment only minor changes in the scope of certain industry reports compared with 1958 . Any such hanges are explained in the introductions to the industry r
to the tables.
Industrial Classification
Establishments were classified to industries on he basis of major activity in conformity with Classification (Consolidated Edition 1963 Classification (Consolidated Edition 1963,
incorporat ing Amendment 1). Each industry wa ind
basically def ined in terms of its principal products, these be ing of a similar nature or
commonly associated in production. Normally, commonty associated in production. Normally,
an establishment was classified to an industry
if an establishment was classified to an industry
if its sales of the principal products of that
ind industry accounted for a greater proport io
its total sales than did its sales of the principal products of any other industry. ever, where the application of this rule would have resulted in a change of classification
between 1958 and 1963, the establishment wa reclassified only if the sales of principal products of the newly predominant industry was nore than one third greater than the sales of
principal products of the previously predominan
ind industry. This modification of the general rule was introduced for 1958 to aroid dis-
continuit ies which would result from margina changes in sales between successive censuses. The principle of classification by major
output was also normally followed in compiling output was also normally followed in compiting
the analysis by sub-divisions of an industry. In certain industries, classification was dealt with in a different way. Details of any
non-standard treatment are given in the intro-non-standard treatment are given
ductions to the relevant industry reports.

TERMS USED IN THE CENSUS REPORT
Average number employed
Firms were required to state the number of persons on the payroll (i.e. whose Nat ional
Insurance cards were held by them) on the average during the year of return, whether full ime or part-time employees. Separate figures
vere required for (a) administrative, technical ere required for (a) administrative, technical
and clerical employees and (b) operatives (see and clerical employees and (be olculated from figures relating to the last week of each calendar month; figures shown in respect of the
average number employed relate to the sum of avese averages. Firms were also required to
the state the number of working proprietors (see
below) where appropriate and these are include in total employment figures. Outworkers are
excluded. excluded.

The figures include persons engaged in merchanting or factoring and canteen workers where particulars in respect of these activities could not be excluded from the return.
Working Proprietors
These include all persons regarded as 'selfemployed' for Nat ional Insurance purposes, and members of their families who worked in the
business without receiving a fixed wage or susiness without receiving a fixed wage or
salary; but persons who worked less than half
the normal number of working hours are excluded the normal number of working hours are exclude
For Great ritain, directors working in the For Great Britain, directors working in the
business but not in receipt of a def inite wage salary or commission are included under this heading for 1963 , but are excluded for 1958 ,
For Northern Ireland, directors of 1 imited for Northern Irel and, directors of ilimited
companies, other than those paid by fee only, are included for both years. (Directors paid by fee only are not included in any of the
employment figures for either year.)
Employees
(i) Administrative, technical and clerical employees include managers, superintendents and works foremen; research, experimental,
development, technical and design employees development, oreratives) ; draughtsmen and
(other than oper tracers; editorial staff, staff reporters, canvassers, compet it ion and advertising staff; travellers; and office (including
works office) employees. For Great Britain, but not for Northern Ireland, they
include also managing and other directors include also managing and other directors
in rece ipt of a definite wage, salary or in receipt
commission.
(ii) Operatives include all other classes of employees, that is, broadly speaking, all
manual wage earners. They include those manual wage earners. They incluce
employed in and about the factory or employed in and atives employed in power houses, transport work, stores, warehouses,
shops and canteens; inspectors, viewers shops and canteens; inspectors, viewers
and similar workers; maintenance workers; and cleaners. Operatives engaged in out side work of erection, fitting, etc.
also included, but outworkers (i.e. persons employed by the firm who worked in their own homes, etc. on materials
supplied by the firm) are excluded. supplied by the firm) are excluded.
Information about the numbers of outworkers employed was collected only for the gloves
industry industry.
Capital Expenditure
(i) New building work

This represents the cost incurred during the year of new building and other new
constructional work (including off ice buildings, canteens and the like used in
connection with the business covered by the connection with the business covered by the
return but not dwe lling houses for
emper return but not dwe value is that charged to
employees). capital account during the year of return;
it includes expenditure on new buildings or it includes expenditure on new buildings or
on the extension or reconstruction of old buildings, the value of work of a capital nature carried out by firms' own staff, and the cost of any newly constructed buildings
purchased. The figures shown include any legal charges, stamp duties, agents'
commissions, etc.

Notes - continued on pages iii and iv
5
$\left[\begin{array}{ll}42 \\ H A & 251\end{array}\right]$

This Report on the Miscellaneous Metal Manufactures Industry relates to establishments engaged wholly or mainly in manufacturing metal bedsteads, chairs, tables, filing cabinets, lockers, shelves, fenders, fire irons and spring and wir mattresses; metal casements, window frames and door frames; safes and strong
rooms, cash and deed boxes and all types of locks and keys except time locks. spiral and flat (including laminated) springs for all purposes; forgings by drop forging, but not including heavy forgings; stampings and pressings, kegs, drums, cisterns (other than of cast iron), etc.; domestic hollow-ware and other domestic articles of base metal but not including hollow-ware fitted with an electric element; fishhooks, metal lamps other than electric, pen nibs, stoves (other tha
of cast iron) and metal smallwares of all kinds for the clothing, fancy leather goods, harness and saddlery, etc., trades, such as bag clasps and frames, buckles, hooks and eyes, needles, snap fasteners, zip fasteners, domestic chain, etc.; metall ic abrasives; anchors, grapnels and drags, chains, shackles, couplings,
crane hooks, horseshoes, ornamental ironwork, etc. The report includes galvanising, crane hooks, horseshoes, ornamental ironwork, etc. The report includes galvanisin japanning, lacquering or enamelling (including vitreous enamelling), tinning, metal working in base metals and welding. The production of engineers' non-ferrous stampings and pressings is excluded.
This industry corresponds to minimum list heading 399 in the Standard Industrial Classification (Consolidated edition, 1963)

[^0]| $\begin{aligned} & \text { Table } \\ & \text { No. } \end{aligned}$ | Title | Page |
| :---: | :---: | :---: |
| 1 | Industry summary: United Kingdom. Estimates for all firms, 1958 and 1963 | 74/3 |
| 2 | Analysis of larger firms by sub-divisions within the industry, 1958 and 1963 | 74 |
| 3 | Analysis of larger firms by size of enterprise within the industry, 1963 | 74/8 |
| 4 | Percentage analys is of employees, by age and sex, all firms, 1963: United Kingdom | 74/9 |
| 5 | Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries, 1958 and 1963 | 74/10 |
| 6 | Sales of principal products of the industry by establishments classified to other industries, 1958 and 1963 | 74/19 |
| 7 | Sales of other than principal products by larger firms in the industry, 1958 and 1963 | 74/23 |
| 8 | Production of certain principal products of the industry by larger firms, including production by establishments classified to other industries, 1958 and 1963 | $\begin{aligned} & \text { DOES } \\ & \text { NoT } \\ & \text { APPLY } \end{aligned}$ |
| 9 | Purchases of selected principal products of the industry by larger firms, 1963 | $\begin{aligned} & \text { DOES } \\ & \text { NOT } \\ & \text { APPLY } \end{aligned}$ |
| 10 | Purchases by larger firms in the industry, 1954 and 1963 | 74/26 |
| 11 | Transport costs and employment of larger firms, 1963 | 74/29 |
| 12 | Payments for certain services, etc. by larger firms, 1963 | 74/29 |
| 13 | Percentage analysis of twelve-month periods covered by returns from larger firms, 1963 | 74/30 |
| 14 | Sales of all parts of machinery and plant by larger firms, including sales by establishments classified to other industries, 1958 and 1963 | $\begin{aligned} & \text { DDES } \\ & \text { NOT } \\ & \text { APPLY } \end{aligned}$ |

TABLE 1 Industry summary: United Kingdom
Estimates for all firms, 1958 and 1963 (a)

|  | Unit | 1958 | 1963 |
| :---: | :---: | :---: | :---: |
| Number of enterprises | No. | 6,776 | 6,879 |
| Number of establishments | " | 7,222 | 7,546 |
| Gross output | \&'000 | 604,752 | 816,061 |
| Net output | " | 271,937 | 402,597 |
| Net output per head | \& | 914 | 1,214 |
| Sales and work done $\quad\{$ goods produced and work done | £ 000 | 575,142 | 778,076(b) |
| [merchanted goods and canteen takings | " | 27,312 | 34,713 |
| Excise duty on mechanical lighters | " | * | 612 |
| Purchases $\quad\left\{\begin{array}{l}\text { materials for processing and } \\ \text { packaging, and fuel } \\ \text { goods for merchanting and } \\ \text { canteen purchases }\end{array}\right.$ | " | 308,391 | 360,172 30,113 |
| Payments to other organisations $\quad\left\{\begin{array}{l}\text { for work done on materials given out } \\ \text { for transport }\end{array}\right.$ | " | 11,837 | 14,083 |
| Stocks and work in progress |  | 9,343(c) | 10,358 |
| Total stocks and work inprogress$\left\{\begin{array}{l}\text { change during year } \\ \text { at end of year }\end{array}\right.$ | " | - 2,949 | + 5.147 |
| progress $\quad$ at end of year |  | 108,568 | 145, 121 |
| Goods on hand for sale $\quad\left\{\begin{array}{l}\text { change during year } \\ \text { at end of year }\end{array}\right.$ |  | + $+\quad 2,066$ 20,335 | $\begin{array}{r} 208 \\ 29,251 \end{array}$ |
| Work in progress $\quad\left\{\begin{array}{l}\text { change during year } \\ \text { at end of year }\end{array}\right.$ |  | [ $+\quad 232$ 30,287 | $\begin{array}{r} 3,480 \\ 42,700 \end{array}$ |
| Materials, stores and fuel $\left\{\begin{array}{l}\text { change during year } \\ \text { at end of year }\end{array}\right.$ |  | 50,287 $-\quad 57,946$ 57 | $\begin{array}{r} +\quad 1,875 \\ 73,170 \end{array}$ |
| [total, including working proprietors | Th. | 297.4 | 331.6 |
| Average number employed $\quad$ operatives |  | 239.1 | 259.7 |
| other employees (d) |  | 56.9 | 63.4 |
| Wages and salaries $\quad\left\{\begin{array}{l}\text { of operatives }\end{array}\right.$ | £'000 | 122, 153 | 165,283 |
| Of other employees (d) |  | 41,565 | 56,619 |
| Employers' contributions to National Insurance and private pension schemes, etc. (e) | * |  | 13,614 |
| Capital expenditure (f) |  |  | 13,014 |
| Total |  | . | 26,043 |
| New building work |  | 4,669 | 6,012 |
| Land and existing buildings (g) |  |  | 726 |
| Plant and machinery (g) |  | 11,174 | 16,768 |
| Vehicles (g) |  | 1,929 | 2,537 |

(a) For 1963, estimates for small firms and for firms not making satisfactory returns accounted for about 18 per cent. of the total figures in which they were incorporated. (For 1958 the
comparable figure was 16 per cent.) A summary of the detailed returns received is given in
(b) Including services rendered to other organisations (amounts charged for hiring out plant,
machinery and other goods, for providing transport, or for technical or other services rendered)
(c) Including Excise duty on mechanical lighters.
(d) Administrative, technical and clerical employees
(e) Including pensions and gratuities paid other than from pension funds.
(f) Excluding expenditure for establishments not yet in production.
(g) Acquisitions less disposals.

TABLE 2 Analysis of larger firms by sub-divisions within the industry, 1958 and 1963 Firms employing 25 or more persons: United Kingdom (a)

|  | Unit | Sub-divisions of the industry (b) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Metal furniture$10$ |  | $\begin{gathered} \text { Metal windows and } \\ \text { door frames } \\ 20 \\ \hline \end{gathered}$ |  |
|  |  | 1958 | 1963 | 1958 | 1963 |
| Number of enterprises (e) | No. | 100 | 122 | 35 | 43 |
| Number of establishments |  | 116 | 150 | 44 | 62 |
| Gross output | \&.000 | 29,525 | 52,147 | 29,740 | 34,700 |
| Net output | * | 13, 261 | 27, 152 | 13,842 | 18,609 |
| Net output per head | £ | 1,010 | 1,334 | 949 | 1,231 |
| Sales and work $\quad\{$ goods produced and work done | £'000 | 28,578 | 49,815(f) | 25,436 | 30, 132 (f) |
| done $\quad$ merchanted goods and canteen takings | " | 994 | 1,696 | 4,304 | 4,571 |
| Sales of characteristic products | " | 22.855 | 37,780 | 20,342 | 23,343 |
| Index of specialisation (h) | Per cent. | 80 | 76 | 80 | 77 |
| Excise duty on mechanical lighters | £'000 | - | - | - |  |
| Purchases $\quad\left\{\begin{array}{l}\text { materials for processing and } \\ \text { packaging, and fuel } \\ \text { goods for merchanting and canteen } \\ \text { purchases }\end{array}\right.$ | ${ }^{\square}$ | $\}^{14,457}$ | 21,920 1,345 | 14,933 | 11,364 4,114 |
| Payments to other $\quad$ for work done on materials given out |  | 563 | 1,082 | 277 | 323 |
| organisations $\quad$ for transport | * | 634 | 607 | 451 | 428 |
| Stocks and work in progress |  |  |  |  |  |
| Goods on hand $\quad\left\{\begin{array}{l}\text { change during year }\end{array}\right.$ | " | - | - 34 |  |  |
| for sale $\quad\{$ at end of year | " | 1,000 | 1,686 | 1.122 | 1,041 |
| Work in progress $\{$ change during year | * | - 47 | + 670 | - 66 | + 20 |
| Work in progress $\{$ at end of year | * | 2,007 | 4,265 | 1,929 | 2,319 |
| Materials, stores $\{$ change during year | " | - 611 | - 40 | - 237 | $+\quad 137$ |
| and fuel 1 at end of year | * | 2,757 | 4,581 | 3,077 | 3,245 |
| [total, including working proprietors | No. | 13, 130 | 20,358 | 14,581 | 15,113 |
| Average number employed |  | 9,796 | 14,857 | 9,972 | 9,868 |
| other employees ( j ) | * | 3,330 | 5,381 | 4,608 | 5,229 |
| Wages and salaries $\left\{\begin{array}{l}\text { of operatives }\end{array}\right.$ | £ 000 | 5,611 | 10, 199 | 5,971 | 7.449 |
| Wages and salaries $\left\{\begin{array}{l}\text { of other employees ( } j \text { ) }\end{array}\right.$ | . | 2,352 | 4.819 | 3,085 | 4,293 |
| Wages and salaries $\quad$ operatives | $\varepsilon$ | 573 | 686 | 599 | 755 |
| per head $\quad$ other employees ( j ) | " | 706 | 896 | 669 | 821 |
| Employers' contributions to National Insurance (k) | \&.000 | . | 559 | .. | 440 |
| Employers' contributions to private pension schemes, etc. (1) |  |  | 311 |  | 242 |
| Capital expenditure (m) |  |  |  |  |  |
| New building work | , | 191 | 378 | 150 | 530 |
| Land and existing acquisitions | " | . | 208 |  | 20 |
| buildings $\quad$ disposals | " | . | 176 |  | 58 |
| Plant and $\quad\left\{\begin{array}{l}\text { acquisitions }\end{array}\right.$ | " | 457 | 1,083 | 284 | 475 |
| machinery $\quad$ disposals | " | 30 | 102 | 6 | 28 |
| acquisitions | * | 180 | 318 | 229 | 253 |
| Vehicles disposals |  | 79 | 106 | 77 | 91 |


| Sub-divisions of the industry (b) |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{gathered} \text { Safes, locks, } \\ \text { latches and } \\ \text { keys }(\mathrm{c}) \\ 30 \end{gathered}$ |  | Springs, laminated, coil and other$40$ |  | Steel drop forgings $\square$ <br> 51 |  | Drop stampings and hot pressing of iron and stee (d) 52 |  | Domestic hollow-ware except vats, tanks and cisterns 61 |  |
| 1958 | 1963 | 1958 | 1963 | 1958 | 1963 | 1958 | 1963 | 1958 | 1963 |
| 70 | 39 | 90 | 89 | 63 | 62 | 161 | 31 | 84 | 70 |
| 77 | 45 | 122 | 139 | 70 | 73 | 187 | 34 | 93 | 83 |
| 17,468 | 15,852 | 24,111 | 35,360 | 57,222 | 57,173 | 39,361 | 31,802 | 18,335 | 22,635 |
| 9,826 | 10,610 | 11,404 | 17,956 | 19,606 | 24,050 | 17,496 | 12,609 | 7,652 | 10,376 |
| 817 | 1,253 | 775 | 1,035 | 1,074 | 1,321 | 830 | 1,388 | 682 | 940 |
| 17, 171 | 15, 104(t) | 23,513 | 34, 465(f) | 56,333 | 55, 246 (f) | 38,091 | 31, 282(f) | 17,644 | 21,398(f) |
| 236 | 354 | 551 | 1,014 | 1,112 | 1,616 | 850 | 552 | 470 | 1,208 |
| 15,210 | 13,563 | 19,469 | 30,029 | 46,253 | 51, 129 | 29,326 | 27,833 | 12,672 | 16,928 |
| 89 | 90 | 83 | 87 | 82 | 93 | 77 | 89 | 72 | 79 |
| - | - |  | - | [ | - | - | - | - | - |
| 7.010 | 4,543 239 | \} 12,081 | 15,768 851 | $\}_{33,353}$ | $\begin{array}{r} 30,243 \\ 1,563 \end{array}$ | $\} 20,300$ | 18,318 520 | \} 9,716 $\{$ | 10,662 1,053 |
| 256 | 293 | 100 | 439 | 2,682 | 1,023 | 598 | 281 | 256 | 543 |
| 247 | 182 | 411 | 457 | 586 | 592 | 489 | 371 | 386 | 328 |
| - 27 | + 226 | + 58 | - 182 | - 36 | + 82 | + 174 | - 38 | + 238 | - 91 |
| 1,121 | 1,104 | 508 | 986 | 550 | - 790 | 867 | 203 | 1,122 | 1,246 |
| + 88 | + 168 | - 11 | + 64 | - 187 | + 229 | + 246 | + 6 | - 17 | 1 $+\quad 121$ |
| 1,168 | 1,316 | 820 | 1,023 | 2.537 | 3.548 | 1,910 | 2,059 | 1,005 | 1, 109 |
| - 129 | + 15 | - 116 | + 110 | - 994 | $+\quad 298$ | - 479 | + 296 | - 325 | + 327 |
| 1,432 | 1,137 | 2,121 | 2,991 | 6,061 | 5,862 | 3,822 | 3,164 | 2,105 | 2,393 |
| 12,024 | 8,469 | 14,719 | 17,355 | 18,247 | 18,206 | 21,060 | 9,084 | 11,214 | 11,037 |
| 9,958 | 6,977 | 12,428 | 14,516 | 15, 201 | 15,399 | 17,722 | 7,333 | 9,194 | 9,186 |
| 2,059 | 1,459 | 2,276 | 2,769 | 3,046 | 2,783 | 3,321 | 1,722 | 2.011 | 1,791 |
| 4,635 | 4,100 | 5,770 | 8,527 | 9,578 | 11,989 | 8,306 | 6,050 | 4,079 | 4,786 |
| 1,516 | 1,257 | 1,676 | 2,432 | 2,186 | 2,506 | 2,581 | 1,645 | 1,378 | 1,504 |
| 465 | 588 | 464 | 587 | 630 | 779 | 469 | 825 | 444 | 521 |
| 736 | 862 | 736 | 878 | 718 | 900 | 777 | 955 | 685 | 840 |
| .. | 217 | . | 457 | .. | 550 | .. | 286 | .. | 285 |
|  | 99 |  | 210 | .. | 331 | .. | 163 | . | 91 |
| 152 | 171 | 257 | 141 | 390 | 237 | 351 | 129 | 43 | 139 |
| .. | 62 | . | 76 | . | 96 | .. | 17 | .. | 62 |
| $\cdot$ | * |  | 124 | .. | 93 | . | 54 | . | 17 |
| 314 | 374 | 405 | 931 | 1,592 | 1,646 | 800 | 725 | 285 | 421 |
| 7 | 7 | 11 | 69 | 42 | 57 | 41 | 33 | 10 | 46 |
| 69 | 71 | 174 | 232 | 94 | 126 | 172 | 59 | 139 | 114 |
| 22 | 24 | 67 | 87 | 30 | 42 | 61 | 18 | 57 | 52 |


| Sub-divisions of the industry (b) |  |  |  |  |  |  |  | Total |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Needles, pins and fish hooks$\qquad$ |  | Metal smallwares other than needles and pins 73 |  | Finishing of metal goods$\qquad$ 74 |  | Other metal manufactures (c)(d)$\qquad$ 75 |  |  |  |
| 1958 | 1963 | 1958 | 1963 | 1958 | 1963 | 1958 | 1963 | 1958 | 1963 |
| 13 | 11 | 70 | 62 | 202 | 184 | 600 | 703 | 1,560 | 1,426 |
| 20 | 19 | 94 | 76 | 235 | 227 | 740 | 913 | 1,957 | 1,938 |
| 4.088 | 5,911 | 18,776 | 18,906 | 20,478 | 25,863 | 200, 174 | 326,066 | 509,075 | 672,457 |
| 2,556 | 3,931 | 10,447 | 10,940 | 12,896 | 16,812 | 90,734 | 160,504 | 228,914 | 331,751 |
| 633 | 974 | 791 | 943 | 934 | 1,114 | 964 | 1,247 | 914 | 1,214 |
| 3,754 | 5,271(f) | 17,972 | 18,304(f) | 20,065 | 25,340(f) | 188,114 | 310,808(f) | 484,149 | 641, 156(f) |
| 357 | 593 | 774 | 582 | 412 | 515 | 10,899 | 13,784 | 22,991 | 28,605 |
| 2,615 | 3,316 | 14,571 | 13,217 | 19,177 | 24,280 | 142,885 | 251,875 | (8) | (g) |
| 70 | 63 | 81 | 72 | 96 | 96 | 76 | 81 | 90 | 90 |
| - | - | - | - | - | - |  | 505 | * | 505 |
| $\} 1,472$ | 1,407 548 | 7,842 | 6,914 484 | $\} 6.863$ | 8.022 323 | $\} 101.568$ \{ | 143,601 11,822 | $\} 257,917\{$ | 296,792 24,814 |
| 26 | 34 | 243 | 448 | 480 | 722 | 3,751 | 5,862 | 9,964 | 11,605 |
| 34 | 43 | 185 | 178 | 224 | 137 | 3.164(i) | 4,134 | 7,865(i) | 8,536 |
| - 19 | - 22 | - 10 | - 33 | + 19 | + 23 | + 1,190 | - 23 | + 1.739 | - 171 |
| 339 | 518 | 1,404 | 1,387 | 130 | 254 | 8,265 | 14,222 | 17,118 | 24,104 |
| - 4 | + 69 | + 40 | + 53 | - 18 | - 15 | - $\quad 29$ | + 1,497 | + 196 | + 2,887 |
| 446 | 576 | 947 | 1.024 | 132 | 191 | 10,088 | 15,783 | 25,495 | 35, 186 |
| + 1 | + 52 | - 59 | + 57 | - 15 | + 154 | - 956 | + 360 | - 4,417 | + 1,545 |
| 314 | 398 | 1,543 | 1,523 | 1.054 | 1,334 | 17,123 | 27,647 | 48,778 | 60,294 |
| 4,041 | 4,038 | 13.211 | 11,597 | 13,809 | 15,091 | 94,137 | 128,747 | 250,372 | 273,273 |
| 3,404 | 3,336 | 10,940 | 9,746 | 11,662 | 12,675 | 75,630 | 103,602 | 202, 166 | 218,703 |
| 637 | 702 | 2,268 | 1,813 | 2,119 | 2,247 | 18,477 | 24,557 | 48,085 | 53,357 |
| 1,379 | 1,678 | 4,362 | 4,836 | 6,346 | 8,088 | 38,378 | 63,883 | 103,310 | 139,196 |
| 396 | 542 | 1,638 | 1,568 | 1,667 | 2,035 | 13,721 | 22,328 | 35, 153 | 47,682 |
| 405 | 503 | 399 | 496 | 544 | 638 | 507 | 617 | 511 | 636 |
| 622 | 772 | 722 | 865 | 787 | 906 | 743 | 909 | 731 | 894 |
|  | 92 |  | 289 | .. | 433 | . | 3,542 | .. | 7,563 |
|  | 74 | .. | 161 | .. | 136 | .. | 1,835 | .. | 3,902 |
| 26 | 9 | 112 | 143 | 230 | 370 | 1,674 | 2,277 | 3,931 | 4,954 |
|  | * |  | * | . | 382 | . | 1,231 | .. | 2,225 |
|  | * | . | 19 | .. | 29 | . | 970 | .. | 1,627 |
| 127 | 148 | 421 | 615 | 511 | 733 | 3,490 | 6,520 | 9,917 | 14,777 |
| 20 | 141 | 31 | 40 | 30 | 30 | 245 | 329 | 511 | 959 |
| 24 | 20 | 97 | 67 | 251 | 275 | 995 | 1,421 | 2,655 | 3,230 |
| 6 | 10 | 44 | 26 | 85 | 92 | 429 | 506 | 1,032 | 1,139 |

For notes to this table - see page 74/9

TABLE 3 Analysis of larger firms by size of enterprise within the industry, 1963 (i) Output, employment, capital expenditure and stocks Firms employing 25 or more persons: United Kingdom

| Average number employed by he enterprise in the industry (a) | Enter- prises | Estab- lish- ments | $\begin{gathered} \text { Average } \\ \text { number } \\ \text { employed (a) } \end{gathered}$ | Gross output | $\begin{gathered} \text { Net } \\ \text { output } \end{gathered}$ | Net output per head | $\begin{aligned} & \text { Capital } \\ & \text { expendi- } \\ & \text { ture (b) } \end{aligned}$ | Total <br> value of <br> stocks and work in progress at end of year |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Number | Number | Number | \& 000 | £'000 | $\varepsilon$ | £ 000 | £ 000 |
| 25-49 | 466 | 500 | 17,506 | 36,286 | 20,032 | 1,144 | 1,111 | 4,281 |
| 50-99 | 447 | 497 | 31, 141 | 65,804 | 33,505 | 1,076 | 2,773 | 9,470 |
| 100-199 | 242 | 319 | 33, 199 | 68, 187 | 35,871 | 1,080 | 2,510 | 10,627 |
| 200-299 | 90 | 149 | 21,898 | 51,414 | 25,496 | 1,164 | 2,234 | 10,056 |
| 300-399 | 50 | 88 | 17,315 | 43,910 | 21,426 | 1,237 | 1,267 | 8,685 |
| 400-499 | 26 | 55 | 11,676 | 27,118 | 12,931 | 1,108 | 829 | 5,068 |
| 500-749 | 34 | 82 | 19,918 | 53,333 | 22,995 | 1,154 | 1,751 | 10,500 |
| 750-999 | 25 | 55 | 21,339 | 52,209 | 26,430 | 1,239 | 1,704 | 11.635 |
| 1,000-1,499 | 20 | 49 | 24,583 | 58,696 | 32,103 | 1,306 | 1,820 | 11.563 |
| 1,500-1,999 | 14 | 49 | 23,907 | 71,873 | 35,495 | 1,485 | 1,736 | 14,129 |
| 2,000-2,499 | 6 | 32 | 13,621 | 31,568 | 15,962 | 1,172 | 1,216 | 6,382 |
| 2,500 and over | 6 | 63 | 37, 170 | 112,059 | 49,504 | 1,332 | 2,508 | 17,187 |
| Total | 1,426 | 1,938 | 273,273 | 672,457 | 331,751 | 1,214 | 21,461 | 119,584 |

(ii) Employees, wages and salaries, and employers' contribution Firms employing 25 or more persons: United Kingdom

| Average number employed by the enterprisein the industry | Employees |  | Wages and salaries |  | Employers' contributions |  | Wages and salaries per head |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | $\begin{aligned} & \text { Others } \\ & \text { (c) } \end{aligned}$ | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | Others <br> (c) | National Insurance <br> (d) | Private pension schemes, etc. (e) | $\begin{aligned} & \text { Oper- } \\ & \text { atives } \end{aligned}$ | Others <br> (C) |
|  | Number | Number | ${ }^{\prime} 000$ | £'000 | £'000 | £'000 | $\varepsilon$ | $\varepsilon$ |
| 25-49 | 14,380 | 2.620 | 8,627 | 2,422 | 499 | 97 | 600 | 924 |
| 50-99 | 25,677 | 5,054 | 14,976 | 4,596 | 855 | 220 | 583 | 909 |
| 100-199 | 27,392 | 5,627 | 15,943 | 5,216 | 892 | 359 | 582 | 927 |
| 200-299 | 17,737 | 4.136 | 10,739 | 3,785 | 596 | 292 | 605 | 915 |
| 300-399 | 13,715 | 3,579 | 8,817 | 3,227 | 501 | 199 | 643 | 902 |
| 400-499 | 9,570 | 2,084 | 5,670 | 1,949 | 308 | 182 | 593 | 935 |
| 500-749 | 16,076 | 3,829 | 9,861 | 3,381 | 540 | 244 | 613 | 883 |
| 750-999 | 17,074 | 4,253 | 10,388 | 3,721 | 572 | 434 | 608 | 875 |
| 1,000-1,499 | 18,949 | 5,622 | 12,264 | 4,956 | 673 | 417 | 647 | 882 |
| 1,500-1,999 | 19,210 | 4,697 | 13,486 | 4, 194 | 673 | 389 | 702 | 893 |
| 2,000-2,499 | 9,531 | 4,090 | 5,952 | 3,467 | 382 | 241 | 625 | 848 |
| 2,500 and over | 29,392 | 7,766 | 22,471 | 6,767 | 1.071 | 828 | 765 | 871 |
| Total | 218,703 | 53,357 | 139,196 | 47,682 | 7.563 | 3,902 | 636 | 894. |

(a) Including working proprietors
(b) Acquisitions less disposals.
(c) Administrative, technical and clerical employees
(d) Including both flat rate and graduated contributions.
(e) Including pensions and gratuities paid other than from pension funds. These amounted in
total to $£ 670,000$.

TABLE $4 \begin{aligned} & \text { Percentage analysis of employees, by age and } \\ & \text { sex, all firms, 1963: United Kingdom (a) }\end{aligned}$

| Ages | Males | Females | All employees |
| :--- | :---: | :---: | :---: |
| Under 18 <br> 18 and over | Per cent. | Per cent. | Per cent. |
|  | 64 | 3 | 8 |
|  | 69 | 28 | 92 |
|  | Source: Ministry of Labour |  |  |  |

(a) The percentages relate to the numbers employed (excluding morking proprietors) at mid-June, 1963 in the Metal
Industries not el sewhere specified - Minimum List Heading 399

Footnotes to Table 2.
(a) The following information relates to small firms (employ ing fewer than 25 persons) in this industry. It includes an
estimate for small firms not making satisfactory returns estimate for smal firms not making satisfactory returns,
which account for 3 per cent. of the employment shown for
1963 and 4 per cent. for 1958 .

| Number of firms | 5.171 | 5,455 |
| :---: | :---: | :---: |
| Average number employed: |  |  |
| Working proprietors Other persons employed |  |  |

(b) The method of classifying returns to sub-divisions of the industry is explained in the notes; the characteristic
products of each sub-division are identified in Table 5 .
(c) Firms wholly or mainly engaged in the manufacture of door
c)
bolts, hasps, staples (including blanks) and hinges and
other metal funnishings for doors and windows (other than other metal furnishings for doors and windows (other than locks) are included in the sub-division for 'Safes, locks,
latches and keys' (30) for 1958 , but for 1963 are included in the sub-division 'Other metal manufactures' (75).
(d) Firms wholly or mainly engaged in the product ion of cold
pressings, not elsewhere specif ied, were included
combined sub-division described as
Stampings and
Combined sub-division described as 'stamp ings and
pressings in the rough and machined, not el sewhere
pressings in the rough and machined, not el sewhere
specif ied. (52) for 1958, but for 1963 are included in 'Other metal manufactures' (75).
(e) The sum of the figures for the sub-divisions exceeds the total for the industry to the extent that enterprise
made returns for more than one sub-division.
(f) Including services rendered to other organisations
(amounts charged for hiring out plant, machinery and
other goods, for providing transport, or for technical
other goods, for providing t
or other services rendered).
(g) Characteristic products relate only to sub-divisions of
(g) Characteristic
the industry.
(h) For sub-divisions of the industry, this is the ratio of sales of characteristic products to total sales of goods
produced and work done. For the industry as a whole, this is the ratio of total sales of principal products by the industry to total sales of goods produced and work done.
(i) Including Excise duty on mechanical lighters.
(j) Administrative, technical and clerical employees.
(k) Including both flat rate and graduated contributions.
(1) Including pensions and gratuities paid other than from
pension funds
(m) Excluding expenditure for establishments not yet in
production.

TABLE 5 Sales of principal products of the industry by larger firms, including sales by establishments classified to other industries, 1958 and 1963 Firas employing 25 or more persons: United Kingiom


TABLE 5 (cont inued)

|  |  | 1958 |  | 1983 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Value | Quantity | Value | $\begin{aligned} & \text { Enter- } \\ & \text { prises } \end{aligned}$ | Entries |
| 40 | Springs <br> Coil suspension <br> For road vehicles <br> $\begin{array}{l}\text { For locomotives, carriajes and } \\ \text { wagons }\end{array}$ | Th.tons | £ ${ }^{\prime} 000$ |  | £.000 | Number | Number |
|  |  |  |  | Th.tons |  |  |  |
|  |  |  |  |  |  |  |  |
|  |  |  |  | 8.5 | 1,563 | /9 | 11 |
|  |  |  | (b) | 1.7 | 356 | * | * |
|  | Other coil springs (except upholstery and mattress springs) |  |  |  |  |  |  |
|  | of $1 / 2$ inch diameter or equivalent cross-sectional area or over | 5.9 | 1,516 361 | 3.6 | 1,073 530 | \} 33 | 33 |
|  | of less than $1 / 2$ inch diameter or equivalent cross-sectional area | 6.0 | 2,513 629 | 11.6 | 4,780 869 | $\} 59$ | 59 |
|  | Torsion bars (including laminated torsion bars) |  | (b) | 1.9 | 543 | 9 | 9 |
|  | Laminated |  |  |  |  |  |  |
|  | For road vehicles | 63.3 | 7,333 | 91.0 | 11,193 | ${ }^{2} 2$ | 33 |
|  | For locomotives, carriages and wagons | 12.8 | 1,627 |  | 493 | 7 | 8 |
|  | Other | $\{1.3$ | 194] $\}$ |  |  |  |  |
|  | Uncl assified |  | 125 | - | - | - | - |
|  | Spring presswork |  | (b) | 2.2 | $\begin{aligned} & 1,258 \\ & 1,933 \end{aligned}$ | $\} 59$ | 60 |
|  | Upholstery and mattress springs (including spring seating and mattress interiors) | 25.5 | - $\begin{aligned} & 4.140 \\ & 2,071\end{aligned}$ | 19.1 | 3,253 2,627 | \} 24 | 27 |
|  | Miscellaneous springs, e.g. spring washers (including those assembled with bol ts), lock washers, belleville $\{$ washers, ring springs, etc. | 2.7 | 511 513 | 3.5 | $\begin{array}{r}1,683 \\ \hline 976\end{array}$ | \} 36 | 36 |
|  | Unclassified springs other than laminated | 6.2 | 1,968 330 |  | 1,588 | 8 | 8 |
|  | Total springs | . | 23,831 | . | 34,719 | . | . |
|  | Domestic and industrial hollow-ware (excluding hollow-ware fitted with an electric element) |  |  |  |  |  |  |
| 62 | Vats, tanks and cisterns of wrought iron and steel (e) | .. | 5,582 \{ | 16.6 | $\xrightarrow{2,683}$ | $\} 68$ | 72 |
| 61 | Other hollow-ware of metal other than cans and metal boxes but including dishes, trays, moulds and similar articles |  |  |  |  |  |  |
|  | Domestic (e.g. household, hotel, canteen, hospital) |  |  |  |  |  |  |
|  | of wrought steel (excluding tinplate) |  |  |  |  |  |  |
|  | Vitreous enamelled | .. | 2,100 | . | 1,560 | 16 | 17 |
|  | Stove painted | .. | (b) | . | 723 | 15 | 16 |
|  | Galvanised | .. | 3,696 | .. | 3,550 | 41 | 43 |
|  | Other | .. | 1,281 | .. | 2,157 | 34 | 36 |


| TABLE 5 (Cont inued) |
| :--- |
| Industry <br> (ub- <br> division <br> (a) |




| TABLE 5 (continued) |
| :--- |
| (ndustry <br> sub- <br> division <br> (a) |


| Industry subdivision (a) |  | 1958 |  | 1983 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Value | Quantity | Value | Enter- prises | Entries |
| 75 | Other miscellaneous metal goods (cont inued) | Th.tons | £ ${ }^{\prime} 000$ | Th.tons | £ ${ }^{\prime} 000$ | Number | Number |
|  | Expanded and perforated metal of iron and steel |  | 5,815 |  | 5,243 | 16 | 16 |
| 75 | of other metals | 2.9 | $\begin{aligned} & 849 \\ & 155 \end{aligned}$ | $\left\{\begin{array}{r} 34.8 \\ 1.9 \end{array}\right.$ | 851 | 10 | 10 |
|  | Fencing materials of iron and steel, other than wire (e.g. gates, grilles, fences, standards, trellis) | 17.4 | 2,599 624 | 23.1 | $\begin{aligned} & 3,056 \\ & 1,243 \end{aligned}$ | $\}_{59}$ | 62 |
| 75 | Fire extinguishing apparatus (handoperated chemical types only) |  | 5,683 |  | 6,340 | 17 | 19 |
| 75 | Hearth plates, table tops and shelf plates, and other plates and sheets (not being hollow-ware) of a description commonly used for domestic purposes and signs of all kinds <br> Vitreous enamelled <br> Stove painted |  |  |  |  |  |  |
|  |  |  | 1,371 | 1.1.1 | 1,071 | 13 | 15 |
|  |  |  |  |  | 406 | 7 |  |
| 75 | Hooks, fasteners and shackles | 3.0 | 1,205(1) |  | 600 1,973 | $\} 29$ | 29 |
| 75 | Ladders and steps of aluminium |  | 479 |  | 611 | 10 | 10 |
| 75 | Lamps (not electric) other than blow lamps and brazing lamps | .. | 1,395 |  | 1,073 | 20 | 20 |
|  | Lighters, mechanical <br> Complete, with or without flints |  |  |  | 4.109 | 5 | 5 |
|  | Parts of lighters sold as such not including flints |  | 1,952 |  | 580 | 6 | 6 |
|  | Accessories for lighters |  | (b) |  | 29 | * | * |
| 75 | Machinery and other guards of sheet metal |  | 441 \{ | 1.4 | 235 556 | $\} 69$ | 69 |
| 75 | Name plates, clock and other dials, instruction plates, etc. | .. | 3,441 |  | 4,811 | 58 | 61 |
| 75 | Pallets and stillages of metal for use with industrial trucks |  | 2,114 |  | 3.012 | 45 | 45 |
| 75 | Parts of lighting and heating accessories | .. | 2,409 |  | 2,047 | 60 | 61 |
| 75 | Parts and accessories of motor vehicles made from sheet metal, not elsewhere specified (m) |  |  |  |  |  |  |
|  | Bumpers |  |  |  | 9,676 | 18 | 22 |
|  | Fuel tanks |  |  | .. | 2,401 | 23 | 29 |
|  | Other |  | 7,867(0) | .. | 24,816 | 137 | 142 |
| 75 | Rolling shutters of steel | 4.3 | $\begin{array}{r} 797(\mathrm{c}) \\ 1,009(\mathrm{c}) \end{array}$ | 3.6 | $\begin{array}{r} 989 \\ 1,045 \end{array}$ | \} ${ }^{14}$ | 17 |
| 75 | Shop, office and bar fittings of metal |  | 1,603 | .. | 2,601 | 28 | 29 |
| 75 | Steel wool and other metallic abrasives <br> Steel wool and steel shavings Other metallic abrasives | \}. | 2,996 |  |  |  |  |
|  |  |  |  | .. | 2,907 | * | 5 |
|  |  |  |  |  | 2,349 | 5 | 5 |



| $\begin{gathered} \text { Industry } \\ \text { sub- } \\ \text { division } \\ \text { (a) } \\ \hline \end{gathered}$ |  | 1958 |  | 1983 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | value | Quantity | Value | Enter- | Entries |
| 74 | Work done <br> Jobbing ironmongery and repair work Other work done, on commission, subcontract work, etc. | $1\}$ | \& 000 |  | \& 000 | Number | Number |
|  |  |  |  |  |  |  |  |
|  |  |  | 862 |  | 3,849 | 70 | 79 |
|  |  |  |  |  |  | 71 |  |
|  | Metal finishing |  |  |  |  |  |  |
|  |  |  | 4,291 |  | 5,374 | 71 | 77 |
|  | Japanning, lacquering or stove painting |  | $2,800\{$ |  | 1,680 | 70 | 70 |
|  | Vitreous enamelling |  |  |  | 2,225 | 24 | 26 |
|  | Plating (q) |  | 12,735 |  | 16,414 | 170 | 177 |
|  | Tinning |  | 307 |  | 269 | 18 | 18 |
| 71 | Proving chain cables and anchors |  | 178 |  | 277 | 7 | 7 |
| 75 | Dismantling, demolition, shipbreaking or similar work done for other firms or Government organisations |  |  |  |  |  |  |
|  |  |  | 1,496 |  | 1,155 | 7 | 12 |
|  | Other work |  | 11,869 |  | 7,386 | 175 | 175 |
|  | Total |  | 481,267 |  | 647,488 | .. | .. |
|  | Sales in other industries (see Table 6) |  | 47,673 |  | 69,060 | .. | .. |
|  | Principal products of this industry sold by establishments in the industry |  | $433,594$ |  | 578,428 | 1,428 | 1,639(r) |

(a) The number given is that of the sub-division of which the item is a characteristic product. The sales shown are total sales by larger firms, not merely sales by establishments classified to the subdivision.
(b) Not recorded separately for 1958
(c) So far as recorded separately
(d) Time locks were not specifically excluded for 1958
(e) Described for 1958 as vats, tanks and cisterns, including galvanised.
(f) Described for 1958 as barrels, kegs and drums (including tinplate, terneplate and galvanised drums)
(g) Included in other metal smallwares for 1958
(i) Included with
(i) Deschicians' goods for 1958.
(j) Described for 1958 as castors (industrial) of metals other than brass, so far as recorded separately
(k) Excluding closures (heavy grade) for drums for 1958.
(k) Excluding closures (heavy grade) for
(1) Including moulders chaplets for 1958.
(m) Other parts and accessories of motor vehicles are mainly recorded in the reports on the Motor Vehicle Manufacturing (Part 62) and Motor Cycle, Three-wheel Vehicle and Pedal Cycle Manufacturing (Part 63) industries
(n) For 1958, bumpers, fuel tanks etc., were included in the report on the Motor Vehicle Manufacturing ) C ) 1
o) Excluding fittings for motor cycles and tri-cars for 1958.
(p) Described for 1958 as stampings and pressings in the rough or machined, not elsewhere specified.
for 1958 as plating and other treatment of metals
(r) This figure represents the total number of returns made by larger firms in this industry, which is less than the total number of
more than one establishment.


|  | 1958 |  | 1963 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value | Entries | Principal industries in which produced (a) |
| Domestic and industrial hollow-ware (excluding hollow-ware fitted with an electric element) |  | \& 000 | Th.tons | £'000 | Number |  |
| Vats, tanks and cisterns of wrought iron and steel | . | 648 | 0.2 | 29 296 | $\} 24$ | 42,49,61,62 |
| Other hollow-ware of metal other than cans and metal boxes but including dishes, trays, moulds and similar articles |  |  |  |  |  |  |
| Domestic (e.g. household, hotel, canteen, hospital) |  |  |  |  |  |  |
| of wrought steel (excluding tinplate) |  | 618 |  | 668 | 7 | 49,50,62,72 |
| of tinplate <br> of aluminium |  | $1,528(\mathrm{e})$ |  | 2,241 | 21 | 40,59,72,122 |
|  |  |  |  |  |  |  |
| Other than domestic   Thousands |  |  |  |  |  |  |
| New barrels, kegs and drums of all metals |  | 783 | 6.475 | 2,756 | 13 | 72 |
| Other non-domestic hollowware of iron and steel |  | 284 | Th.tons 0.8 | ${ }_{127}^{176}$ | 5 | 41,42,62,71 |
| Other non-domestic and unclassified hollow-ware | - | - |  | 128 | 9 | 62,71 |
| Total domestic and industrial hollow-ware |  | 3,213 | .. | 6,095 |  |  |
| Metal smallwares |  |  |  |  |  |  |
| Knitting needles, knitting machinery elements, machine needles and pins other than |  |  |  |  |  |  |
| Other metal smallwares | .. | 1,428 | .. | 3,448 | 16 | 52,58,70,109 |
| Other miscellaneous metal goods |  |  |  |  |  |  |
| Agricultural and horticultural appliances, etc. |  | 102 | . | 731 | 19 | 41, 49, 59, 108 |
| Art metalwork (including antique reproductions and other ornamental metal goods) |  |  |  |  |  |  |
| of iron and steel |  |  | .. | 167 | 8 | 40,50,60,126 |
| of other metals |  |  |  | 113 | * |  |
| Stoves and fires for domestic heating and for cooking; cooking and washing boilers (other than those wholly or mainly of cast back boilers, hot water cylinders and calorifiers of copper | . | 597 | .. | 434 | 7 | 39,49,52,59 |
| Builders' and cabinet makers' ironmongery and hardware, other than shop and office fittings, not elsewhere specified |  | 532 | . | 495 | 11 | 39,49,70,108 |


|  | 1958 |  | 1963 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value | Entries | Principal industries in which produced (a) |
| Other miscellaneous metal goods (cont inued) |  | \& 000 |  | \& 000 | Number |  |
| Catering equipment, and domestic utensils and appliances not elsewhere specified other than hollow-ware and electrical |  | 107 | .. | 2,384 | 14 | 39,49,50,59 |
| Closures of metal for bottles, jars, cans and similar containers (excluding heavy grade steel closures, crown corks, covers for metal and composite containers and cork stoppers partially manufactured from metal) | .. | 1,210 | .. | 613 | 17 | 49,71,72,113 |
| Cold room and refrigerator cabinets and cold formed sections of steel | .. | (g) | .. | 487 | 5 | 37,49,111 |
| Doors of metal other than for strong rooms |  | 645 | .. | 567 | 17 | 47,50,52,126 |
| Engineers' and mechanicians' goods including fittings for water supply |  |  |  |  |  |  |
| Domestic cocks and taps | .. | 1,686 | .. | 1,265 | 18 | 40,49,52,64 |
| Sanitary, bathroom and other steam and water fittings (except taps, valves and cocks) | .. | 1,729 |  | 6,071 | 16 | 40,49,63,124 |
| Other kinds of engineers' and mechanicians' goods | Th.tons | 819 | Th.. | 1.602 | 17 | 38,40,49,53 |
| Fencing materials of iron and steel other than wire (e.g. gates, $\underset{\substack{\text { grilles, } \\ \text { trelli is) }}}{\substack{\text { fences, standards, }}}\{$ | 5.7 | 641 404 | 6.1 | 920 458 | $\}^{23}$ | 37,47,50,71 |
| Fire extinguishing apparatus (hand-operated chemical types only) |  | 710 | .. | 258 | 7 | 40,49 |
| Studs and spikes, hooks, <br> fasteners, and shackles not <br> elsewhere specified | 1.1 | $\left.\begin{array}{l} 1899 \\ 449 \end{array}\right]^{(n)}$ |  | 50 | 5 | 71 |
| Ladders and steps of aluminium |  | (g) | .. | 64 | 5 | 49,62 |
| Lamps (not electric) other than blow lamps and brazing lamps | .. | 81 | . | 33 | * | 43,49 |
| Machinery and other guards of sheet metal | .. | 1,719(i) | 0.4 | 83 132 | $\}^{18}$ | 42,49, 50, 71 |
| Name plates, clock and other dials, instruction plates, etc. | .. | 165 | . | 324 | 8 | 49,58,60,124 |
| Pallets and stillages of metal for use with industrial trucks |  | 444 | .. | 597 | 11 | 47,50,52 |
| parts of lighting and heating accessories | . | (g) | .. | 161 | 6 | 39,50,60,62 |
| Parts and accessories of motor vehicles made from sheet metal not elsewhere specified ( $j$ ) |  |  |  |  |  |  |
| Bumpers <br> Fuel tanks | $\}$. | (c) | .. | 2,824 | 35 | 37,62,63, 109 |
| Other | .. | 172 | .. | 3,498 | 22 | 48,62,70,124 |
| Rolling shutters of steel | .. | (g) | .. | 652 | 7 | 47,49,50,62 |


(a) The references given are to the list of industries at the back of this report.
(b) Production is widely distributed.
(d) So far as recorded separately
(d) So far as recorded separatel
(e) Described for 1958 as hollow-ware of aluminium, other than boxes or containers, not
(f) Described for 1958 as needles and pins (other than safety pins and hairpins).
(g) Included in unspecified finished metal goods and parts for 1958.
(h) Including saddlery hardware so far as recorded separately for 1958
(i) Including lighters mechanical, complete with or without flint, and component parts not
including flints for 1958.
(j) Other parts and accessories of motor vehicles are mainly recorded in the reports on the Motor Vehicle Manufacturing (Part 62) and Motor Cycle, Three-wheel Vehicle and Pedal Cycle
(k) Described for 1958 as of other metals.
(1) Including studded-link chain cable and unstudded chains of iron and steel; shackles, swivel pieces, slips, etc. for use with chain cable, mooring, hauling or lifting gear; and anchors
and grapnels and parts thereof. and grapnels and parts thereof.
(m) Including vitreous enamell ing for 1958.
(n) No significant production was recorded in other industries
(o) Including tinning for 1958

TABLE 7 Sales of other than principal products by larger firms in the industry, 1958 and 1963
Firms employing 25 or more persons: United Kingdom

|  | 1958 |  | 1983 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value |
| Metal manufactures, other than principal products of the industry <br> of iron and steel | Th.tons | \& 000 | Th.tons | \&'000 |
| Steel forgings other than drop forgings | 34.2 | 3,863 4,171 | \} 7.2 | 1,427 |
| Steei tubes and fittings | 1.6 | 263 105 | 1.5 | 296 50 |
| Iron castings, other than rolls for metal rolling mills and for machinery other than metal working | 8.2 | 1,047 588 | 4.3 | 509 1,011 |
| Steel castings other than rolls for metal rolling mills |  |  | 1.7 | 358 |
| Railway, etc. material | .. | 824 | .. | 793 |
| Other manufactures | ] |  | .. | 2,158 |
| of aluminium and aluminium alloys |  |  |  |  |
| Forgings and stampings | $\}\{0.4$ | $\left.{ }^{236}\right\}$ \{ | 0.4 | 340 |
| Other manufactures |  | 821] $\{$ | . | 1,596 |
| of brass and other copper alloys |  |  |  |  |
| Drop stampings or hot pressings | \{2.9 |  | $\left\{\begin{array}{l}3.5 \\ \cdots\end{array}\right.$ | 996 129 |
| Pressings in sheet metal |  | 745 | $\left\{\begin{array}{c}1.0 \\ \cdots\end{array}\right.$ | 975 1.079 |
| Other manufactures | .. | 1,229 | .. | 229 |
| of copper |  |  |  | 287 |
| of zinc | . | 555 | .. | 271 |
| Of other metals and alloys |  |  | .. | 1,470 |
| Mechanical engineering products |  |  |  |  |
| Machinery, plant and appliances, including parts Agricultural machinery | .. | 618 | .. | 532 |
| Metal-working machine tools | .. | 154 | .. | 127 |
| Engineers' small tools and gauges | .. | 570 | .. | 1,135 |
| Textile machinery and accessories | . | 178 | .. | 156 |
| Mechanical handling equipment | .. | 324 |  | 881 |
| Space-heating, ventilating and air-conditioning equipment | .. | 1,117 | .. | 997 |
| Pumps | .. | 19 | .. | 251 |
| Industrial valves and cocks | .. | 1,050 | .. | 2,639 |
| Industrial plant | .. | 205 | .. | 571 |
| Office machinery |  |  | .. | 212 |
| Mining machinery | .. | 4,824 | .. | 419 |
| Other |  |  |  | 1,335 |
| Fabricated iron and steel work | .. | 4,136 |  | 6,689 |
| Arms, ammunition and naval, military and air force stores | .. | 209 | .. | 770 |
| Other mechanical engineering products | .. | 398 | .. | 1,826 |
| Scientific, surgical and photographic instruments and and equipment |  |  |  |  |
| Medical and surgical instruments | .. | 63 | .. | 95 |
| Aseptic hospital furniture | .. | 419 | .. | 329 |
| Other | .. | (a) | .. | 244 |

    e industry
        Steel forgings other than drop forgings
    Steei tubes and fittings
Iron castings, other than rolls for metal rolling
mills and for machinezy other
Steel castings other than rolls for metal rolling mills
Railway, etc. material
Other manufactures
filuming and aluminium alloys
g stamping
orker manactures

Drop stampings or hot pressings
Pressings in sheet metal
of copper
of zinc
of other metals and alloys
Machinery, plant and appliances, including parts Agricultural machinery

Herals
gert har
Textile machinery and accessorie
Mechanical handling equipment

Pumps
Industrial valves and cocks
Industrial plant
machinery
Mining machinery
Other

Arms, ammunition and naval, military and air force stores
other mechanical engineering products
Scientific, surgical and photographic instruments and
Medical and surgical instruments
Aseptic hospital furniture
Other
Continued on next page

TABLE 7 (cont inued)

|  |  |  |
| :--- | :--- | :--- | :--- | :--- |

TABLE 7 (continued)

|  |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: |

(a) Included in other goods for 1958.
(b) Described for 1958 as parts and accessories of motor vehicles and cycles.
(c) Described for 1958 as bolts, nuts, screws and rivets etc. of iron and steel
(d) Described for 1958 as manufactures of iron and steel wire
(e) Described in 1958 as boxes and containers made wholly or mainly from tinplate, blackplate
(e) Described inte.
or terneplate.
(f) Described for 1958 as structural work carried out.
(g) Amounts charged for hiring out plant, machinery or other goods, for providing transport, or
for technical or other services rendered to other organisations.
(h) Excluding amounts charged for services rendered to other organisations.

TABLE 8 Production of certain principal products of the industry by larger firms, including production by establishments classified to other industries, 1958 and 1963

This table is not applicable to this industry.

TABLE 9 Purchases of selected principal products of the industry by larger firms, 1963

This table is not applicable to this industry.
The main purchasing industries of miscellaneous metal manufactures
are listed in Table 9 of the report on Iron and Steel (General) (Part 37) together with the
purchased by each industry.

TABLE 10 Purchases by larger firms in the industry, 1954 and 1963
Firns employing 25 or more persons: United Kingdom


TABLE 10 (continued)


|  | 1954 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
| (14ame | Quantity | Cost | Quantity | Cost |
| Materials for processing (continued) |  | £ 000 |  | $\varepsilon^{\prime} 000$ |
| Replacement parts for firms' own machinery, plant and vehicles, and accessories and consumable tools bought as replacement | .. | 6,609 |  | 7.854 |
| All other materials for processing | .. | 23,774 |  | 28,883 |
| Packaging materials |  |  |  |  |
| Paper and board |  |  |  |  |
| Boxes, cartons, packing cases, and drums and canisters (with or without metal ends) of paper, cardboard and fibreboard | .. | 1,869 | . | 4,212 |
| Wrapping paper (including paper coated with plastics and any laminates incorporating paper but not metal), moulded pulp units, labels and other packaging materials of paper, cardboard and fibreboard (except multiwall sacks) |  | (b) | .. | 1,049 |
| Timber |  |  |  |  |
| Containers wholly or mainly of wood, including plywood boxes and drums, baskets and wickerwork crates | .. | 1,035 |  | 717 |
| Timber (sawn or planed) for manufacture into packing cases, etc. |  | (b) $\{$ | $\begin{array}{r} \text { Th.cu.ft. } \\ 270 \end{array}$ | ${ }_{142}^{122}$ |
| Jute and hessian piece goods, sacks and bags |  | 115 |  | 303 |
| All other packaging materials |  | 1,534 |  | 482 |
| Fuel and electricity (g) | Th.tons |  | Th.tons |  |
| Coal | 325 | 1,303 | 181 | 1,003 |
| Coke (including screenings) and manufactured fuel | 166 | 976 \{ | 68.9 | 643 148 |
|  | Th.gal. |  | Th.gal. 5,874 |  |
| Derv fuel and motor spirit for use in road vehicles | 5.455 | 1,119 | $5,874$ | 1,186 |
| Other liquid fuels (including creosote/pitch mixtures, etc., and liquefied petroleum gases) | 34,638 | 1.583 | 57,662 | 2,687 408 |
|  | $\begin{gathered} \text { Th.therms } \\ 42,632 \end{gathered}$ |  | Th.therms 67,561 | 3,632 |
| Gas \{ |  | 625 |  | 875 |
|  | Th. k Wh |  | Th. kWh |  |
| Electricity | 540,258 | 2,907 398 | 809,093 | 4,827 2,750 |
| Total cost of materials and fuel |  | 193,308 |  | 296,792 |
| Goods purchased for merchanting |  | .. |  | 23,379 |
| Canteen purchases |  | .. |  | 1,434 |
| Total cost of purchases |  |  |  | 321,605 |

[^1](b) Not recorded separately in 1954.
(c) 'Wire' was not excluded in 1954.
(c) 'Wire' was not excluded in 1954.
(d) 'Blister' was not excluded in 1954.
(d) 'Blister' was not excluded
(e) Included 'Solder' in 1954 .
(f) Included with 'All other materials for processing' in 1954
(g) The total quantity of electricity generated in firms' own establishments in this industry
was $3,928 \mathrm{Th}, \mathrm{kWh}$ in 1954 and $4.186 \mathrm{Th} . \mathrm{kWh}$ in 1963.

(a) No deduction is made for these payments to arrive at the figures of net output given in this report.

TABLE 13 Percentage analysis of twelve-month periods Percentage analysis of twelve-month periods
covered by returns from larger firms, 1963 Firms employing 25 or more persons:
United Kingdoa

| Year ended | Percentage of <br> total number <br> eaployed | Year ended | Percentage of <br> total number <br> employed |
| :--- | :---: | :---: | :---: |
| 1963 | Per cent. | 1963 <br> (contd.) | Per cent. |
| April (a) | 2.9 | November | 1.1 |
| May | 1.6 | December | 48.8 |
| June | 5.2 | 1964 |  |
| July | 6.0 |  |  |
| August | 2.1 | January | 2.3 |
| September | 7.3 | February | 1.8 |
| October | 1.9 | March | 18.9 |

(a) Including returns made for twelve-month periods ended

1st to 5th April, 1964.

TABLE 14 Sales of all parts of machinery and plant by larger firms, including sales by estab-
lishments classified to other industries, 1958 and 1963

This table is not applicable to this industry.

Notes - cont inued from page ii

Capital Expenditure (continued)
(ii) Land and existing buildings.

The items shown are the capital cost of
freeholds purchased and the capital premium payable for leaseholds acquired (excluding the value of any assets acquired
in taking over an existing business). and in taking over an exist ing business), and
the amounts receivable for any freeholds or leaseholds disposed of. The value is that charged to capital account during the year or relurn
(iii) Plant, machinery and vehicles.

The items shown are the value of plant and
mach inery and of vehicles acquired new and second-hand, and the amount received for items disposed of during the
year. The value of plant and maching year. The value of plant and machinery
acquired includes plant, etc. which firms produced for the ir own use in connect ion
with the business covered by the return. with the business covered by the return.
The value of plant, etc. acquired is the The value of plant, etc. acquired is the
expenditure charged to capital account
during the year of return less any disdur ing the year of return less any dis-
counts received, but including the cost of counts received, but including the cost of
transport and installation. No deduct ion is made for depreciation, amortisation or obsolescence. The proceeds of items
disposed of dur ing the year exclude amounts disposed of during the year excl.
written off for items scrapped.
Capital expenditure dur ing the year in respect of manufacturing establishments where pro-
duction had not started before the end of the duction had not started before the end of the
year is excluded in this report for both 1958
and 1963.
Characteristic Products
The characteristic products of a sub-division
are those in terms of which the sub-division is defined. They are products commoly asson is ted in production and are usually similar in nature or manner of production. In most cases division are indicated in Table 5 of the industry reports. For those industries for which an analysis by sub-divisions has been
made, Table 2 shows the total sales of such made, Table 2 shows the total sales of such
characteristic products for each sub-division. The totals include, besides the products which
define the sub-division, other items of output define the sub-division, other items of output
assumed to be closely related to them, e.g. waste products and work done.
Enterprise
The term enterprise is used in this report to mean one or more firms under common ownership o control. An enterprise normally consists either of a single firm, or of a parent company
together with its subsidiary companies.

Entries
The number of entries shown in Tables 5, 6 and
8 The namber of entries shown in tables 5,6 heading is the number of returns on which
figures were recorded for that item. Establishment
The census was based on the establishment comprising in most cases the whole of the at a particular address (e.g. a factory or mine) ; but firms were asked to exclude fr all sections of their returns particulars
relating to any department not engaged in duction for which they kept a separate set of accounts. Where separate accounts were not
kept, they were asked to include merchanting
factoring, canteens operated by them and other
ancillary activities such as bottling, packing
and the manufacture of containers for packing
their own products whether or not these the ir own products, whether or not these activities are carried on an the same addres
as the works. Building and engineering as the works. Building and engineering
maintenance departments and selling and trans
port departnents maintenance departments and seling and
port departments were treated similarly

## Gross Output

The gross output of an industry is the aggre-
gate value of goods made and other work done during the year by the establishments classi fied to the industry. It is der ived by sub-
tracting from the value of sales and work done the value of stocks of goods on hand for sale and work in progress at the betinning of the year
year.
Larger Firms
These are firms in which twenty-five or more persons were employed on the average dur ing the Net Output
The net output of an industry represents the Value added to materials by the process of pro-
duction. It includes the gross margin on any merchanted or factored goods sold; it constitutes the fund from which wages, salaries insurance, pensions, hire of plant and
machinery, payments for repairs and maint machinery, payments for repars and mainten-
ance, costs of operating road vehicles, rents,
rates and taxes rates and taxes, advertising and other selling
expenses and all other similar charges have to be met, as well as depreciation and prof its. There is no appreciable duplication in net output. Net output has been obtained by deduct-
ing from the gross output the cost of purchases ing from the gross output the cost of purchases
adjusted for stock changes, payments for work given out to other firms, and payments for
transport.
Normally
matrmaly any customs or excise duty on materials. Similarly, finished goods sold of
have been have been valued as they were sold, duty paid or
duty free. The amounts of duty, subsidies, allowances and levies receivable or payable, where of substantial importance in the industry
were required to be stated separately, and thes items were taken into account when calculat ing net output.
Net output per person employed
The figures for net output per person employed
are derived by dividing the net are deriveu by dividing the net output by the
average number of persons employed (full-t ime and part-time) on all activities covered by the
returns, including operatives. administrative, returns, including operatives, administrative, technical and clerical employees and working
Principal Products
The principal products of an industry are thos The principal products of an industry are t.
in terms of which the industry is defined. They are products commonly associated in pro-
duction, and are usually similar in nature or manner of production.
Production
This means the total quantity of a product made during the year, whether sold in the year, added to stock, transferred to another department of other products, within ine business covered by other products within the business covered by
the return. It includes goods produced from materials supplied by other firms

Purchase
Purchases include the cost of materials and
components bought for use in production: fuel and electricity for all purposes; of pack aging materials, including the full cost of
turnable cases purchased: cases and containers when first materials and materials for repairs to firms'
own buildings, plant and vehicles when carried out by the ir own workpeople included in the return; of consumable tools; and of parts for
machinery purchased during the year as replacemachinery parchased dur ing the year as replace-
ments. Water charges are also included. In
general purchases of general purchases of goods for merchant ing or factor ing and canteen supplies are included.
Materials supplied by customers for processing are excluded. The values shown include any duty paid (less
rebate, etc.) but exclude trade discounts rebate, etc.)
allowed.
only
only if inclut of transport is included only if included in the cost of materials as
invoiced; amounts paid to transport organisainvoiced; amounts paid to transport organisa
tions, including firms own separate transport organisations, for del ivery of materials and
fuel are, therefore, excluded fuel are, therefore, excluded. Materials
purchased overseas are included at their purchased overseas are included at their c.i.
cost plus any duty payable if the cost of transport from the docks was not included in th
invoiced price, but at their full delivered cos invoiced price, but at their full delivered cos
if invoiced carriage paid home'. Materials and fuel transferred from homether department of
athe firm not covered by the same return are the firm not covered by the same return are
included at the estimated selling value recorded included at the estimate
by the other department.
Sales
Sales are in respect of goods made by the
business covered by the return, business covered by the return, goods made fo
it by outworkers or by other firms from materials given out to them (somet times describe as goods made on commission) and waste products.
Any machinery or other capital items produced Any machinery or other capital items produced
for use in the business covered by the return are included, the value being that adopted in
the firm's capital asset account. Goods sold without being subjected to any manufactur ing process (merchanted or factored) and canteen
takings are included as in 1958. takings are included as in 1958.
The value shown for sales is the net selling The value shown for sales is the net selling
value, def ined as the amount charged to customers whether on an ex-works or delivered
basis, net of any trade discounts, basis, net of any trade discounts, agents ${ }^{\text {. }}$
commissions, allowances for returnable cases
 packing materials is included. Goods charged
on a delivered bas is to customers overseas are on a del ivered basis to customers overseas are
included at the f.o.b. value. For work done commission or for the trade the value shown is the net amount charged
Where goods produced
trhere goods produced in one department were
transferred to another department of the same
firm not firm not covered by the return, these transfers were treated as sales by the producing departhad been sold to an independent purchaser. Goods transferred to wholesale or retail sell
ing organisations for which separate accounts ing organisations for which separate acc
were kept were valued on the same basis.
Estimations of a similar Kind were also Estimations of a similar kind were also some-
$t$ imes necessary in valuing transfers between times necessary in valuing transfers between
different firms belonging to the same enterprise. To the extent that the sales of f inished products of one establishment may
constitute the materials purchased by another total figures of the value of sales (and of total figures of the value of sales (and o
materials and fuel purchased) include an
element of duplication.

Services rendered
This represents the amounts charged for hiring out plant, machinery and other goods, providing
services rendered to other organisations. It includes amounts credited for similar services rendered to other departments of the same fir
not covered by the return. Small Firms
These are firms in which fewer than twenty-five
persons were employed on the average during the
year.
Stocks and Work in Progres
Values are given of stocks of goods on hand for Values are given of stocks of goods on hand for
sale, and of materials and fuel, at the beginning and end of the year of return, includin any stocks of goods held for merchant ing or
factoring. The values include duty in the case of dutiable goods held out of bond. The value
of work in progress of work in progress at the two dates is also usually shown. This excludes any progress
payments made to sub-contractors, and no de-
duction is made on account of payments made to sub-contractors, and no de-
duction is made on account of progress payments
received. Transport Payments
These represent the total amount paid or credited during the year for both outwards
transport of $f$ inished goods sold and inwards transport of materials and fuel purchased. They include payments to other firms, and to
any separate transport organisation of the same firm, not covered by the return, but exclude
the value of transport services provided by the the value of transport services provided by the
business covered by the return. The items business covered by the return. The items
included are payments for hired cartage and for inwards and outwards carriage by all forms of inland transport, i.e. rallays, road haulage Payments made for sea freight on goods sold to customers overseas and on materials and fuel Wages and Salaries
These are the amounts paid during the year to
operatives and to administrative, technical operatives and tolaministrative, technical
and clerical employees. Payments to working proprietors, whether called salaries or not, are excluded; in Northern Ireland this exclusion extends also to payments to
directors of 1 imited companies. The values shown include all overtime payments, bonuses
dirn and commissions, whether paid regularly or not
and no deduction is made for income tax, insurances, contributory pensions, etc.
value of any payments in kind, travelling insurances, contributory pensions, etc.
value of any payments in kind, travelling
expenses, lodging allowances, etc. and expenses, lodging allowances, etc. and
employers, contribut ions to National Insurance and pension schemes is excluded
Work given out
The figures shown represent the total amount
paid for work done by other firms on material paid for work done by other firms on material
supplied to them, and also by firms supplied to them, and also by firms' own
establishments for which separate returns were made. They do not include payments to individual outworkers or payments for busines
and other services. and other servi
Symbols use
The following symbols are used throughout the
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$\because \quad$ Not
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final digit shown)

- Figures cannot be shown owing to the risk of disclosing info
individual enterprises
Rounding of Figures
The figures in the tables have, where necessary been rounded to the nearest final digit. There between the sums of the constituent itens and between he sums
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    M Man-made Fibres (Tinen and Man-made Fibres 
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    l8 Woollen
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    2 Lacery
    \ Capets
    34 Narrow Fabrics
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15 Cardboard boxes, Cartons and Fibre-board
Packing Cases 
$16 Miscellaneous Manufactures of Paper and Board
118 General
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[^0]:    In interpreting the data in the tables it is essential to bear in mind

[^1]:    (a) Described in 1954 as 'Pig iron

