# PA332

# 1978

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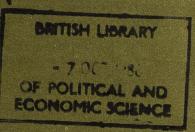
**Business Statistics Office** 

# **Business Monitor**

# Report on the Census of Production

Metal-working machine tools

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A publication of the Government Statistical Service

# PA332

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## Report on the **Census of Production** 1978

## **Metal-working** machine tools

Presented by the Secretary of State for Industry to Parliament in pursuance of the Statistics of Trade Act 1947 (10 & 11 Geo.6 Cha.39 sec 7)

**Department of Industry Business Statistics Office** 

London: Her Majesty's Stationery Office



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PA369.1 Electrical equipment for motor vehicles, cycles

## PA332 METAL-WORKING MACHINE TOOLS

The information in this report relates to establishments classified to the Metal-working machine tools industry, minimum list heading 332 in the The information in classification (revised 1968). The activities of the industry include:-

Manufacturing metal-cutting machine tools, boring, drilling, grinding and milling machines; lathes and other turning machines; machining Manufacturing machine tools, including forging machines and hammers, extrusion and other presses, wire-drawing machines and sheet metal-working machines; all types of electric and gas welding machinery and equipment, flame cutting machines and welding electrodes and rods, physio-chemical process cutting and forming machines including equipment for high energy rate forming, electrochemical machinery, ultrasonic erosion, etc. Electron beams and laser machines for metal-working are included but rolling mills, portable power tools and metal manufacturing plant are excluded.

#### In interpreting the data in the tables it is essential to bear in mind the notes and definitions which commence on page (iii).

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Output and costs, 1974–1978 All United Kingdom establishments classified to the industry (a)

	Unit	1974	1975	1976	1977	1978
Enterprises	Number	880	956	994	991	983
Establishments		936	1,022	1,071	1,066	1,062
Sales of goods produced	£ thousand	364,801	472,658	522,270	617,447	695,945
Receipts for work done and industrial vervices rendered	"	(b)	(b)	9,715	11,111	15,066
Capital goods produced for establishments' own use		411	702	1,046	949	1,148
Non-industrial services rendered	"	3,254	1,936	1,705	1,956	3,122
Goods merchanted or factored	"	37,057	46,664	39,657	67,030	70,337
Total sales and work done (c)	"	405,523	521,960	574,394	698,492	785,617
ncrease during the year, work in rogress and goods on hand for sale	"	35,565	1,268	24,876	30,053	27,734
Gross output		441,088	523,228	599,271	728,545	813,351
urchases of materials for use in pro- uction, and packaging and fuel	"	185,581	212,835	232,690	283,062	299,093
urchases of goods for merchanting or actoring	"	27,116	34,206	31,732	48,926	55,600
ncrease during the year, stocks of naterials, stores and fuel	"	15,696	6,462	2,504	5,561	5,345
ost of industrial services received	"	18,883	17,715	19,027	21,051	24,869
Net output	"	225,203	264,935	318,326	381,067	439,133
otal employment (d)	Thousands	61.1	62.0	60.2	59.6	56.0
Net output per head	£	3,684	4,271	5,284	6,391	7,841
ayments for non-industrial services						
Hire of vehicles, plant and machinery	£ thousand	3,181	3,204	1,347	2,078	3,178
Rents of industrial and commercial buildings	"	(e)	(e)	1,583	2,136	2,417
Commercial insurance premiums	"	2,191	2,720	3,444	3,888	4,465
Bank charges	"	369	553	621	611	679
Other non-industrial services	"	12,990	19,567	26,113	32,144	34,689
censing of motor vehicles	"	113	151	175	222	237
ites, excluding water rates	"	3,714	4,725	5,530	5,927	5,637
Gross value added at factor cost		202,644	234,015	279,512	334,061	387,832
Gross value added at factor cost per head	£	3,315	3,773	4,640	5,603	6,925

Including estimates for establishments not making satisfactory returns, non-response and establishments not selected for the Census. Satisfactory returns accounted for 72 per cent of employment within the industry. (a)

(b) Included in sales of goods produced.

Details of manufacturers' quarterly sales of principal products are published regularly in Business Monitor PQ332. (c)

Average number employed, including full and part-time employees (see table 7) and working proprietors. (d)

(e) For 1974 and 1975 rents of industrial and commercial buildings were not recorded separately, but included in hire of vehicles, plant and machinery.

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### TABLE 2

nital expenditure, 1974-1978

Capital experiences in the stablishments cla All United Kingdom establishments cla					£	thousand
	1974	1975	1976	1977	1978	(1.1.1.) (22).
Land and buildings						
New building work	2,212	2,003	1,410	2,064	6,014	
Land and existing buildings						
Acquisitions	308	179	1,196	459	1,915	
Disposals	320	59	372	77	660	
Vehicles				1		
Acquisitions	1,732	1,783	2,616	3,829	5,041	
Disposals	472	575	774	1,008	1,827	
Plant and machinery						
Acquisitions	11,439	9,795	14,497	23,387	28,340	
Disposals	1,454	1,010	1,520	1,472	2,504	
Total net capital expenditure	13,445	12,117	17,053	27,183	36,319	

Including estimates for establishments not making satisfactory returns, non-response and establishments not selected for the Census. (a)

Capital expenditure in respect of manufacturing establishments where production had not commenced before the end of the year, is (b) included.

#### TABLE 3

Stocks and work in progress, 1974–1978 All United Kingdom establishments classified to the industry (a)

	1974	1975	1976	1977		1978
			Increase			Value at end of year
Materials, stores and fuel	15,696	6,462	2,504	5,561	5,345	68,023
Work in progress	31,635	-2,437	19,165	25,724	20,484	169,714
Goods on hand for sale	3,930	3,705	5,712	4,329	7,249	54,122
Total	51,261	7,730	27,380	35,614	33,078	291,859

(a) Including estimates for establishments not making satisfactory returns, non-response and establishments not selected for the Census.

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Analysis of establishments by size, 1978 All United Kingdom establishments classified to the industry (a)

Size group b)	Estab- lish- ments	prises	Employment			Wages and salaries (f)			
			Total (d)		Others (e)	Operatives	Operatives		
			(a)	11465	(6)	Total	per head	Total	per head
	Number	Number	Number	Number	Number	£ thousand	£	£ thousand	£
1-10	594	589	2,838)						
11–19	173	167	) 2,470)						
20-49	110	109	) 3,357)	8,798	3,733	31,106	3,536	16,597	4,446
			)						
50—99	62	61	4,330)						
100-199	49	42	6,832	4,487	2,335	16,852	3,756	10,139	4,342
200–299	31	28	7,544	4,772	2,768	18,056	3,784	12,101	4,372
300-399	10	10	3,373	2,210	1,163	8,325	3,767	5,175	4,450
400-499	15	13	6,711	4,200	2,506	16,294	3,880	11,081	4,422
500-749	7	7	4,296	2,951	1,345	11,479	3,890	6,270	4,662
750—999	4	3	3,604	2,280	1,324	8,226	3,608	6,353	4,798
,000 and over	7	7	10,653	6,641	4,012	28,615	4,309	16,657	4,152

Total	1,062	983	56,008	36,339	19,186	138,953	3,824	84,373	4,398
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(a) Including estimates for establishments not making satisfactory returns, non-response and establishments not selected for the Census.

(b) Average number employed, including full and part-time employees (see table 7) and working proprietors.

(c) The sum of the figures for the size groups may exceed the total for the industry because some enterprises control establishments in more than one size group.

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(d) Including working proprietors.

(e) Administrative, technical and clerical employees.

Total sales and work done (g)	Gross output	Net output		Gross value added at factor cost
		Total	per head	Total
£ thousand	£ thousand	£ thousand	£	£ thousand
177,108	183,348	103,458	7,961	(j)
110,119	113,164	56,442	8,261	141,898(j)
98,274	106,159	59,307	7,861	52,468
51,897	52,809	28,110	8,334	25,185
105,072	107,171	57,160	8,517	50,967
60,736	61,049	32,156	7,485	28,926
48,581	49,523	29,001	8,047	25,957
133,831	140,128	73,500	6,899	62,431

		219566			
785,617	813,351	439,133	7,841	387,832	

The cost of employers' contributions to national insurance, pensions and welfare schemes and the running costs of canteens, is estimated for the industry at £36,150 thousand.

Sales of goods produced, capital goods manufactured and buildings constructed by establishments for their own use, work done, industrial and non-industrial services rendered and merchanted goods.

h) New building work plus acquisitions less disposals of land and existing buildings, vehicles and plant and machinery.

Gross value added data relate to establishments employing 1-199.

5

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-	Net capital expenditure (h)	Total stocks and work in progress at end of year
per head		
£	£ thousand	£ thousand
(j)	9,233	51,081
7,157(j)	4,388	32,982
6,955	5,132	43,646
7,467	3,077	20,914
7,595	3,644	36,848
6,733	2,460	22,894
7 ,202	1,993 '	18,338
5,860	6,391	65,156

6,925

36,319

291,859

Regional distribution of employment, net capital expenditure, net output and gross value added at factor cost, 1978 All United Kingdom establishments classified to the industry (a)

Area	Total employment (b)		Net capital expenditure (c)		Net Gross value output (d) added at factor cost (d)		Gross value added at factor cost returned by establishments with 80 per cent or more of their employment in the region as a proportion of total gross value added at factor cost in the region
	Thousands	per cent of United Kingdom	£ thousand	per cent of United Kingdom	£ thousand	£ thousand	percentage
Standard regions of England							
North	2.5	4.5	1,825	5.0	19,206	16,932	69.4
Yorkshire and Humberside	8.1	14.5	5,541	15.3	61,709	55,320	67.3
East Midlands	5.7	10.2	3,782	10.4	42,462	37,478	52.3
East Anglia	1.4	2.5	1,015	2.8	12,672	10,843	68.4
South East	12.5	22.3	8,306	22.9	108,406	96,340	63.9
South West	2.4	4.2	1,372	3.8	20,371	18,450	74.0
West Midlands	16.4	29.3	7,880	21.7	113,554	98,712	73.6
North West	4.1	7.4	4,206	11.6	35,991	32,148	49.9
England	53.1	94.8	33,927	93.4	414,370	366,222	/
Wales	•	*	•	*	•	•	•
Scotland	2.2	4.0	2,082	5.7	18,038	15,766	58.7
Great Britain	*	*	*	*	*	*	/
Northern Ireland	•	*	•	*	•	*	•
United Kingdom	56.0	100.0	36,319	100.0	439,133	387,832	

(a) Including estimates for establishments not making satisfactory returns, non-response and establishments not selected for the Census.

(b) Average number employed, including full and part-time employees (see table 7) and working proprietors.

(c) New building work plus acquisitions less disposals of land and existing buildings, vehicles and plant and machinery.

Where a census return covered addresses in two or more regions, an estimate of the net output attributable to each address was made by assuming that net output was proportionate to employment. An estimate for each region was obtained by aggregating estimates of net output for addresses located in that region. Gross value added at factor cost is treated similarly. (d)

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#### TABLE 6

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Percentage analysis of twelve-month periods covered by returns received from United Kingdom establishments, 1978

Accoun	ting year ended	Percentage of total returns received		
	E12.21	per cent		
1978	April (a)	2.5		
	Мау	1.9		
	June	6.2		
	July	1.2		
	August	0.6		
	September	11.9		
	October	3.8		
	November	7.5		
	December	36.9		
1979	January	1.2		
	February	0.6		
	March (b)	25.6		

#### (a) From 6th April.

(b) Including returns made for twelve-month period ended 1st to 5th April 1979.

#### TABLE 7

Percentage analysis of employees, by full and part-time employment and sex, 1977(a)

Sex	Full-time	Part-time
	per cent	per cent
Male	84	1
Female	11	4

(a) The percentages relate to the numbers employed (excluding working proprietors) in the United Kingdom at mid-June, 1977.

7

Percentage of total number employed			
per cent	Sent and a sent and a sent		
0.5			
1.0			
2.8			
0.8			
0.1			
13.4			
1.8			
8.5			
46.4			
0.3			
0.2			
24.3			

All employees	
per cent	
85	
15	

#### Source: Department of Employment

Operating ratios, 1977-1978 All United Kingdom establishments classified to the industry (a)

	Unit	· 1977	1978
Gross output per head	£	12,219	14,522
Net output per head	£	6,391	7,841
Gross value added per head	£	5,603	6,925
Gross value added as a percentage of gross output	%	46	48
Ratio of gross output to stocks		2.7	2.8
Wages and salaries as a percentage of gross value added	%	62	58
Ratio of operatives to administrative, technical and clerical employees		1.8	1.9
Nages and salaries per administrative, technical and clerical employee	£	3,729	4,398
Nages and salaries per operative	£	3,337	3,824
Net capital expenditure per head	£	456	648
Net capital expenditure as a percentage of gross value added	%	8	9

Including estimates for establishments not making satisfactory returns, non-response and establishments not selected for the Census. (a)

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> > 8

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nese notes give the main information needed for interpreting figures in the industry Business Monitors: more detailed mation about the census is given in a separate Business nitor PA 1001 (Introductory Notes) of the Report on the sus of Production, 1978.

### ENERAL INFORMATION

### ges made for 1978

Census for 1978 is in line with similar inquiries being ducted in other member countries of the European Economic munities.

census differed from earlier censuses in three respects. ling was introduced for establishments employing 20 to 49 a sample of smaller units was selected. A new question on leasing of capital assets was included for 1978 only. This will vide register information for use in related inquiries into leasing.

ppression of information relating to individual undertakings on 9(5)(b) of the Statistics of Trade Act 1947 states he following provisions shall have effect with respect to any ort, summary or other communication to the public of mation obtained under the foregoing provisions of this Act n compiling any such report, summary or communication the ompetent authority shall so arrange it as to prevent any particulars published therein from being identified as being particulars relating to any individual person or undertaking except with the previous consent in writing of that person or the person carrying on that undertaking, as the case may be; but his provision shall not prevent the disclosure of the total puantity or value of any articles produced, sold or delivered; so, owever, that before disclosing any such total the competent authority shall have regard to any representations made to them by any person who alleges that the disclosure thereof would enable particulars relating to him or to an undertaking carried on by him to be deduced from the total disclosed". figure involved disclosure the contributor concerned was times asked to give permission for its publication. In the prity of cases permission was given. When it was refused and ere contributors were not approached the figure has been pressed, either by combining it with other figures, or as in the nal tables, by omitting the figure altogether.

#### mbols used

he following symbols are used throughout the PA series of iness Monitors:

#### not available

il or less than half the final digit shown figures cannot be shown owing to the risk of disclosing nformation about individual enterprises. revised

#### unding of figures

gures in the tables have, where necessary, been rounded to the rest final digit. Where figures have been so rounded, the sum the constituent items may not always agree exactly with the tal shown

#### ustrial classification

he United Kingdom Standard Industrial Classification (SIC) was issued in 1948 and was subsequently revised in 1958 and 968. It exists to promote uniformity and comparability in the ficial statistics of the United Kingdom. The general principles owed are those of the International Standard Industrial ssification of all Economic Activities of the United Nations tatistical Office but the United Kingdom SIC reflects the inisation and structure of industry and trade as it exists in the ted Kingdom. The SIC is a classification by activity and is ot a commodity classification. However, an index of all commodity adings for which sales data are provided in the Quarterly Business Monitors, is published in Business Monitor PQ 1000.

#### atistical units

he statistical unit for the purpose of the Census is the establishment ch is defined in the SIC as the smallest unit which can provide information normally required for an economic census, for United Kingdom. activities in their return. establishments. THE REGISTER

register.

Coverage units every 5 years.

example, employment, expenses, turnover, capital formation. Usually the principal activities carried on in an establishment fall within a single heading of the classification (eg steel making or sugar refining). Typically the establishment embraces all the activities carried on at a single address eg a mine or a factory, including those which are ancillary to the principal activities. Frequently distinct activities characteristic of different industries are carried on at one address but normally these are not classified separately and the whole establishment is classified according to the main activity. If, however, the required range of data can be provided for each activity, each is taken to constitute a separate establishment. Sometimes activities which are conducted as a single business are carried on at a number of addresses. Where this is so, businesses are asked to provide the full range of information in respect of each address, whether or not the activities are different. Their activities may, however, be integrated to such an extent that they constitute a single establishment. In the latter case the establishment is defined to cover the combined activities at these addresses (termed local units). Separate figures are obtained of employment and net capital expenditure at each unit in order to compile regional tables. Efforts are made by the Business Statistics Office (BSO) to ensure, by negotiating with respondents, that the return from an establishment does not cover local units in more than one of the countries of the

Establishments are asked to exclude from their returns particulars relating to any department not engaged in production eg merchanting, transport, warehousing, for which they keep a separate set of accounts. Transfers of goods produced to such departments are treated as sales and respondents are asked to value them as far as possible as if sold to an independent purchaser. Where separate accounts are not kept they are asked to include details of all these

Particulars relating to head offices mainly engaged in the administration of the production units within the scope of the census were included. Where more than one return was made the information in respect of the head office was apportioned among them.

For certain purposes in the annual censuses of production (especially the enterprise analyses of Business Monitor PA 1002) related establishments are combined. An enterprise group is defined as a business consisting of either a single establishment or two or more establishments under common ownership or control. Bringing together establishments into enterprise groups is also necessary for the purpose of ensuring that there will be no disclosure of the activities of any one enterprise group. Information about the relationship of establishments, the changing structure of groups of companies and about common ownership links is obtained from many sources, including the Stock Exchange Year Book, company reports, press reports and information supplied by individual

The register permits a questionnaire to be sent direct to the reporting establishment on which the latter can include information relating to all the manufacturing (or local) units which it comprises. The inquiries provide a major source of information for keeping the register continuously up-to-date and act as a check on its detail and structure. For the establishments on the register making returns to the quarterly inquiries, the industrial classification is derived from an analysis of their sales of commodities and is reviewed annually. Employment data are entered on the register from returns to the annual census of production. In cases where an establishment does not make a return to these inquiries the employment data are based on information provided by the Department of Employment from the annual censuses of employment. New additions to the register are obtained from various sources including the Department of Employment and HM Customs and Excise. The 1973 Finance Act allows the latter to pass lists of businesses registered for VAT to the BSO. Where necessary details are sought directly from new businesses. Units which cease to trade are removed from the live

In recent censuses returns have been required from all establishments employing 20 or more. For the 1978 Census in 68 selected manufacturing industries coverage of establishments in the 20 to 49 employment size band has been reduced to a 1 in 2 sample. This change has relieved some 5,800 firms of the need to complete a census return. The Census has included for the first time a small sample (around 10 per cent) of units employing 11 to 19 to meet an EEC requirement to collect a limited range of data from smaller

#### Regions

The regions defined in Table 5 take account of the boundary changes arising out of the Local Government Act 1972 and the Local Government Act (Scotland) 1973. These changes came into effect in April 1974 in England and Wales and May 1975 in Scotland.

#### TERMS USED IN THE CENSUS REPORT

#### Average number employed

#### Establishments were required to state the average number of persons on the payroll during the year of return. Separate figures were required for:

- (a) administrative, technical and clerical employees
- (b) all other employees (operatives)

Averages could be calculated from the figures relating to the last week of each calendar month. Establishments were also required to state the number of working proprietors where appropriate and these are included in total employment figures. Full-time and part-time employees are included but outworkers (ie persons employed by establishments who worked in their own homes etc on materials supplied by the establishment) are excluded. The figures include persons engaged on merchanting or factoring and canteen workers where particulars in respect of these activities could not be excluded from the return.

#### Working proprietors

These include all persons regarded as "self-employed" for national insurance purposes and members of their families who worked in the business without receiving a wage or salary; but such persons who worked less than half the normal number of working hours are excluded. Directors working in the business but not in receipt of a definite wage, salary or commission are included under this heading: directors paid by fee only are not included.

#### Employees

Administrative, technical and clerical employees include directors in receipt of a definite wage, salary or commission, managers and works foremen; research and design employees (other than operatives); draughtsmen, editorial staff, advertising staff, travellers and all office employees.

Operatives include all other classes of employees, that is, broadly speaking, all manual wage earners. They include operatives employed in power stations, transport (including roundsmen), warehouses. stores, shops and canteens, inspectors, maintenance workers and cleaners. Operatives engaged in outside work of erecting, fitting etc are also included, but outworkers are excluded.

#### Capital expenditure

Capital expenditure during the year in respect of manufacturing units where production had not started before the end of the year is included. Establishments were asked not to deduct from the value of capital expenditure amounts received or expected to be received in grants or allowances from the Government or any statutory body or local authority. Establishments with 100 or more employees were asked to include a total net capital expenditure figure for each calendar year and to state whether any of the investment shown in cost of new building work, vehicles or plant and machinery included goods for letting out on hire or leasing.

#### (a) New building work

This represents the cost incurred during the year of new building and other constructional work to be used in connection with the business covered by the return. The value is that charged to capital account during the year of return; it includes expenditure on new buildings and on the extension or reconstruction of old buildings, the value of works of a capital nature carried out by the establishment's own staff and the cost of any newly constructed buildings purchased. Figures shown include legal charges, stamp duties, agents' commissions, etc.

#### (b) Land and existing buildings

The items shown are the capital cost of freeholds purchased and the capital cost or premium payable for leaseholds acquired (excluding the value of assets acquired in taking over an existing business), and the amounts receivable for freeholds or leaseholds disposed of. The value is that charged to capital account during the year of return.

#### (c) Plant, machinery and vehicles

The items shown are the value of plant and machinery and of vehicles acquired, both new and second-hand, and the amount received for items disposed of during the year. The value of plant and machinery acquired includes plant, etc which firms produced for their own use in connection with the business covered by the return. The value of plant, etc acquired is the expenditure charged to capital account during the year of return less any discount received, but including the cost of transport and installation Deductible value added tax is excluded but non-deductible value added tax on motor cars acquired is included. No deduction i made for depreciation, amortization or obsolescence. The proceeds of items disposed of during the year exclude amounts written of for items scrapped.

#### Cost of industrial services

This includes amounts payable to other firms for work done on materials supplied by the establishment, payments for repairs and maintenance (including those in respect of rented buildings) and amounts paid to other firms for contracts which have been sublet. Payments to outworkers are excluded.

#### Cost of non-industrial services

This includes rents of industrial and commercial buildings, hire of plant, machinery and vehicles (excluding vehicles hired with drivers), commercial insurance premiums, bank charges and amounts paid for professional services, post office services, transport (within the United Kingdom), advertising etc. Amounts payable on royalties for the right to use patents, trademarks, copyrights etc, manufacturing and quarrying rights and technical "know-how" are also included

#### Gross output

In the calculation of gross output the value of total sales and work done is increased by the rise (or reduced by the fall) during the year in the value of work in progress and goods on hand for sale.

#### Net output

Net output, a customary census measure, is calculated by deducting from gross output the cost of purchases (reduced by the rise, or increased by the fall, during the year of stocks of materials etcl and the cost of industrial services received, and where applicable, duties etc.

#### Net output per head

The figures of net output per head are derived by dividing the net output by the average number of persons employed (full and part-time) on all activities covered by the returns, including operatives, administrative, technical and clerical employees and working proprietors, but excluding outworkers.

#### Gross value added at factor cost

Gross value added at factor cost is calculated by deducting from net output the cost of non-industrial services eg rent of buildings, hire of plant, machinery and vehicles (excluding vehicles hired with drivers), commercial insurance premiums bank charges and amounts paid for professional services, post office services, transport (within the United Kingdom) and advertising, rates (excluding water rates) and the cost of licensing motor vehicles. This estimate of gross value added approaches more closely than census ne output to the definition of net output or value added in national accounts statistics.

#### Gross value added at factor cost per head

The figures of gross value added at factor cost per head are derived by dividing the gross value added by the average number of persons employed (full and part-time) on all activities covered by the returns, including operatives, administrative, technical and clerical employees and working proprietors, but excluding out workers.

#### Purchases

Purchases include the cost of raw materials, components, semimanufactured goods and workshop materials; of replacement parts and consumable tools not charged to capital account; of packaging materials of all types; of stationery and printed matter; of fuel, electricity and water; of materials to be used by the establishment or given out to other establishments for the production of machinery or other capital items for the establishment's own use; of materials for use by the establishment when working on goods supplied by

stomers; and of food, etc for any canteen covered by the establishment's return. Transfers of goods to the establishment another department of the same firm not covered by the from another department are included at a cost corresponding to the establishment's return are included at a cost corresponding to the stabilishing to the stabilishing to the state of the stat payable to transport firms or credited to the firm's own transport epartment for delivery of materials are excluded, as are all rchases of machinery and plant charged to capital account. rchases of goods for merchanting or factoring have been lected separately since 1973. The values shown exclude VAT. ey include, in addition to the actual purchase price, the value of packaging material charged to the establishment. The value of uned goods or packaging material returned to suppliers and any rade discounts are excluded. Materials purchased duty-paid are cluded at their duty-paid value, less any drawback, rebate, etc. the cost of transport is included only if it is included with the rchase price in the firm's accounts. Imported goods are included their full delivered cost. If in the firm's accounts the transport mdocks or airport is not included in the cost of goods purchased, the cost is entered at cif plus duty (if applicable). Leasing, nting and hire purchase charges are excluded.

### ales of goods produced

Sales for the purposes of the annual censuses means deliveries on sale of goods made by establishments in the United Kingdom overed by the inquiry. Sales of goods made for these establishments outworkers or by other establishments from materials given out them and sales of waste products are included. New building ork and machinery or other capital items produced by establishments for hiring out or leasing are regarded as sales, the value luded in the return being that adopted in the establishments' capital asset accounts. Forward sales and canteen takings are excluded. Il sales in the period of the inquiry are included irrespective of hen the goods were manufactured. Goods produced in one stablishment and transferred either to ancillary departments not ngaged in production for which there are separate accounts, or to her establishment of the same firm not covered by the return, are treated as sales by the producing establishment and valued as ar as possible as if they had been sold to an independent purchaser. oods transferred to wholesale or retail selling organisations, for

ich separate accounts are kept are valued on the same basis. 'he value shown for sales is the "net selling value" defined as the ount (excluding VAT) charged to customers whether on an ex-works or delivered basis, after any trade discounts and agents' missions have been deducted. The cost of packing materials ess allowance for returnable cases is included. In industries where oducts attract Excise Duty the value stated is usually inclusive f duty if sold duty-paid and exclusive of duty if sold in bond exported

#### ceipts for work done and industrial services rendered

igures for work done represent the amount charged for work arried out on materials supplied by a customer and include repair work. Within certain industries this heading covers a wide variety of activities, for example, within the food sector - butter packed on mmission; within the textile industries - making up of garments, fur dressing and textile finishing; within printing and publishing reparatory work on type-setting, block making and binding. Work one is also significant in the electrical machinery and heavy gineering industries, covering erection, installation and repair and bbing work. Other activities within this heading include exploration work, research and development, glass cutting and dressing and laning of timber

dustrial services rendered include repairs and maintenance, instalation work, and technical research and studies for other rganisations.

#### apital goods produced for establishments' own use

his includes all work of a capital nature carried out during the year by the establishments' own staff for their own use.

Wages and salaries

Employers' insurance and welfare contributions This item includes employers' contributions to national insurance under the Social Security Pensions Act, 1975 as well as commercial insurance premiums to provide pensions, superannuation or other retirement benefits, sickness benefits, personal accident benefits, disability or death benefits for employees or former employees or their dependants. Contributions to the running costs of canteens, social centres, children's and holiday homes, etc for employees, former employees and their dependants are also included.

#### Non-industrial services rendered

This includes rents received for commercial and industrial buildings, amounts charged for hiring out plant, machinery and vehicles and other goods and amounts charged to other organisations for the provision of transport. It also includes amounts received for the right to use patents, trademarks, copyrights etc, manufacturing and quarrying rights and technical "know-how" and revenue from such staff facilities as canteens.

#### Goods merchanted or factored

Merchanted goods are those (excluding canteen sales) sold without having been subjected to any manufacturing process by the seller.

#### Stocks and work in progress

Values are given of stocks of goods on hand for sale and of materials, stores and fuel, at the end of the year of return and of the change during the year, including any stocks of goods held for merchanting or factoring. Work in progress is defined as materials which have been partially processed by the establishment but which are not usually sold or transferred to another establishment without further processing. The values include the cost of materials consumed and labour used. Progress payments made to subcontractors are excluded and progress payments received from other organisations are not deducted.

These are amounts paid during the year to operatives and to administrative, technical and clerical employees. Payments to working proprietors, whether called salaries or not, are excluded. The values shown include all overtime payments, bonuses and commissions, whether paid regularly or not, and no deduction is made for income tax, insurances, contributory pensions etc. The value of redundancy payments less any amounts reimbursed from Government sources is included. The value of any payments in kind, travelling expenses etc is included.

#### Remuneration paid to outworkers

The remuneration paid to outworkers (ie persons employed by the establishment who do their work in their own homes) is generally on a piece-work basis. Only amounts paid to outworkers whose names appear on the establishment's payroll are included. Amounts paid to outworkers by sub-contractors are excluded.

The operating ratios shown were obtained by dividing the estimate of the industry total for the quantity shown in the numerator by the corresponding estimate for the quantity shown in the denominator. These estimates cover all establishments classified to each industry, including not selected establishments and non-respondents. Within an industry, it is possible to compare ratios for an individual firm with the ratios shown for the relevant industry. However, it is important to bear in mind that various factors may affect the results - for example, differences in definitions, treatment of depreciation (which is not identified in the census data) and varying practice with regard to stock valuation, may affect comparability in some respects.

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