# 85 Locomotives and railway track equipment

This Report on the Locomotives and Railway Track Equipment Industry relates to establishments engaged wholly or mainly in manufacturing and repairing locomotives of all types, railway signals, turntables and automatic couplings. Passenger coaches embodying a motive unit are excluded. Light repairs carried out in railway running sheds are also excluded.

This industry corresponds to minimum list heading 384 in the Standard Industrial Classification (Revised 1968) which has been used for the first time as a basis of classification in the 1968 Census. The definition of this industry however is unchanged from the last detailed Census of Production for 1963 in which it was reported (Part 65).

With the exception of Table 4, which shows separate details, this report combines the information for railway workshops and other manufacturers. Returns in full detail were obtained for all railway workshops and from other manufacturers employing twenty-five or more persons.

The output of railway workshops is valued at cost, ie a sum calculated to cover the cost of labour and materials together with such a proportion of the general establishment charges properly applicable to the output concerned but without any allowance for profit. The output of other manufacturers is, however valued at selling prices and therefore includes profit.

There were no establishments in this industry in Northern Ireland in 1963 or 1968.

#### METHOD OF CLASSIFICATION

The classification of returns to this industry followed the standard procedure as outlined in the notes which appear on page (i) but in classifying returns to the sub-divisions of the industry establishments of British Rail were allocated to the group headed 'Railway Workshops' and all other establishments to the other group.

In interpreting the data in the tables it is essential to bear in mind the notes and definitions which appear on pages (i) to (iv).

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- (c) Including services rendered to other organisations (amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered).
- (d) Administrative, technical and clerical employees.
- (e) Excluding expenditure for establishments not yet in production.
- (f) Acquisitions <u>less</u> disposals.

MBLE 1 Industry summary, 1963 and 1968
United Kingdom (a) (b)

		11-14	All esta	ablishments
		Unit	1963	1968
Number of enterprises	al seal region   fundam   elegant du 1996	No.	30	21
number of establishments		n n	43	28
ross output		£'000	68,837	40,652
et output		п	30,555	18,587
et output per head		£	846	1,093
ales and work done	goods produced and work done (c)	£'000	69, 127	38,700
aros and work done	merchanted goods and canteen takings	"	1,140	2,438
urcháses	materials for use in production and packaging and fuel	п	37,184	19,548
archases	goods for merchanting and canteen purchases	п	927	1,886
	for work done on materials given out	п	248	805
ayments to other	for transport		100	1-030,81
rganisations	by road	п		22
	by rail and other means excluding postal services	"	169	62
tocks and work in progres	s on the same and the same in			
Total stocks and work in	change during year	n n	-1,182	- 228
progress	at end of year	"	31,984	36,137
0 1 1 1 0 1	change during year	"	- 34	- 18
Goods on hand for sale	at end of year	"	637	472
W	change during year	"	-1,396	- 468
Work in progress	at end of year		7,724	2,983
	change during year	п	+ 248	A LE VIENE AND
Materials, stores and fue	at end of year	11	23,623	200
	total, including working proprietors	Th.		32,682
imber employed on average	operatives	In.	36.1	17.0
uring the year	other employees (d)	"	30.2	14.0
	of operatives		5.9	3.0
ages and salaries	of other employees (d)	£,000	21,534	14,096
mital ownerditure (a)	(a)	"	4,973	3,400
pital expenditure (e) Total		1		
		II .	1,033	598
New building work	Les I see Lay in the transfer	н	602	361
Land and existing building	gs (f)	"	- 2	- 342
Plant and machinery (f)		н	395	544
Vehicles (f)		11	38	36

(a) For 1968, estimates for establishments not making satisfactory returns and for small establishments, from which only employment data were collected, accounted for less than 1 per cent. of the total figures in which they were incorporated: of this, unsatisfactory returns accounted for a negligible proportion. A similar situation existed for 1963.

(b) The following information relates to small establishments (employing fewer than 25 persons) in this industry. For 1968 it includes an estimate for small establishments not making satisfactory returns. There were no unsatisfactory returns recorded for 1963.

	1963	1968
Number of establishments	10	10
Average number employed		
Working proprietors	16	5
Other persons employed	95	68

Footnotes continued on page 85/2.

TABLE 2 Analysis by size of establishment within the industry, 1968

(i) Output and employment

All establishments: United Kingdom

Number employed on average during the year by the establishment (a)	Estab- lish- ments	Enter- prises (b)	Total number employed on average during the year (a)	Gross output	Net output	Net output per head
	Number	Number	Number	£'000	£'000	£
1-5	5	5	17			
6-24	4	3	51			
25-99	3	3	184	1, 197	276	1,498
100 - 199	3	3	377	981	607	1,609
200-399	3	3	867	1,765	922	1,064
400-749	3	3	1,710	4,824	2, 186	1,278
1,000-1,499	1	1	1,055	2,382	1,055	1,000
2,000-2,499	2	1	4,279	8,745	4,512	1,054
3,000-3,999	1	. 1	3, 273	7,359	3,333	1,018
5,000 and over	1	1	5, 141	13, 119	5,569	1,083
Unsatisfactory returns	2	2	49			
Total	28	21	17,003	40,652(c)	18,587(c)	1,093(c)

(ii) Employees, wages and salaries

All establishments: United Kingdom

Number employed on average during	Emp 1	oyees	Wages and	salaries	Wages and salaries per head		
the year by the establishment (a)	Oper- atives	Others (d)	Oper- atives	Others (d)	Oper- atives	Others (d)	
	Number	Number	£'000	£'000	£	£	
1-5					u luar•roch		
6-24							
25-99	113	68	87	85	771	1,256	
100-199	275	102	257	111	936	1,093	
200-399	648	219	542	248	836	1, 133	
400-749	1, 207	503	1,176	605	974	1, 203	
1,000-1,499	884	171	882	214	998	1, 251	
2,000-2,499	3,652	627	3,766	738	1,031	1, 177	
3,000-3,999	2,720	553	2,675	613	983	1, 109	
5,000 and over	4,451	690	4,618	762	1,038	1, 104	
Unsatisfactory returns		••					
Total	14,045(c)	2,953(c)	14,096(c)	3,400(c)	1,004(c)	1,151(c	

<sup>(</sup>a) Including working proprietors.

TABLE 3 Percentage analysis of employees, by age and sex, 1969 (a)

All establishments: United Kingdom

Ages	Males	Females	All employees
	Per cent.	Per cent.	Per cent.
Under 18	4	1	5
18 and over	90	5	95
All ages	94	6	100

Source: Department of Employment

(a) The percentages relate to the numbers employed (excluding working proprietors) at June 1969, the earliest date for which the information is available on the basis of the Standard Industrial Classification (Revised 1968).

#### Footnotes to Table 4

- (a) The method of classifying returns to sub-divisions of the industry is explained in the notes.
- (b) Including services rendered to other organisations (amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services rendered).
- (c) Characteristic products relate only to the sub-divisions of the industry.
- (d) This is the ratio of total sales of principal products by the industry to total sales of goods produced and work done.
- (e) Owing to the risk of disclosure of information relating to individual firms particulars of progress payments received for work in progress at the beginning and the end of 1968 cannot be given. Similar information was not collected for 1963.
- (f) Administrative, technical and clerical employees.
- (g) Excluding expenditure for establishments not yet in production.
- (h) Acquisitions less disposals.

<sup>(</sup>b) The sum of the figures for the size groups exceeds the total for the industry to the extent that enterprises made returns for establishments in more than one size group.

<sup>(</sup>c) Including estimates for establishments employing fewer than 25 persons and for establishments not making satisfactory returns.

<sup>(</sup>d) Administrative, technical and clerical employees.

TABLE 4 Analysis of larger establishments, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

			Sub-	divisions o	of the indu	stry (a)		
		Unit	Railway	workshops		nanufacturers	,	Total
			1963	1968	1963	1968	1963	1968
Number of ent		No.	1	1	19	10		
Number of est	ablishments	п	14	7	19		20	1
Gross output		£,000		33,243	16,984		33	1'
Net output		п	23,053	15,459	7,409		68,626	40,37
Net output pe		£	800	1,053	1,026		30,461	18,459
Sales and	goods produced and work done (b)	0,1000					846	1,093
work done	merchanted goods and	£,000	52,711	32,463	16,203	5,971	68,915	38,433
	(canteen takings	"	107	1,299	1,029	1,122	1,136	2,421
Sales of chara	acteristic products	"	45,116	27,009	12,463			
Index of spec	ialisation (d)	Per	86				(c)	(c)
	materials for use in	cent.	00	83	77	86	84	84
Purchases	production and packaging, and fuel					No.		
Purchases	goods for merchanting	£,000	28,828	16,269	8,242	3,145	37,070	19,414
	Cand canteen purchases	"	15	1,004	910	869	925	1 972
	for work done on materials given out	"	100				320	1,873
Payments tooth	for trans		102	706	146	93	248	799
organisations	by road	"	1	5	h	18	h 1	90
	by rail and other means excluding		> 102		675	18	100	22
	postal services	п		49	67	12	169 5	01
Stocks and wor						12		61
Goods on hand for sale		"	- 14	- 17	- 20	- 1	- 34	- 17
IUI Sale	at end of year	"	286	78	348	391	635	469
Work in	change during year	"	-1,163	- 502	- 228	+ 36	<b>-1</b> ,391	- 465
progress (e)	at end of year	п	3,848	1,918	3,852	1,045	7,700	2,963
Materials, stores and	change during year	"	+ 458	+ 249	- 211	+ 7		
fuel and	at end of year	"	21,907	31,883		1 ' 1	271	+ 256
	(total including working			01,000	1,643	574	23,550	32,457
Number employed on average	d proprietors	No.	28,803	14,678	7,218	2, 208	36,021	16,886
during the year		"	24,994	12,481	5,170	1,469	30, 164	13,950
	(other employees (f)	п	3,809	2,197	2,040	736	5,849	2,933
Wages and salaries	of operatives	£'000	18,035	12,728	3,443	1,276	21,479	14,004
	of other employees (f)	"	3,181	2,524	1,777	852	4,958	3,377
Wages and salaries	∫ operatives	£	722	1,020	666			
per head	other employees (f)	"	835			868	712	1,004
Capital expendi			000	1,149	871	1,158	848	1,151
New building		£'000	578	224	20			
Land and	∫ acquisitions	2 000	-	334	22	24	600	358
existing buildings	disposals	"			1	38	1	38
Plant and	[acquisitions	"	200	347	2	31	2	378
machinery	disposals	"	299	472(h)	200	} 68(h){	499	696
	∫ acquisitions		53	4	53	) 00()	106	156
Vehicles	disposals		3	2	48	49	51	51
	(areposars	"	-	-	14	16	14	16

Sales of principal products of the industry by larger establishments, including sales by establishments classified to other industries, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

100		1963		1968				
colved and and an arranged	Qua	ntity	Value	Qua	ntity	Value	Enter- prises	Entries
ocomotives complete (including complete whicles exported in parts)	Number	Th.tons	£,000	Number	Th. tons	£'000	Numbe r	Numbe r
With internal combustion engines		100	The state of the s					
Hydraulic (torque converter) transmission	1						Charles Asia	
200 b.h.p. and over	h			43	1.7	999	5	5
Under 200 b.h.p.	112	6.7	5,699	1	1,1022.00			
Other mechanical transmissions	1				665	312	*	*
Under 200 b.h.p.	136	1.1	689 349					
200 b.h.p. and over	69	4.7	4,068	1 -	_	a hate as		T thoughts
200 b.n.p. and over	y		66	5	A TOP THE	Commission.	1 - The 1931 C	(0000) 3 (0
Electric transmission	84	5.5	4,564 7,710	} -	-	-	- 1	-
Electric (including battery types)							100	
Under 40 tons light weight	20	0.2	123 85 (a)	}		688	5	5
40 tons light weight and over	13	1.0	1,086	J			THE REAL PROPERTY.	
Parts of locomotives (excluding brake gear, axles, tyres and wheels, and internal combustion engines and electric motors)	200		14,321			10,887	14	20
Railway signals, mechanical			372			424	*	*
· · · · · · · · · · · · · · · · · · ·	Th.	tons	0.2	Th.	tons	with and	nagates a	19 195
Mailway signalling apparatus, electrical	1		Larend	111111111111111111111111111111111111111			A USB	of the life
(excluding electronic railway signalling equipment)			3,745		•••	6,859	11	15
furntables and other and unclassified			1 001			1 070	05	00
railway and tramway equipment			1,881			1,973	27	28
ther products		••	1,245			388	5	7
Scrap metals								
Iron and steel		010	0 141	0		20.4	0	14
Brass		216	2,141		6.6	294	8	14
Copper		3.7	610		$\begin{bmatrix} 0.2 \\ 0.2 \end{bmatrix}$	53 53	5	11 10
Other scrap metals		6.1	1,201	1 10 100			*	9
Other waste products		5.8	428		0.5	69	*	6
ork done	-		219			90		6
Repair work done including repairing contracts								
Locomotives							ALTERNATION CO.	
Internal combustion engines with mechanical transmission (including						0.000	desarb	u njeri
hydraulic transmission) Internal combustion engines with electrical transmission			1,575			3,368	7	11
Steam			6,116	)		16,225	Charles and	8
Electric (including battery types)	700		145	}		1,093	4	7
Other repair work			1,759			403	*	7
Other work done (eg machining and turning)	1		2,655	7		359	*	8
Total			74,224	DOM L. FOR	Constant	44,539		
Sales in other industries (see				Tear VAID	STATE OF	SON WEST	p in est rithtos	en la fill Creativens
Table 6)  Principal products of this			16,645			12,370	485184	ada Perdi
industry sold by establishments in the industry			57,579			32,170	11	17

For notes to this table - see page 85/5.

<sup>(</sup>a) Included steam locomotives in 1963.

TABLE 6 Sales of principal products of the industry by larger establishments classified to other industries, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

		196	3	1968						
TOTAL TOTAL COUNTY VICTORY	Qua	ntity	Value	Qua	ntity	Value	Entries	Principal industries in which produced (a)		
Locomotives complete	Number	Th.tons	£'000	Number	Th. tons	£'000	Number			
With internal combustion engines				on his princip	872, VIV		u. regg g			
Hydraulic (torque converter) {   transmission   Electric (including battery types)	77		7,789 405 85 (c)	}		262	*	51,53,71		
Parts of locomotives (excluding brake gear, axles, tyres and wheels, internal combustion engines and electric motors)	::	0.4	116 3,008	}		5,652	11	44,53,71,86		
Railway signals, mechanical and railway signalling apparatus, electrical (excluding electronic railway signalling equipment)			3,691			4 416	19	71 77 00 100		
Unclassified railway and tramway equipment and turntables			1,507			4, 416 1, 973	13	71,77,82,130 51,53,63,151		
Repair work done on locomotives			44			66	*	86		
Total			16,645			12,370				

<sup>(</sup>a) The references are to the list of industries at the front of this report.

TABLE 7 Sales of other than principal products by larger establishments in the industry, 1963 and 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

	1963	1968
	Value	Value
	£'000	£,000
Parts of diesel railcars	134	175
Engineering products	2,940	548
Parts of carriages, railcars, wagons and trucks, railway and locomotive brake gear and axles, tyres and wheels for locomotives, carriages, railcars, wagons and trucks and other railway equipment of iron and steel	543	2,481
Other products	2,977	
Repair work on machinery and plant	1,347	2,633
Services rendered to other organisations (a)	3,394	426
Total value of goods sold without having been subjected to any manufacturing process (merchanted or factored)	1,069	2,381
Canteen takings	67	40
Total	12,472	8,685

<sup>(</sup>a) Amounts charged for hiring out plant, machinery or other goods, for providing transport, or for technical or other services to other organisations.

TABLE 8 Production of certain principal products of the industry by larger establishments, 1963 and 1968

This table is not applicable to this industry.

TABLE 9 Purchases by larger establishments of selected principal products by the industry, 1968

This table is not applicable to this industry.

<sup>(</sup>b) For 1963 locomotives complete with internal combustion engines, electric and mechanical transmission other than hydraulic (torque converter) transmission and steam locomotives.

<sup>(</sup>c) Included steam locomotives in 1963.

TABLE 10 Purchases by larger establishments in the industry, 1963 and 1968 Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

	19	63	19	68
	Quantity	Cost	Quantity	Cost
Materials for use in production	Th.tons	£'000	Th.tons	£'000
Iron  Dig ivon including refined his into and the including				
Pig iron, including refined pig iron, and other irons for re-melting	73.2	881		400
Castings	8.2	628	}	423
Steel				
Ingots, blooms, billets, slabs (including sheet/plate mill slabs and sheet bars)	6.2	384	0.9	52
Bars and rods (including wire rods), angles, shapes and sections, girders, beams, joists and pillars rolled (not fabricated), including tube rounds and squares	15.6	820	6.4	364
Plates, 3mm. thick and over	13.8	731	4.0	215
Sheets under 3mm. thick (including electrical sheets)		(a)	h	210
Hoop and strip (including tape of all thicknesses)	0.7	35	0.8	61
Forgings (except drop forgings)	2.4	233	0.7	103
Castings	2.4	391		138
Axles, tyres and wheels	6.8	696		377
Drop forgings	0.3	38		239
Iron and steel not elsewhere specified except finished parts, wire and scrap				200
Wrought tubes and fittings for wrought tubes (including welded, seamless, conduits, etc) (b)	4.4	463	h	
Other	3.4	163	}	117
Light metals and non-ferrous metals in all forms except finished parts, wire and scrap				
Aluminium and aluminium alloys		(a)	h	
Lead and alloys of lead (excluding solder)	0.1	10		158
Nickel and nickel alloys (excluding nickel silver and cupro-nickel)	0.1	17		
Brass and other copper alloys (including nickel silver and cupro-nickel, but excluding all other nickel alloys and cadmium copper) (c)	1.0	245	0.4	212
Copper (including cadmium copper) (d)	1.4	521		275
Tin	1.6	68	1	69
White metal alloys (ie alloys of tin, lead, zinc, antimony, etc not elsewhere specified)	10000			
Springs, laminated and other types	0.6	226	0.1	66
Bolts, rivets, nuts and washers, screws, nails, tacks, etc		241		271
Vehicle and machinery components and accessories for incorporation in firms' finished products (e)		413		196
Brake gear		678		1,409
Diesel engines and parts thereof		14,571		6,459
Traction and other electric motors and parts thereof		2,218		0, 100
Electrical equipment, including batteries and accumulators, not elsewhere specified (f)		141	}	3,950
Automatic couplings	1	r	·	38
Ball and roller bearings and parts thereof		4,274		138
All other components, not elsewhere specified		,		988
Glass (including plate and sheet)	e and manage	(a)		54

ABLE 10 (continued)

		19	963	19	968
Amega.		Quantity	Cost	Quantity	Cost
terials for use in production (continued)	and processing the	Th.gal.	£'000	Th.gal.	£'000
Paint and varnish (including lacquers and stains)	{	54.6	80	} 109	91
Timber				Alges	A processing
Softwood, sawn or planed, but not further prepared or manufactured		]	1(1)	Th.stds.	27
Hardwood, sawn or planed, but not further prepared or manufactured			(a) <	Th.cu.ft.	5
				Th.sq.ft.	To an industry of the
Plywood, including blockboard, laminboard and battenboar	rd		1	71	7
		Th.gal.	lang l	Th.gal.	
uhricating oils and grasse (including		654 Th.cwt.	115	274	91
ubricating oils and greases (including cutting oils and emulsions)			15 1	Th.cwt.	34
		2.8	15		4
Replacement parts for firms' own machinery, plant and vehicles, and accessories and consumable tools bought as replacement	1000	Th. tons	Sank state State	Th.tons	Deprised Forese
Tyres and other spare parts for firms' own road goods					The state of the s
vehicles		}	1,637 {	10.00	6
Other		}	a section to the section of	COLUMN TANKS	229
all other materials for use in production	· III AUS	2122d •• q	4,125		1,370
ekaging materials			28		24
el and electricity (g)			and the last		
loal control of the c		119	539 {	5.4	31 178
Ooke (including screenings) and manufactured fuel	239	19.4	174 {	1.2	14 86
	180 0700	Th.gal.	200 100 100 100	Th.gal.	
erv fuel and motor spirit for use in road vehicles		105	18 {	51.8	16 15
ther liquid fuels (including creosote/pitch mixtures, etc					10
and liquefied petroleum gases)		6,631	261	5,380	222
		Th.therms		Th.therms	
as	{	3,415	244 91	} 1,620	136
Dock win it.		Th.kWh.		Th.kWh.	
Rectricity	12	104,973	653	60,455	441
l other fuels	Absout to	n to ••100	(a)	makete	12
Total cost of materials and fuel			37,070		19,414
ds purchased for merchanting			849		1,834
teen purchases			<b>7</b> 5		39
Total cost of purchases			37,995		21,287

<sup>(</sup>b) For 1963 boiler tubes were specifically included.

For 1963 cadmium copper was not specifically excluded.

d) For 1963 blister was specifically excluded but cadmium copper was not specifically included.

e) For 1963 described as 'Vehicle components and accessories'.

f) For 1963 described as 'Electric lighting equipment not elsewhere specified'.

The total quantity of electricity generated in establishments employing 25 or more persons in this industry was 7,539 Th.kWh. in 1968 and 6,347 Th.kWh. in 1963.

TABLE 11 Transport costs and employment of larger establishments, 1963 and 1968

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Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

	Unit	1963	1968
Average number mainly employed on transport	No.	58	22
Transport costs			
Wages and salaries	£,000	44	21
Derv fuel and motor spirit	11	18	31
Tyres and other spare parts for road goods vehicles	п		6
Payments to other organisations for transport by rail and other means excluding postal services	n n	169	61
Costs of operating road goods vehicles		5	3
Insurance Vehicle licences	,	3	4
Depreciation	п	20	20
Payments to other organisations for repairs and maintenance	п	9	8
Total	ıı	268 (a)	177

<sup>(</sup>a) Excluding tyres and other spare parts for road goods vehicles, not collected separately for 1963.

TABLE 12 Payments for certain services, etc by larger establishments, 1963 and 1968 (a)

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

	Amounts	Amounts payable	
	1963	1968	
Repairs and maintenance to	£,000	£'000	
Buildings	137	82	
Road goods vehicles	9	8	
Plant, machinery and other capital equipment	50	42	
Insurance, licensing and depreciation of road goods vehicles (b)	28	27	
Rates, excluding water rates	129	91	
Hire of plant and machinery	206	49	
Postage, telephone, telegrams, cables and telex (c)	61	59	
Total	620	359	

<sup>(</sup>a) No deduction is made for these payments to arrive at the figures of net output given in this report.

TABLE 13 Percentage analysis of twelve-month periods covered by returns from larger establishments, 1968

Establishments employing 25 or more persons: Analysis of returns received, United Kingdom

Year ended	Percentage of total returns received	Percentage of total number employed	
1968	Per cent.	Per cent.	
April (a)	0.0	0.0	
May	5.9	1.6	
June	0.0	0.0	
July	11.8	4.5	
August	0.0	0.0	
September	17.6	2.4	
October	0.0	0.0	
November	0.0	0.0	
December	58.8	90.8	
1969			
January	0.0	0.0	
February	0.0	0.0	
March	5.9	0.7	
April (b)	0.0	0.0	
	100	100	

<sup>(</sup>a) From 6 April.

<sup>(</sup>b) For details see Table 11.

<sup>(</sup>c) Excluding Telex for 1963.

<sup>(</sup>b) To 5 April.

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